

CLIMATIC ENVIRONMENT SOLUTIONS AND EQUIPMENT













ULTI+ R32 RE



Double flow rooftop heat pump & air conditioning unit



www.ett-hvac.com

ULTI+ R32 RE: ErP Ready 4-damper heat pump



When they adopted the KYOTO protocol, the Member States of the European Union (EU) voted a set of measures known as the "energy-climate package", aiming at:

- ✓ reducing greenhouse gas emissions by 20%;
- √ reducing energy consumption by 20%;
- √ increasing the proportion of renewable energies to 20% of the final energy consumption.

Directive 2009/125/EC on the ecodesign of ErP (Energy related Products) has been adopted to achieve these objectives.

This directive applies to all products using energy or having an impact on energy consumption. It encompasses a **« package of regulations »** setting performance requirements for each type of product. EU Regulation **2016/2281 covers air heaters, cooling appliances, high-temperature industrial chillers and fan coil units**.

1st January 2018











4-Damper heat pumps failing to comply with Regulation (EU) 2281/2016 shall no longer be marketed in Europe

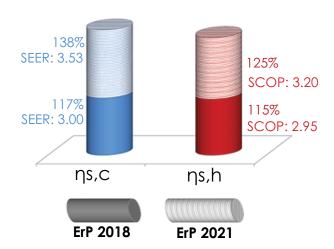
Regulatory impacts since 1 January 2018

The European Parliament compels rooftop manufacturers to comply with Regulation (EU) 2281/2016 on ErPs, in order to give the users the possibility to evaluate their energy consumption.

A new method for assessing the energy efficiency of rooftops has been defined under this regulation, which specifies the minimum eco-design requirements: **seasonal efficiency**.

This new measure gives a **more realistic indication of the energy efficiency** of a heating or air-conditioning system and its impact on the environment.

Seasonal yields to be achieved according to ErP 2018 or ErP 2021.



A summary sheet stating **rated capacity & seasonal efficiency** is available on request.

SCOP

Seasonal Coefficient of Performance

The SCOP is the ratio between annual heating demand to the reference climate and the annual electricity consumption for heating.

$$\eta s, h = \frac{SCOP}{2.5} - 3\%$$

SEER

Seasonal energy efficiency

The SEER is the ratio between annual cooling demand to the reference climate and the annual electricity consumption for cooling.

$$\eta s, c = \frac{SEER}{2.5} - 3\%$$

2.5: Primary energy conversion coefficient

3 %: Control-related factor





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General description

The ETT packaged unit is delivered ready to operate. Its full aluminium structure (frame and casing), ensures an excellent corrosion protection (20-year anti-corrosion guarantee). The ETT equipment can be installed either on a roof or on the ground.

EcoDesign favors DECONSTRUCTION: **ETT** units are 98% recyclable (Reuse and recycling rates based on an ULTI+ R32 21 unit).

Environmental impact:



The Ultima Green Line is environmentally responsible and uses the R32, a refrigerant with low environmental impact:

- ✓ Zero ozone depletion (ODP)
- ✓ Global Warming Potential (GWP) of 675

Our technical choices have several impacts on the environnement

- Legal and regulatory framework:
- Pursuant to the Directive 2008/98/EC on waste, considering clause 26: "The polluter pays principle is a guiding principle at European and international levels. "The producer and holder of the waste should manage it in such a way as to ensure a high level of protection for the environment and human health". ETT is a member of "Ecologic" in France.
- In accordance with articles 5.3, 5.4 and 11 of Regulation (EC) No 303/2008, ETT holds a certificate of capability to handle refrigerants (no. 637).
- Aluminium : a good choice for the planet !
- Aluminium is 100% recyclable indefinitely.
- Recycling provides over 30% of aluminium needs.

- · Consumables: efficient waste management:
- Filtration: ETT units incorporate "Eco-Design" air filters (frame selective sorting grid media)
- Low polluting ETT manufacturing process:
- Selective sorting by raw materials, all waste is recovered, 80% of which is recycled.
- No paint on casings, no use of solvent.
- ETT certifications
- **ISO 14001** certification: Environmental management system



- **ISO 9001** certification: Our quality organization is the subject of AFAQ certificate n° 1994/2016f. Each unit is inspected and tested in the factory before delivery, and a test certificate is issued.



 CSR assessment : Quality of CSR management system - Corporate Social Responsibility



We have placed ease of operation at the heart of our units design:

- A separate **technical compartment** facilitates unit control and maintenance and allows measurement and adjustment during operation.
- The **BEST PLC**, specially designed for this application, ensures, thanks to its very high flexibility, optimum operation of the **ETT** unit and favors the user-friendly local or remote communication via remote display, PC or BMS.



Moreover, each unit is delivered with an **EC certificate of conformity** and complies with the standards listed below:

- Machinery Directive 2006/42/EC Operator's safety
- Low Voltage Directive (LVD) 2014/35/EU
- Electromagnetic Compatibility (EMC) Directive 2014/30/EU
- Regulation (EU) 2016/426 Gas appliances
- Standard NF EN 60204 -1- Electrical appliances
- Standard EN 378-2 : 2017 Safety and environmental requirements
- PED Directive 2014/68/EU (in accordance with Articles 2.10, 2.11, 3.4, 5a and 5d of Annex 1) - Pressure equipment
- EcoDesign regulations ErP UE 2281/2016



20-year guarantee against corrosion frame - casing









Unit description

20-year guarantee against corrosion frame - casing

Aluminium frame-casing assembly

Optimised tightness and thermal insulation.

Reduced weight, for new and refurbish projects.

Multiple airflow configurations available.

20-year anti-corrosion guarantee.

Eco-design filtration

Low pressure drop.

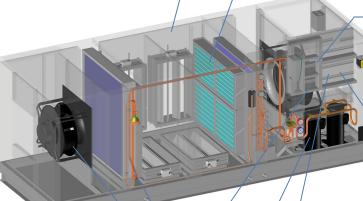
Analogue clogging controller.

Options ISO Coarse 65% (G4) refillable, ISO ePM10 50% (M5), ISO Coarse 65% (G4)+ISO ePM1 50% (F7), ISO Coarse 65% (G4)+ISO ePM1 80%(F9), ISO ePM1 50% (F7), ISO ePM1 80%(F9).

Waterproof electrical enclosure

Separate electrical board in a IP44 waterproof enclosure for greater safety.





Connected components

Optimum unit operation. Connection to myETTvision communication platform available



Internal fans

Variable-speed fans with air flow rate measurement.

Analogue air flow controller (AFC), communicating, direct transmission, « EC » electronically commutated motor optimum performance and low acoustic level.

Low Noise configuration as an option

AFC option available with flow rate auto-adjustment.

New generation PLC with display

Control enabling optimum operation in all conditions.

Multi-stage circuit with R32 new generation compressors

Optimum performance whatever the partial load. Electronic expansion valves.



Optimized heat exchanger for improved energy performance.

Vinyl coating as an option

Leak detection

Reduces the number of periodic visits.





^{*} Energy related Product (ERP) 2021 Ready: THE ULTI+ R32 RE Green Line meets the eco-design regulatory requirements applicable to air heaters and cooling appliances (Regulation 2016/2281).

Unit description

Energy savings



The ULTI+R32 RE is an <u>efficient</u>,economical and ecofriendly solution for heating or cooling buildings.

Thanks to its design, the ULTI+ R32 RE provides precise regulation for optimum energy performance throughout its years of operation.

PREMIUM PROCESS Quality of components

- Sustainable and recyclable equipment: aluminium frame and casing, 100% recyclable, 20 year corrosion proof warranty
- Non-polluting process
- Eco Design approach to combine economy and optimum performance (SEER, SCOP)
- Reduced unit size and weight

Accessibility and flexibility

- Technical compartment allowing simple and rapid access to the air ducts.
- Free and simplified access to the filters through removable panels.
- Accessible components for maintenance.
- Wide range of power ratings to suit the needs of each project
- Numerous airflow configurations, meeting integration constraints.

Connected components New Generation PLC

- allows communication between units
- transfers the technical data from the units to an external server for optimum remote control with myETTvision.



R32 fluid with Low GWP



- New **ULTI+ R32 RE Green Line** using R32, low GWP fluid (675).
- plays an active role in meeting the CO₂ equivalent tonnage quota, a legal obligation imposed on gas producers/importers.
- minimizes the impact on the greenhouse effect.

Indoor Air quality

- Eco Design filtration.
- VOC or CO₂ sensor controlling the supply of fresh air.
- Free access to filters via removable panels allowing quick and easy replacement of filters.

Acoustic performance

MAIN FEATURES

- Low Noise fans selection optimized for low-noise operation, optional
- Acoustic treatment of the technical compartment and compressors, optional

Because respect for the sound environment is essential, we offer standard stand-alone units that meet your acoustic constraints.

ETT goes the extra mile...

Installation

- Indoors in a technical room.
- Outdoor, on the rooftop or at ground level.

ETT Services

- A team to guide you from commissioning to operational support
- Manufacturer visits and audits
- Optimising and upgrading your units
- Service contracts (comfort peace of mind - serenity - pay-perview)
- Staff training
- Access to the ETT Services hotline

MyETTvision platform

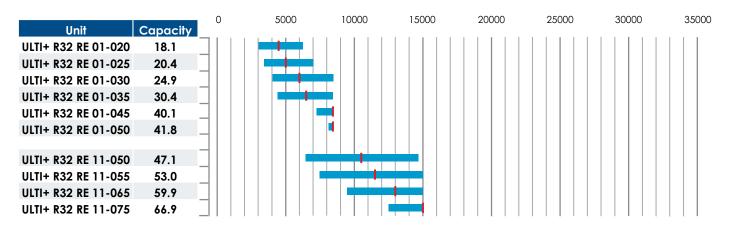
MyETTvision allows you to control and optimize your installation remotely.



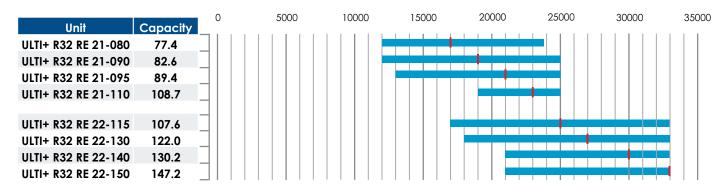
Unit description

A WIDE RANGE

Flow rate range (m³/h) & rated flow rate (|)



Flow rate range (m³/h) & rated flow rate (1)



ULTI+ R32 RE

Operating principles

The unit operates as a reversible heat pump:

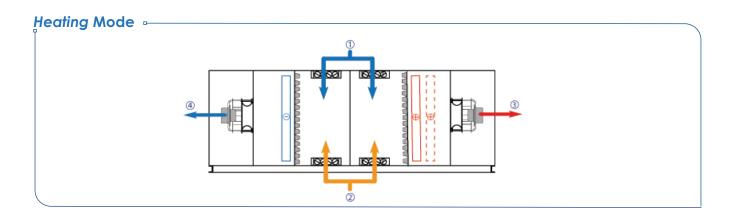
- > Source: outside air + inside air (in recovery mode)
- > Treated fluid: inside air + hygienic fresh air

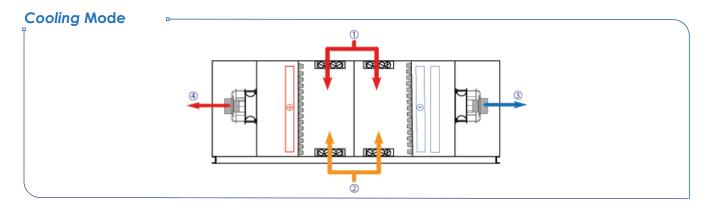
The following operating modes are available:

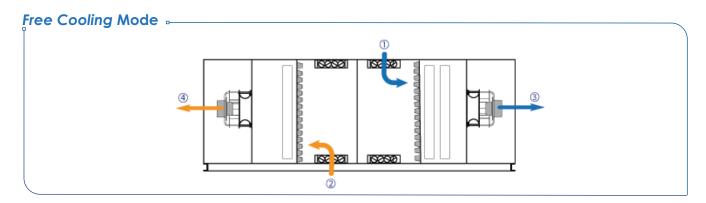
- Heat pump
- Cooling
- Free Cooling: cooling with outside air, without thermodynamics

In these modes, the unit can operate:

- > With all recirculated air
- > With all fresh air/all exhaust air
- > With mixed-air
- > The unit ensures air extraction and fresh air modulation without indoor pressure change.



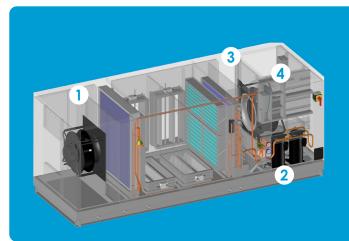




1) Fresh air 2) Return air 3) Supply air 4) Exhaust air



Detailed components of the unit



The ETT packaged unit comprises 4 different sections:

- An extraction compartment for recovering and/or rejecting heat from the extracted air (depending on the operating mode).
- **2** A separate technical compartment housing the refrigeration components and control units.
- 3 The internal compartment ensures air change and air treatment.
- 4 A sealed electrical compartment (IP44).

Aluminium frame and casing assembly:

- Fitted with a motorised, aluminium, low-load 4-damper mixing box with Class 3 Upstream-Downstream sealing and Class B frame sealing (in accordance with EN1751) the Ulti+ R32 RE allows:
 - Optimized fresh air supply dosage, combined with the CO₂ or VOC sensor.
 - Free Cooling mode switch to delay thermodynamic circuit operation and allow significant energy savings.
 - Perfect weather resistance, 20-year anti corrosion guarantee on casing.
- Double-walled watertight floor with drainage outlets around the unit, connected to rubber traps.
- Aluminium vertical panels and roof, with double insulation, mounted on aluminium frame.
- Access through large removable panels. Doors tightness is ensured by a flexible gasket under compression, providing
 ideal sealing over time.
- Sound and thermal insulation provided by 80 mm to 100 mm rock wool (M0 classification) in the frame and by 50 mm glass wool (M0 classification in accordance with ERP (Public Access Buildings) regulations, article CH36 in the walls and roof
- Optional rain proof cowl on fresh air (to be fitted by the installer).

Aeraulics assembly:

- **Eco-design filtration**, easy to dismantle ISO Coarse efficiency 65% (G4) in **98 mm** pleated media on the supply side to increase filter life and reduce pressure drops, fouling controlled by analogue pressure switch.
- Several levels of filtration available to suit your project needs: ISO Coarse 65% refillable (G4) 98mm, ISO ePM10 50% (M5) 98mm, ISO Coarse 65% (G4) + ISO ePM1 50% (F7) 48+48mm, ISO ePM1 50% (F7) 98mm, ISO Coarse 65% (G4) + ISO ePM1 80% (F9) 48+48mm, ISO ePM1 80% (F9) 98mm, ISO Coarse 65% (G4)48mm on exhaust side etc.
- Replacement filter kit available as an option.
- Last generation inside fans (High Energy Performance):
 - Direct transmission (gains in maintenance, reliability and consumption),
 - Fitted with a variable speed "EC" electronically commutated motor combined with an Analogue Flow Controller -AFC (easier to commission),
 - With an aluminium wheel design,
 - Communicating for real time operation adjustment.
 - ✓ Integrated Soft Starter device for reduced starting current and soft start (textile ducting).
- Low Noise Option available.
- AFC option with automatic flow adjustment, to compensate for filter fouling.



Detailed components of the unit

Energy and thermodynamic assembly:

- New generation multi-stage compressors or variable speed compressors depending on the model: these adapt the power of the compressors to the needs of the application, for lower consumption and greater comfort.
- Communicating electronic expansion valves combining increased optimisation of the exchangers and fast stabilisation
 of the thermodynamic system.
- Reinforced heat exchangers with aluminium fins and copper tubes with double helical grooves for improved heat exchange. Design of the external exchangers ensuring delayed frost build-up and fast and efficient defrosting.
 Vinyl coating available on request.
- Refrigeration circuits compliant with the European directive on pressure equipment (PED 2014/68/EU).
- Refrigerant R32.
- Tandem or variable speed circuits, for staggered power delivery and energy savings during part-load operation. Operation in part load considerably reduces the number of defrost cycles and their duration.
- The refrigerant circuit is equipped with isolation valves at the compression unit terminals depending on the model. When working on the compression unit, these isolation valves make it easier to repair and maintain the refrigerant circuit.
- Anti-acid filter drier.
- Switchover valve.
- Leak detection: ULTI+ R32 RE is equipped with leak detection as standard. This detection allows the user to be warned in
 case of R32 fluid leakage. Leak detection also reduces the need for periodic visits to your equipment.



Electrical assembly in a sealed compartment (IP44):

- Electrical board in accordance with NF EN C15-100 and NF EN 60204-01 including:
 - ✓ An ETT PLC with optional Touch screen remote display or by native Modbus BMS.
 - ✓ A power switch with lockable external handle for full load cut-off. Connection using standard universal cable. Optional copper/aluminium connection boxes.
 - ✓ A 400-230-24 volt transformer for control and regulation circuits.
 - A fault summary with a dry contact on stanby at terminal.
 - Numbered terminal blocks with disconnectable terminals for all transfers or remote controls.
 - ✓ A terminal block for compressor load shedding.
 - ✓ Internal wiring fully numbered at both ends with numbered rings.
 - ✓ An Ik3 **breaking capacity** of 10 kA basic.
 - ✓ A dry contact: emergency stop included as standard, for customer connection for Fire Safety System testing.
 - ✓ Components protection using circuit breakers.
 - A phase controller.
 - ✓ **The nominal LV** distribution voltage is governed by the French Interministerial Order of 24 December 2007. This sets the nominal voltage level at 230/400 V. It defines minimum and maximum values that are acceptable at a user's point of delivery (average value over 10 ml), corresponding to a range of -10 % / +10 % around the nominal values. It also defines the maximum allowable value of the voltage drop gradient: 2%. This is the additional voltage drop generated at a network point if 1 Kw single-phase is added at that same point.

Consult us if the regulations of the country of installation require other characteristics for the nominal distribution voltage.



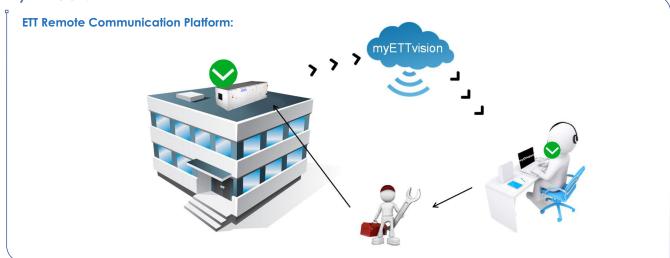


Detailed components of the unit

Advanced control assembly:

- Temperature control with 2 set points for Cooling/Heating mode according to 2002/91/EC Directive: responsiveness, accuracy and anticipation.
 - Economy mode or Comfort mode controls available.
- Filters Fouling Analogue control (FFAC), measures and indicates filter fouling to the PLC, enabling preventive filter replacement for optimum air quality and reduced consumption.
- Analogue Air Flow Controller (AFC) for measuring and indicating the air flow rate of supply fans on the PLC, with optional auto-adjustment of the air flow rate, to compensate for filter fouling.
- Air quality regulation by CO₂ or VOC sensor, to optimize new air dosing and reduce energy consumption.
- Free Cooling function: cooling with outside air, delaying thermodynamic operation for significant energy savings.
- Optional function to prohibit Free Cooling by comparing specific humidity, in order to limit latent inputs during Free Cooling phase by comparing indoor and outdoor specific humidity.
- Metering of electrical energy, with breakdown of electrical consumption by operating modes.
- Monitoring, diagnostic and safety and faults management (anti-freeze thermostat, smoke detector, fire thermostat, HP switch, compressor MAP monitoring...), with written fault history.
- Diagnostic help for detecting refrigerant leaks.
- MyETTvisionremote communication platform providing access to parameter setting, operation and energy monitoring, access to faults in your fleet of units.
- De-stratification (comparison between ambient and outdoor temperature)

myETTvision:



ULTI+ R32 RE

Operating tips for ULTI+ R32 RE unit

OPERATION: COSTS, PERFORMANCE AND GUARANTEES

The quality of the operation combined with the installation has a major impact on the overall cost of the units.

It influences 3 parameters:

■ Total cost

- Purchase and implementation (15%)
- ✓ Operating costs (85%)

Efficiency

- ✓ Operating costs
- ✓ Users' comfort
- Durability
- Availability

Conformity4

- Regulations
- ✓ Manufacturer's warranty conditions



As soon as it is commissioned, the plant must be operated and maintained in such a way as to guarantee regulatory compliance. Operating instructions aim at optimising unit performance and settings. Also, the validity of the guarantee is conditional upon strict compliance with these instructions.

Periodic checks must include, at least:

- Checking/adjusting technical functions (safety, ventilation, refrigeration circuits, etc.)
- Control adjustment (setpoints, time slots, advanced parameters, etc.)
- Technical and regulatory checks:
 - Leakage checking, once or twice a year
 - Commissioning, periodic checks and periodic requalification (pressure equipment monitoring)
 - Filters replacement, 2 to 4 times a year depending on the type of filters and installation environment
 - Checking and replacing sensitive parts of humidity sensors CO₂ sensors or smoke detectors
- Related equipment control and maintenance (diffusion networks, sensors condition, etc.)

ETT's **service solutions** make it possible to achieve **operational performance** and **compliance** objectives while providing **peace of mind** for the user.



Main options

| Frame - Casing | Motorised external damper for supply air, except downdraft (CH38 - Directive 2006/42/CE) |
|-----------------|---|
| Acoustics | EC Low Noise supply and exhaust fans |
| Airflow section | Operation with all recirculated air (excluding Public Buildings) Operation with all fresh air Actuating smoke detector with battery back-up Epoxy coating for supply air and exhaust air fans Analogue air flow controller (AFC) with supply and exhaust air fans flow rate auto-adjustment Pressure gauge for supply air and exhaust air filters ISO Coarse 65% (G4) refillable 98mm supply filters with analogue sensor ISO ePM10 50% (M5) 98mm supply filters with analogue sensor Double filters ISO Coarse 65% (G4) + ISO ePM1 50% (F7) or ISO ePM1 80% (F9) (48 + 48mm) at supply with analogue sensor ISO ePM1 50% (F7) 98mm supply air filters with analogue sensor ISO ePM1 80% (F9) 98mm supply air filters with analogue sensor ISO Coarse 65% (G4) refillable 48mm supply air filters with analogue sensor |
| Thermodynamics | Compressor MAP monitoring Vinyl coating on thermodynamic coils Refrigerant leak detection diagnostic assistance HP and LP pressure gauge |
| Auxiliaries | Auxiliary hot water coil with analogue frost protection thermostat Progressive 3-way valve for hot water coil Stop valve on outlet + TA regulating valve on inlet for hot water coil 2-sequential stage auxiliary electric heaters + load shedding using dry contact Fresh air preheating through 3-stage auxiliary electric heaters |
| Electrics | Total electrical energy metering Aluminium/ Copper connection terminal blocks (Mandatory for aluminium supply cables) 230V / 16A single-phase PC socket in the technical room (separate power supply to be provided by the installer) IT earthing system compatibility Cable protective cowl for outside power supply (to be mounted by the installer) |
| Installation | Adjustable aluminium connection roof curb Aluminium connection adaptor roof curb Adjustable aluminium ventilated roof curb Aluminium ventilated adaptor roof curb 200, 400 or 600mm aluminium feet |
| Control | Year-round operation (compressor enabled for air conditioning with external temperature < +15°C) Control function in comfort mode (setpoint temperatures control by PID) Free Cooling banning based on specific humidity comparison Average room temperature (4 sensors) Minimum fresh air control using turret contacts (3 maximum) |
| Communication | myETTvision ETT ControlBox remote touch display CCAD remote display Native RS485 Modbus Modbus IP BacNet IP |
| Warranty | Please contact us |

Technical features

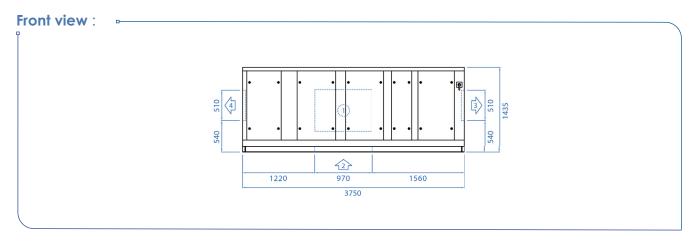
| | DESIGNATION | Unit | 020 | 025 | 030 | 035 | 045 | 050 |
|----------------------------------|---|-------|----------|-------------|-------------|-------------|-----------|-----------|
| | FLOW RATES | | | | | | | |
| | Rated air flow rate | m³/h | 4500 | 5000 | 6000 | 6500 | 8500 | 8500 |
| | Minimum air flow rate | m³/h | 3000 | 3500 | 4000 | 4500 | 7000 | 8000 |
| _ | Maximum air flow rate | m³/h | 6300 | 7000 | 8400 | | 8500 | |
| <u>0</u> | Rated exhaust air flow rate | m³/h | 6300 | 7000 | 8400 | 9100 | 11900 | 11900 |
| [AI | SUPPLY AIR VENTILATION (1) | | | | | | | |
| VENTILATION | Absorbed electrical power | kW | 0.9 | 1 | 1.3 | 1.4 | 2.3 | 2.3 |
| VE. | ACOUSTICS (1) | | | | | | | |
| | Sound power level on supply air | dB(A) | 74 | 74 | 76 | 78 | 83 | 83 |
| | Outside sound power level | dB(A) | 66 | 67 | 69 | 71 | 75 | 75 |
| | Resulting external sound pressure at 10m ref. 10^{-5} in free field | dB(A) | 35 | 36 | 38 | 40 | 44 | 44 |
| ō | NOMINAL PERFORMANCE AT +35°C (1) | | | | | | | |
| CES | Net cooling capacity | kW | 20.3 | 22.4 | 27.7 | 33.5 | 43.6 | 46.1 |
| E M | Net EER | kW/kW | 4.23 | 3.91 | 3.53 | 3.38 | 2.76 | 2.67 |
| AIR CONDITIONING PERFORMANCES | SEASONAL EFFICIENCY (2) | | | | | | | |
| 응품 | Design net cooling capacity | kW | 18.1 | 20.4 | 24.9 | 30.4 | 40.1 | 41.8 |
| \$ H | SEER | kW/kW | 6.16 | 6.06 | 5.62 | 5.39 | 4.32 | 4.29 |
| ٩ | ηs,C | % | 244 | 239 | 222 | 213 | 170 | 168 |
| | NOMINAL PERFORMANCE AT +7°C (1) | | | | I | | | |
| | Net heating capacity | kW | 19.1 | 20.9 | 26.7 | 32.0 | 45.7 | 48.9 |
| Si . | Net COP | kW/kW | 5.29 | 4.93 | 4.56 | 4.54 | 3.92 | 3.96 |
| N O | NOMINAL PERFORMANCE AT -7°C (2) | | | | | | | |
| ORMANC HEATING | Net heating capacity | kW | 12.1 | 13.8 | 17.8 | 20.7 | 29.8 | 31.8 |
| PERFORMANCES HEATING | Net COP | kW/kW | 3.53 | 3.47 | 3.37 | 3.18 | 3.04 | 3.05 |
| H. | SEASONAL EFFICIENCY (2) | | 17.4 | 100 | 00.0 | 015 | 040 | 07.5 |
| | Net design heat output | kW | 17.4 | 19.9 | 23.3 | 26.5 | 36.0 | 37.5 |
| | SCOP | kW/kW | 4.51 | 4.44 175 | 4.19 165 | 3.85 151 | 3.47 | 3.53 |
| | ηs,H | % | 177 | 1/3 | 165 | 131 | 136 | 138 |
| | ELECTRICAL DATA | 1.14 | 01.4 | 01.4 | 01.4 | 01.4 | 07.7 | 00.1 |
| | Total installed electrical power (3) | kW | 21.4 | 21.4 | 21.4 | 21.4 | 27.7 | 29.1 |
| | Total installed electrical intensity (3) Starting current (3) | A | 33 40 | 33 40 | 33 40 | 33 40 | 49 119 | 51 127 |
| | Maximum absorbed electrical power (4) | kW | 27.3 | 30.7 | 34.6 | 35.1 | 50.5 | 54.9 |
| | Recommended electric auxiliary | kW | 15 | 18 | 21 | 21 | 27 | 30 |
| | REFRIGERATION CIRCUIT(S) | | | .0 | | | | 00 |
| ₹ | Power stages | _ | | Vari | able | | 2 | 2 |
| GENERAI | OPERATING LIMITS IN COOLING MODE | | | , с | G.D.O | | _ | _ |
| Ä | Maximum outside temperature (5) | °C | | | 4 | 5 | | |
| | Minimum outside temperature (5) | °C | | | | 5 | | |
| | Minimum internal coil inlet temperature | °C | | | | 8 | | |
| | OPERATING LIMITS IN HEATING MODE | | | | | | | |
| | Minimum outside temperature | °C | | | -1 | 5 | | |
| | Minimum internal coil inlet temperature | °C | | | | 2 | | |
| | WEIGHT (6) | | | | | | | |
| | Unit weight without any option | kg | | | 75 | 55 | | |
| | | | | | | | | |

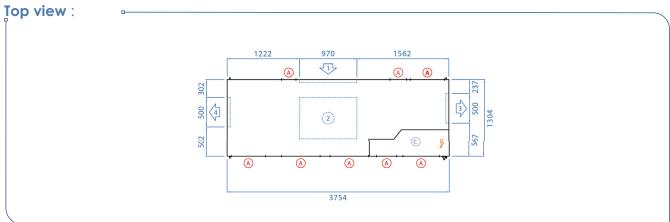
(4) Heating mode: Defrost with auxiliaries recommended (5) For inside conditions: +27°C DB / +19°C WB at nominal air flow (6) Weight for a total available pressure of 600 Pa on supply air and 400 Pa on exhaust air

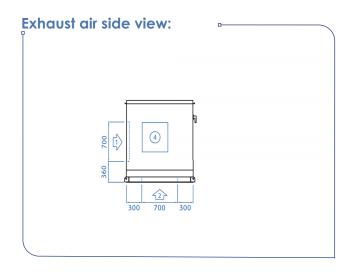


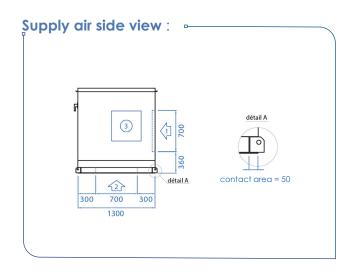
⁽¹⁾ External static pressure: 250 Pa on supply air, 150 Pa on exhaust air Cooling mode: Indoor conditions: +27°C DB / +19°C WB & External conditions + 35°C DB/24°C WB Fresh air percentage: 60% Heating mode: Indoor conditions: +20°C DB */+12°C WB and outside conditions: +7°C DB / +6°C WB Fresh air percentage: 60% (2) According to EcoDesign regulations 2016/2281 (3) Power to be used for power cables selection (excluding auxiliary) 400V/50HZ 3-phase power supply + earth without neutral

Dimensions and connections









- 1 Fresh air
- 2 Return air
- 3 Supply air
- 4 Exhaust air
- Access
- Power supply
- © Technical compartment
- Provide a service area of 1200 mm on the TC side and 850 on the opposite side

| | Length | Width | Height |
|------------------------------|---------|---------|---------|
| Casing dimensions | 3754 mm | 1304 mm | 1435 mm |
| Transport overall dimensions | 3754 mm | 1399 mm | 1435 mm |

Note:

Fresh air cowls shall be installed by the installer. Feet shall be installed by the installer. Duct connections (supply, return, fresh air and exhaust) are made using an insert (supplied by ETT) for fixing ducts to a 40 mm Metu frame.



Technical features

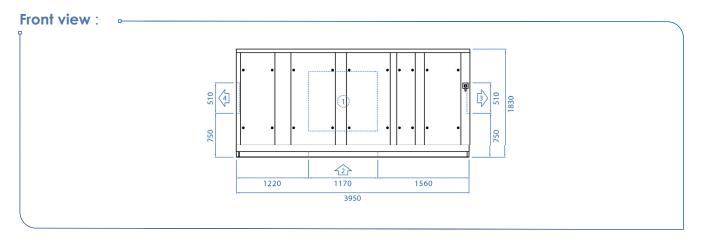
| | DESIGNATION | Unit | 050 | 055 | 065 | 075 | | | | |
|----------------------------------|--|-------|-------|-------|-------|--|--|--|--|--|
| | FLOW RATES | | | | | | | | | |
| | Rated air flow rate | m³/h | 10500 | 11500 | 13000 | 15000 | | | | |
| | Minimum air flow rate | m³/h | 6500 | 7500 | 9500 | 12500 | | | | |
| _ | Maximum air flow rate | m³/h | 14700 | | 15000 | | | | | |
| O | Rated exhaust air flow rate | m³/h | 14700 | 16100 | 18200 | 21000 | | | | |
| Ψ | SUPPLY AIR VENTILATION (1) | | | | | | | | | |
| VENTILATION | Absorbed electrical power | kW | 2.3 | 2.7 | 3.2 | 4.1 | | | | |
| N N | ACOUSTICS (1) | | | | | | | | | |
| | Sound power level on supply air | dB(A) | 79 | 80 | 82 | 84 | | | | |
| | Outside sound power level | dB(A) | 70 | 70 | 72 | 76 | | | | |
| | Resulting external sound pressure at 10m ref. 10^{-5} in free field | dB(A) | 39 | 39 | 41 | 45 | | | | |
| <u>0</u> | NOMINAL PERFORMANCE AT +35°C (1) | | | | | | | | | |
| | Net cooling capacity | kW | 52.2 | 58.4 | 65.7 | 73.6 | | | | |
| O E V | Net EER | kW/kW | 3.55 | 3.50 | 3.22 | 2.94 | | | | |
| AIR CONDITIONING PERFORMANCES | SEASONAL EFFICIENCY (2) | | I | | | | | | | |
| 응 뚩 | Design net cooling capacity | kW | 47.1 | 53.0 | 59.9 | 66.9 | | | | |
| 3 2 | SEER | kW/kW | 5.51 | 5.47 | 5.10 | 4.32 | | | | |
| 4 | ηs,C | % | 218 | 216 | 201 | 170 | | | | |
| | NOMINAL PERFORMANCE AT +7°C (1) | | | | | | | | | |
| | Net heating capacity | kW | 51.7 | 57.8 | 67.0 | 75.7 | | | | |
| Si Si | Net COP | kW/kW | 4.80 | 4.69 | 4.49 | 4.22 | | | | |
| PERFORMANCES HEATING | NOMINAL PERFORMANCE AT -7°C (2) | | I | | | | | | | |
| FORMANG | Net heating capacity | kW | 33.4 | 37.7 | 43.2 | | | | | |
| 윤포 | Net COP | kW/kW | 3.59 | 3.38 | 3.31 | 3.26 | | | | |
| PER | SEASONAL EFFICIENCY (2) | | | | | | | | | |
| | Net design heat output | kW | 43.3 | 48.0 | 53.9 | | | | | |
| | SCOP | kW/kW | 4.27 | 4.16 | 3.98 | | | | | |
| | ηs,H | % | 168 | 163 | 156 | 146 | | | | |
| | ELECTRICAL DATA | | | | | | | | | |
| | Total installed electrical power (3) | kW | 39.5 | 41.7 | 45.1 | | | | | |
| | Total installed electrical intensity (3) | Α | 68 | 72 | 79 | | | | | |
| | Starting current (3) | A | 144 | 182 | 196 | | | | | |
| | Maximum electrical power input (4) | kW | 56.8 | 60.2 | 65.4 | | | | | |
| | Recommended electric auxiliary | kW | 33 | 33 | 33 | 33 | | | | |
| ب | REFRIGERATION CIRCUIT(S) | | 0 | 0 | 0 | 0 | | | | |
| .RA | Power stages | - | 2 | 2 | - 2 | 2 | | | | |
| GENERAL | OPERATING LIMITS IN COOLING MODE | 200 | | 4 | _ | | | | | |
| Q | Maximum outside temperature (5) | °C | | 4 | | | | | | |
| | Minimum outside temperature (5) Minimum internal coil inlet temperature | °C | | 1 | | | | | | |
| | OPERATING LIMITS IN HEATING MODE | | | | 0 | | | | | |
| | Minimum outside temperature | °C | | 1 | 5 | | | | | |
| | Minimum internal coil inlet temperature | °C | | -1 | | 49.0 3.26 60.1 3.73 146 46.8 81 195 70.1 33 | | | | |
| | WEIGHT | | | | _ | | | | | |
| | Unit weight without options(6) | kg | | 11 | 88 | | | | | |
| | oriii weight willion ophons | N. | | - 11 | 00 | | | | | |

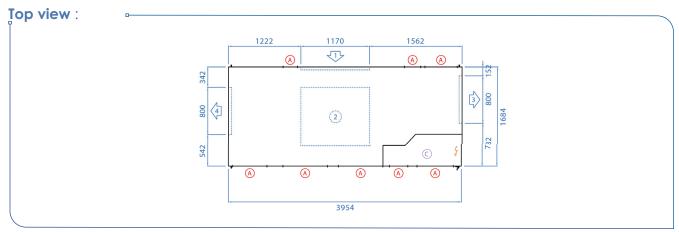
(1) External static pressure: 250 Pa on supply air, 150 Pa on exhaust air Cooling mode: Indoor conditions: +27°C DB / +19°C WB & External conditions + 35°C DB/24°C WB Fresh air percentage: 60% Heating mode: Indoor conditions: +20°C DB */+12°C WB and outside conditions: +7°C DB / +6°C WB Fresh air percentage: 60%
(2) According to EcoDesign regulations 2016/2281
(3) Power to be used for power cables selection (excluding auxiliary) 400V/50HZ 3-phase power supply + earth without neutral

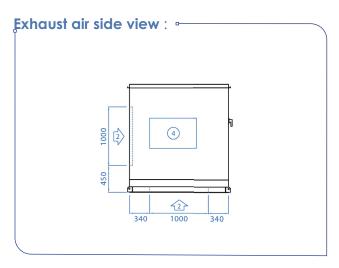
(4) Heating mode: Defrost with auxiliaries recommended (5) For inside conditions: +27°C DB / +19°C WB at nominal air flow (6) Weight for a total available pressure of 600 Pa on supply air and 400 Pa on exhaust air

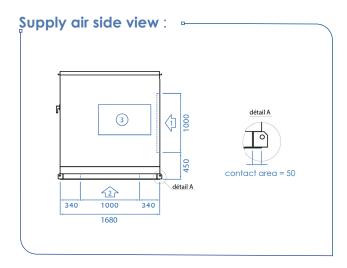


Dimensions and connections









- 1 Fresh air
- Return air
- 3 Supply air
- 4 Exhaust air
- A Access
- Power supply
- © Technical section
- Provide a service area of 1550 mm on the technical compartment side and 850 mm on the opposite side.

| | Length | Width | Height |
|------------------------------|---------|---------|---------|
| Casing dimensions | 3954 mm | 1684 mm | 1830 mm |
| Transport overall dimensions | 3954 mm | 1779 mm | 1830 mm |

Fresh air cowls shall be installed by the installer. Feet shall be installed by the installer. Duct connections (supply, return, fresh air and exhaust) are made using an insert (supplied by ETT) for fixing ducts to a 40 mm Metu frame.



Technical features

| | DESIGNATION | Unit | 080 | 090 | 095 | 110 |
|--|--|-------------|--------------|--------------|--------------|---------------|
| | FLOW RATES | | | | | |
| | Rated air flow rate | m³/h | 17000 | 19000 | 21000 | 23000 |
| | Minimum air flow rate | m³/h | 12000 | 12000 | 13000 | 19000 |
| _ | Maximum air flow rate | m³/h | 23800 | | 25000 | |
| <u> </u> | Rated exhaust air flow rate | m³/h | 23800 | 26600 | 29400 | 32200 |
| LAT | SUPPLY AIR VENTILATION (1) | | | | | |
| VENTILATION | Absorbed electrical power | kW | 3.7 | 4.3 | 5 | 5.7 |
| S | ACOUSTICS (1) | | | I | | |
| | Sound power level on supply air | dB(A) | 85 | 86 | 87 | 88 |
| | Outside sound power level | dB(A) | 72 | 74 | 75 | 77 |
| | Resulting external sound pressure at 10m ref. 10 ⁻⁵ in free field | dB(A) | 41 | 43 | 44 | 46 |
| δ. « | NOMINAL PERFORMANCES AT +35°C (1) | | | | | |
| N N N | Net cooling capacity | kW | 86.1 | 91.6 | 99.0 | 119.9 |
| AIR CONDITIONING PERFORMANCES | Net EER | kW/kW | 3.52 | 3.49 | 3.30 | 3.39 |
| OR A | SEASONAL EFFICIENCY (2) | 1-14/ | 77.4 | 00.7 | 00.4 | 100.7 |
| | Design net cooling capacity SEER | kW kW/kW | 77.4 3.83 | 82.6 3.74 | 89.4 3.53 | 108.7 3.53 |
| AR | ns,C | % | 150 | 147 | 138 | 138 |
| | | 70 | 100 | 1 17 | 100 | 100 |
| | NOMINAL PERFORMANCES AT +7°C (1) | kW | 85.7 | 91.9 | 100.2 | 113.0 |
| | Net heating capacity Net COP | kW/kW | 4.67 | 4.89 | 5.05 | 4.78 |
| PERFORMANCES HEATING | NOMINAL PERFORMANCES AT -7°C (2) | KW/KW | 4.07 | 4.07 | 0.00 | 4.70 |
| FORMANC | Net heating capacity | kW | 55.4 | 59.0 | 64.9 | 73.4 |
| ORA | Net COP | kW/kW | 3.30 | 3.36 | 3.38 | 3.40 |
| 18. 19. | SEASONAL EFFICIENCY (2) | ' | | | | |
| ~ | Net design heat output | kW | 70.1 | 75.0 | 81.5 | 86.0 |
| | SCOP | kW/kW | 3.22 | 3.21 | 3.39 | 3.20 |
| | ηs,H | % | 126 | 125 | 133 | 125 |
| | ELECTRICAL DATA | | | I | | |
| | Total installed electrical power (3) | kW | 58.9 | 60.6 | 63.7 | 69.3 |
| | Total installed electrical intensity (3) | A | 101 | 107 | 108 | 119 |
| | Starting current (3) Maximum absorbed electrical power (4) | A kW | 223 72.8 | 217 76.5 | 236 85.0 | 247 96.2 |
| | Recommended electric auxiliary | kW | 33 | 33 | 36 | 39 |
| | REFRIGERATION CIRCUIT(S) | KW | - 00 | - 00 | - 00 | U/ |
| 甘 | Power stages | - | 4 | 4 | 4 | 4 |
| GENERAL | OPERATING LIMITS IN COOLING MODE | | | | | |
| 田田田田田田田田田田田田田田田田田田田田田田田田田田田田田田田田田田田田田田 | Maximum outside temperature (5) | °C | | 4 | 5 | |
| | Minimum outside temperature (5) | °C | | | 5 | |
| | Minimum internal coil inlet temperature | °C | | 1 | 8 | |
| | OPERATING LIMITS IN HEATING MODE | | | | | |
| | Minimum outside temperature | °C | | | 5 | |
| | Minimum internal coil inlet temperature | °C | | 1 | 2 | |
| | WEIGHT | | | | | |
| | Unit weight without options ⁽⁶⁾ | kg | | 17 | 26 | |

(2) According to EcoDesign regulations 2016/2281
(3) Power to be used for power cables selection (excluding auxiliary) 400V/50HZ 3-phase power supply + earth without neutral

(4) Heating mode: Defrost with auxiliaries recommended (5)For inside conditions: +27°C DB / +19°C WB at nominal air flow (6)Weight for a total available pressure of 600 Pa on supply air and 400 Pa on exhaust air



⁽¹⁾ External static pressure: 250 Pa on supply air, 150 Pa on exhaust air

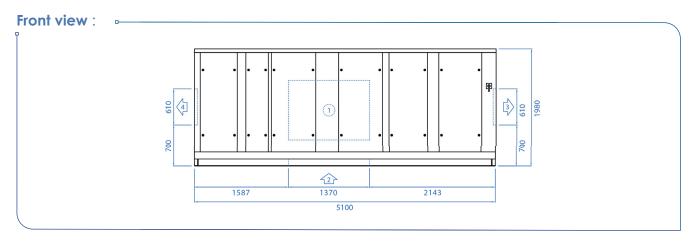
Cooling mode: Indoor conditions: +27°C DB / +19°C WB & External conditions + 35°C DB/24°C

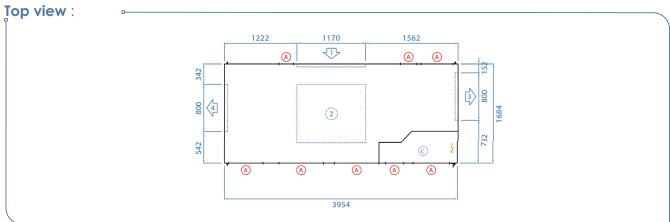
WB Fresh air percentage: 60%

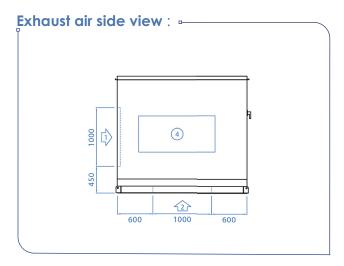
Heating mode: Indoor conditions: +20°C DB */+12°C WB and outside conditions: +7°C DB / +6°C

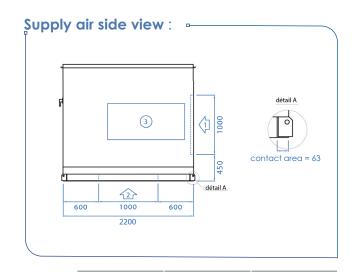
WB Fresh air percentage: 60%

Dimensions and connections









- 1 Fresh air
- 2 Return air
- 3 Supply air
- 4 Exhaust air
- Access
- Power supply
- © Technical section

opposite side.

 Provide a maintenance area of 2100 mm on the technical section side and 850 mm on the

| | Length | Width | Height |
|------------------------------|---------|---------|---------|
| Casing dimensions | 5104 mm | 2204 mm | 1980 mm |
| Transport overall dimensions | 5104 mm | 2298 mm | 1980 mm |

Fresh air cowls shall be installed by the installer. Feet shall be installed by the installer. Duct connections (supply, return, fresh air and exhaust) are made using an insert (supplied by ETT) for fixing ducts to a 40 mm Metu frame.



Technical features

| | DESIGNATION | Unit | 115 | 130 | 140 | 150 |
|----------------------------------|---|----------|-------------|--------------|-------------|-------------|
| | FLOW RATES | | | | | |
| | Rated air flow rate | m³/h | 25000 | 27000 | 30000 | 33000 |
| | Minimum air flow rate | m³/h | 17000 | 18000 | 21000 | 21000 |
| _ | Maximum air flow rate | m³/h | | 330 | 000 | |
| <u>S</u> | Rated exhaust air flow rate | m³/h | 35000 | 37800 | 42000 | 46200 |
| Ψ | SUPPLY AIR VENTILATION (1) | | | | | |
| VENTILATION | Absorbed electrical power | kW | 5.1 | 5.6 | 6.7 | 7.7 |
| N N | ACOUSTICS (1) | | | | | |
| | Sound power level on supply air | dB(A) | 83 | 84 | 85 | 86 |
| | Outside sound power level | dB(A) | 73 | 76 | 77 | 79 |
| | Resulting external sound pressure at 10m ref. 10^{-5} in free field | dB(A) | 42 | 45 | 46 | 48 |
| ত্ | NOMINAL PERFORMANCE AT +35°C (1) | | | | | |
| S N | Net cooling capacity | kW | 119.1 | 135.0 | 144.0 | 163.6 |
| P N | Net EER | kW/kW | 3.72 | 3.57 | 3.39 | 3.36 |
| AIR CONDITIONING PERFORMANCES | SEASONAL EFFICIENCY (2) | | | | | |
| 으 없 | Design net cooling capacity | kW | 107.6 | 122.0 | 130.2 | 147.2 |
| F F | SEER | kW/kW | 4.04 | 4.06 | 3.64 | 3.63 |
| ⋖ | ηs,C | % | 159 | 159 | 142 | 142 |
| | NOMINAL PERFORMANCE AT +7°C (1) | | | | l | |
| | Net heating capacity | kW | 115.9 | 132.8 | 142.3 | 158.3 |
| Si. | Net COP | kW/kW | 5.12 | 4.89 | 4.72 | 4.64 |
| N O | NOMINAL PERFORMANCE AT -7°C (2) | | | | | |
| FORMANC | Net heating capacity | kW | 75.7 | 85.9 | 92.2 | 102.0 |
| PERFORMANCES HEATING | Net COP | kW/kW | 3.48 | 3.48 | 3.45 | 3.39 |
| H. | SEASONAL EFFICIENCY (2) | | | | | |
| | Net design heat output | kW | 94.8 | 108.4 | 113.6 | 126.8 |
| | SCOP | kW/kW | 3.59 | 3.55 | 3.32 | 3.23 |
| | ης,H | % | 140 | 139 | 130 | 126 |
| | ELECTRICAL DATA | | | | | |
| | Total installed electrical power (3) | kW | 81.1 | 86.2 | 87.9 | 93.3 |
| | Total installed electrical intensity (3) | A | 137 | 145 | 147 | 158 |
| | Starting current (3) | Α | 265 96.4 | 347 106.2 | 349 | 396 |
| | Maximum absorbed electrical power (4) Recommended electric auxiliary | kW kW | 42 | 45 | 114.4 48 | 129.5 54 |
| | REFRIGERATION CIRCUIT(S) | KW | 42 | 40 | 40 | 34 |
| ب | | | 1 | 4 | 1 | 1 |
| GENERAL | Power stages OPERATING LIMITS IN COOLING MODE | - | 4 | 4 | 4 | 4 |
| Ä | | °C | | 4 | 5 | |
| O | Maximum outside temperature (5) Minimum outside temperature (5) | °C | | | 5 | |
| | Minimum internal coil inlet temperature | °C | | | 8 | |
| | OPERATING LIMITS IN HEATING MODE | | | 0 | | |
| | Minimum outside temperature | °C | | -1 | 5 | |
| | Minimum outside remperature Minimum internal coil inlet temperature | °C | | | 2 | |
| | WEIGHT | L C | | I | | |
| | Unit weight without options ⁽⁶⁾ | ka | | ာ | 37 | |
| | orm weight without obtions. | kg | | 23 | 5/ | |

(1) External static pressure: 250 Pa on supply air, 150 Pa on exhaust air Cooling mode: Indoor conditions: +27°C DB / +19°C WB & External conditions + 35°C DB/24°C WB Fresh air percentage: 60%

Heating mode: Indoor conditions: +20°C DB */+12°C WB and outside conditions: +7°C DB / +6°C WB Fresh air percentage: 60%

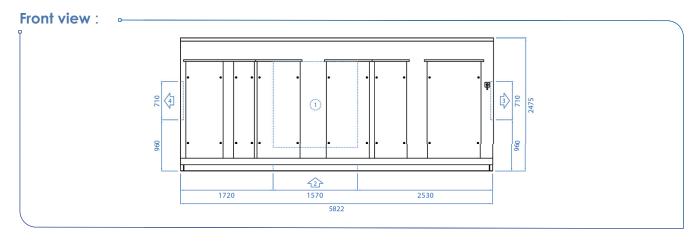
(2) A condition to 500 percentage: 60%

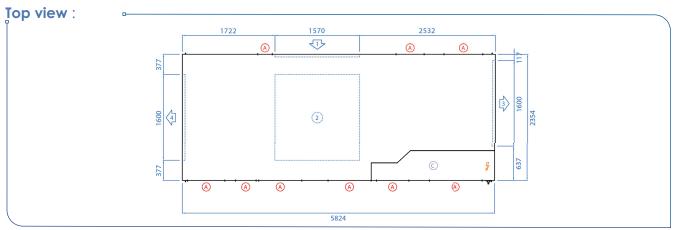
(2) According to EcoDesign regulations 2016/2281
(3) Power to be used for power cables selection (excluding auxiliary) 400V/50HZ 3-phase power supply + earth without neutral

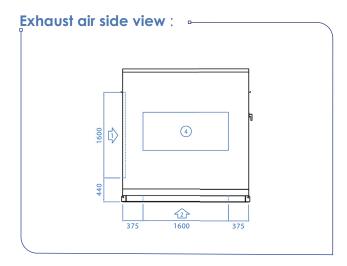
(4) Heating mode: Defrost with auxiliaries recommended (5) For inside conditions: +27°C DB / +19°C WB at nominal air flow (6) Weight for a total available pressure of 600 Pa on supply air and 400 Pa on exhaust air

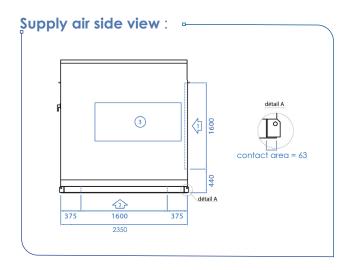


Dimensions and connections









- 1 Fresh air
- Return air
- 3 Supply air
- 4 Exhaust air
- Access
- Power supply
- © Technical section
- Provide a maintenance area of 2200 mm on the technical section side and 850 mm on the opposite side.

| | Length | Width | Height |
|------------------------------|---------|---------|---------|
| Casing dimensions | 5824 mm | 2354 mm | 2475 mm |
| Transport overall dimensions | 5824 mm | 2448 mm | 2475 mm |

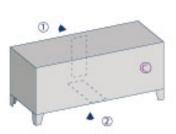
Fresh air cowls shall be installed by the installer. Feet shall be installed by the installer. Duct connections (supply, return, fresh air and exhaust) are made using an insert (supplied by ETT) for fixing ducts to a 40 mm Metu frame.



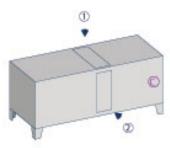
Aeraulic arrangements

Return air and fresh air

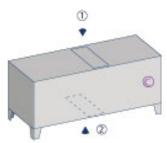
Arrangement 1



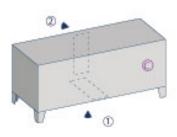
Arrangement 2



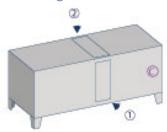
Arrangement 3



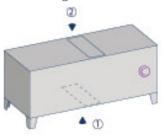
Arrangement 4



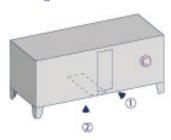
Arrangement 5



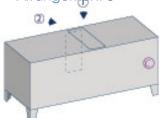
Arrangement 6



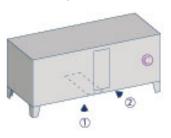
Arrangement 7



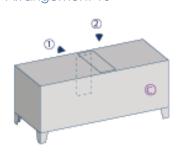
Arrangement 8



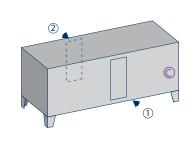
Arrangement 9



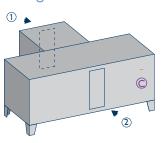
Arrangement 10







Arrangement 12C *



- 1) Fresh air & additional fresh air
- 2 Return air & exhaust air
- \bigcirc Technical compartment
- * Access box offered as an option for arrangements 11 and 12 (see arrangement 12) in the case of ducted fresh air.

Note:

Arrangements 2, 5 and 7 are not recommended for units installed against a wall, since it would block access to the filters. In such case, the box on arrangement 11 is mandatory (optional).

For other configurations: please contact us.

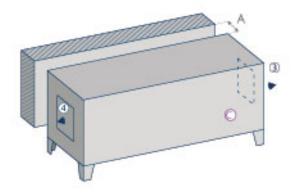
Feet can be supplied as an option. Feet installation shall be made by the user.



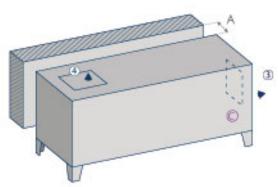
Aeraulic arrangements

Supply and exhaust air

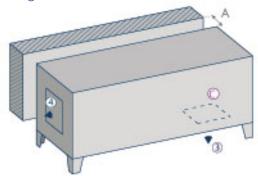
Arrangement A



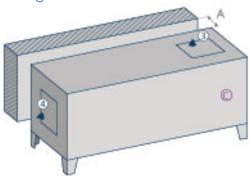
Arrangement B



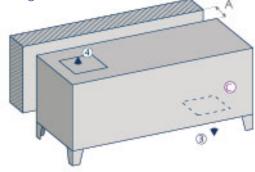
Arrangement C



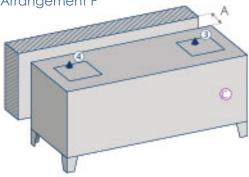
Arrangement D



Arrangement E



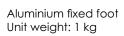


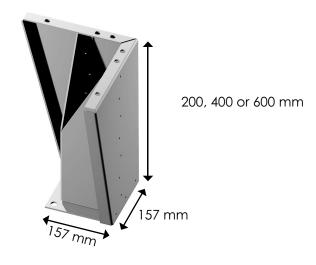


- 3 Supply air
- 4 Exhaust air
- © Technical compartment
- A Minimum maintenance area between the wall and the unit: 850 mm

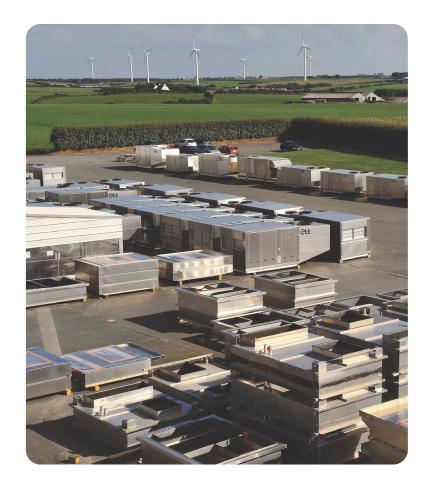
Note: Feet can be supplied as an option. Feet installation shall be made by

Installation accessories: Feet





| Serial number | 01 | 11 | 21 | 22 |
|------------------|----|----|----|----|
| No. of feet | 4 | 4 | 6 | 6 |



Installation accessories: Fresh and exhaust air cowls (*)

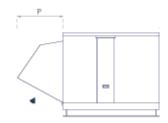
Fresh air cowl

Inlet on top (optional)



| | number | 0 | | | | | | | 11 | | | 21 | | | | 22 | | | |
|---|--------|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| | Unit | 020 | 025 | 030 | 035 | 045 | 050 | 050 | 055 | 065 | 075 | 080 | 090 | 095 | 110 | 115 | 130 | 140 | 150 |
| H | mm | | 550 | | | | | | 75 | 50 | | 800 | | | | 900 | | | |

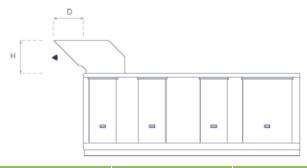
Inlet on side



| | Serial number | | | 0 | 1 | | | | 1 | 1 | | | 2 | 1 | | | 2 | 2 | |
|---|------------------|-----|--|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| | Unit | 020 | 025 | 030 | 035 | 045 | 050 | 050 | 055 | 065 | 075 | 080 | 090 | 095 | 110 | 115 | 130 | 140 | 150 |
| Н | mm | | 020 025 030 035 045 050 550 | | | | | | 75 | 50 | | | 80 | 00 | | | 90 | 00 | |

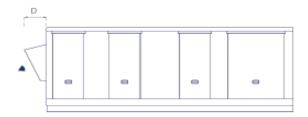
Exhaust air cowl

On top (optional)



| | Serial number | | | 0 | 1 | | | | 1 | 1 | | | 2 | 1 | | | 2 | 2 | |
|---|------------------|-----|-------------------------|---|------------|--|--|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| | Unit | 020 | 020 025 030 035 045 050 | | | | | 050 | 055 | 065 | 075 | 080 | 090 | 095 | 110 | 115 | 130 | 140 | 150 |
| Н | mm | | 450 | | | | | | 60 | 00 | | | 60 | 00 | | | 60 | 00 | |
| D | mm | | | 3 | 6 5 | | | | 5 | 10 | | | 48 | 30 | | | 45 | 50 | |

At the end

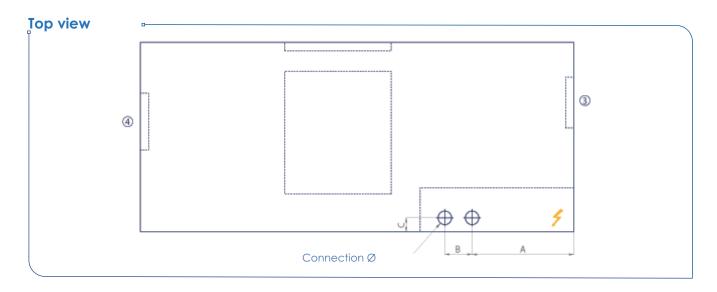


| | Serial number | | | 0 | 1 | | | | 1 | 1 | | | 2 | 1 | | | 2 | 2 | |
|---|------------------|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| | Unit | 020 | 025 | 030 | 035 | 045 | 050 | 050 | 055 | 065 | 075 | 080 | 090 | 095 | 110 | 115 | 130 | 140 | 150 |
| D | mm | | | 3 | 55 | | | | 36 | 55 | | | 4 | 10 | | | 45 | 50 | |

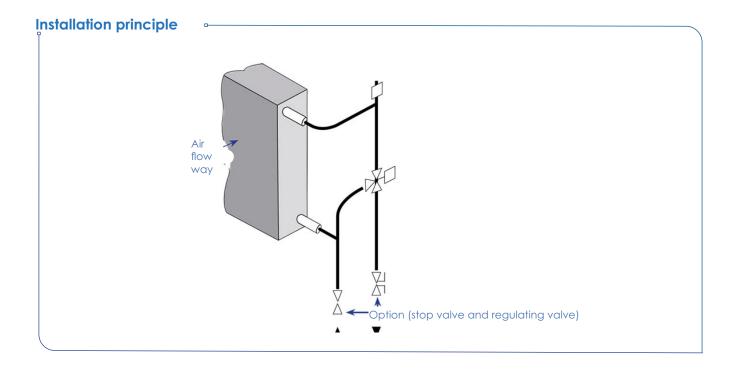


Auxiliaries: Hot water coils

Schematic diagram



③ Supply air ④ Exhaust © Technical compartment ≠ Power supply



Auxiliaries: Hot water coils

Dimensions

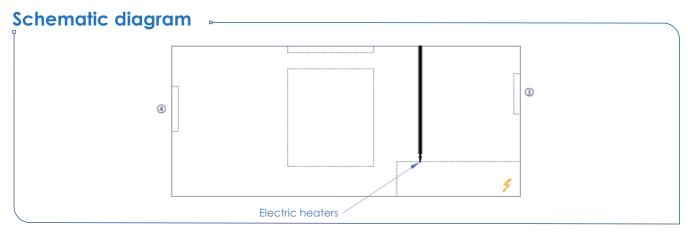
| | Serial number | | 01 20 025 030 035 045 050 873 | | | | | | 1 | 1 | | | 2 | 1 | | | 2 | 22 | |
|------------------------------------|------------------|-----|-------------------------------------|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| | Unit | 020 | 025 | 030 | 035 | 045 | 050 | 050 | 055 | 065 | 075 | 080 | 090 | 095 | 110 | 115 | 130 | 140 | 150 |
| A | mm | | | 87 | 73 | | | | 97 | 72 | | | 13 | 00 | | | 16 | 72 | |
| В | mm | | | 1 6 | 53 | | | | 18 | 33 | | | 20 | 00 | | | 18 | 36 | |
| С | mm | | | 9 | 8 | | | | 9 | 8 | | | 13 | 34 | | | 1 | 67 | |
| Customer connection diameter | mm | | | | *49 | | | | 40° | *49 | | | 50° | *60 | | | 50 | *60 | |
| Weight of coil + 3WV with water | kg | | | 2 | 3 | | | | 3 | 7 | | | 6 | 3 | | | 7 | '9 | |

CapacityFor coils air inlet temperature of +10°C

| | | Serial number | | | 0 | 1 | | | | 1 | 1 | | | 2 | 1 | | | 2 | 2 | |
|-------------------|--|------------------|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|------|------|------|------|------|------|------|------|
| | | Unit | 020 | 025 | 030 | 035 | 045 | 050 | 050 | 055 | 065 | 075 | 080 | 090 | 095 | 110 | 115 | 130 | 140 | 150 |
| | Max. power | kW | 77 | 83 | 93 | 98 | 116 | 116 | 167 | 177 | 192 | 209 | 274 | 294 | 313 | 332 | 306 | 322 | 344 | 365 |
| | Max. flow rate | m³/h | 3.4 | 3.7 | 4.1 | 4.3 | 5.1 | 5.1 | 7.4 | 7.8 | 8.5 | 9.2 | 12.1 | 13.0 | 13.8 | 14.6 | 13.5 | 14.2 | 15.2 | 16.1 |
| 90/70 °C water | 3WV + coil pressure drop | mWC | 1.3 | 1.5 | 1.8 | 2.0 | 2.6 | 2.6 | 4.0 | 4.5 | 5.2 | 6.1 | 3.2 | 3.4 | 3.6 | 4.1 | 3.6 | 3.9 | 4.5 | 5.2 |
| regime | Stop and TA valves pressure drop (3-turn opening) | mWC | 0.8 | 0.9 | 1.1 | 1.2 | 1.7 | 1.7 | 3.5 | 3.8 | 4.5 | 5.3 | 3.2 | 3.7 | 4.1 | 4.6 | 3.9 | 4.3 | 5 | 5.6 |
| | Max. power | kW | 65 | 70 | 79 | 83 | 97 | 97 | 142 | 150 | 163 | 177 | 231 | 248 | 264 | 279 | 259 | 272 | 290 | 308 |
| | Max. flow rate | m³/h | 2.9 | 3.1 | 3.5 | 3.6 | 4.3 | 4.3 | 6.2 | 6.6 | 7.1 | 7.8 | 10.2 | 10.9 | 11.6 | 12.3 | 11.4 | 11.9 | 12.7 | 13.5 |
| Water regime | 3WV + coil pressure drop | mWC | 1.0 | 1.2 | 1.4 | 1.5 | 2.0 | 2.0 | 3.0 | 3.4 | 3.9 | 4.6 | 2.5 | 2.7 | 2.9 | 3.2 | 2.6 | 2.7 | 3.3 | 3.6 |
| 80/60°C | Stop and TA valves pressure drop (3-turn opening) | mWC | 0.6 | 0.7 | 0.9 | 0.9 | 1.2 | 1.2 | 2.5 | 2.8 | 3.2 | 3.8 | 2.3 | 2.6 | 2.9 | 3.3 | 2.8 | 3.1 | 3.5 | 3.9 |

Optional: stop valve on outlet and TA regulating valve on inlet

Auxiliaries: Electric heaters



③ Supply air ④ Exhaust air ≠ Electrical power

Available capacities (in kW)

| | | | | | | 0 | 1 | | | | 1 | 1 | | | 2 | 1 | | | 2 | 2 | |
|---------------------------|----------------|--------------------------|--------------------------|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| Total capacity (kW) | Current (A) | 1 st stage | 2 nd stage | 020 | 025 | 030 | 035 | 045 | 050 | 050 | 055 | 065 | 075 | 080 | 090 | 095 | 110 | 115 | 130 | 140 | 150 |
| 6 | 8.7 | 3 | 3 | | | | | | | | | | | | | | | | | | |
| 9 | 13.0 | 3 | 6 | • | • | • | • | • | • | | | | | | | | | | | | |
| 12 | 17.3 | 4.5 | 7.5 | • | • | • | • | • | • | | | | | | | | | | | | |
| 12 | 17.3 | 3 | 9 | | | | | | | • | • | • | • | • | • | • | • | | | | |
| 15 | 21.7 | 6 | 9 | • | • | • | • | • | • | • | • | • | • | • | • | • | • | | | | |
| 18 | 26.0 | 9 | 9 | • | • | • | • | • | • | | | | | | | | | | | | |
| 18 | 26.0 | 6 | 12 | | | | | | | • | • | • | • | • | • | • | • | | | | |
| 21 | 30.3 | 6 | 15 | | | | | | | • | • | • | • | • | • | • | • | • | • | • | • |
| 21 | 30.3 | 9 | 12 | • | • | • | • | • | • | | | | | | | | | | | | |
| 24 | 34.6 | 9 | 15 | • | • | • | • | • | • | • | • | • | • | • | • | • | • | • | • | • | • |
| 27 | 39.0 | 9 | 18 | • | • | • | • | • | • | | | | | | | | | | | | |
| 27 | 39.0 | 12 | 15 | | | | | | | • | • | • | • | • | • | • | • | • | • | • | • |
| 30 | 43.3 | 12 | 18 | • | • | • | • | • | • | • | • | • | • | • | • | • | • | • | • | • | • |
| 33 | 47.6 | 9 | 24 | | | | | | | • | • | • | • | • | • | • | • | | | | |
| 33 | 47.6 | 15 | 18 | | | | | | | | | | | | | | | | | | |
| 33 | 47.6 | 12 | 21 | | | | | | | | | | | | | | | • | • | • | • |
| 36 | 52.0 | 12 | 24 | | | | | | | | | | | | | | | | | | |
| 36 | 52.0 | 15 | 21 | | | | | | | | | | | | | | | • | • | • | • |
| 39 | 56.3 | 15 | 24 | | | | | | | | | | | | | | | | | | |
| 39 | 56.3 | 18 | 21 | | | | | | | | | | | | | | | • | • | • | • |
| 42 | 60.6 | 18 | 24 | | | | | | | | | | | | | | | • | • | • | • |
| 45 | 65.0 | 15 | 30 | | | | | | | | | | | | | | | | | | |
| 45 | 65.0 | 21 | 24 | | | | | | | | | | | | | | | • | • | • | • |
| 48 | 69.3 | 18 | 30 | | | | | | | | | | | | | | | • | • | • | • |
| 54 | 77.9 | 18 | 36 | | | | | | | | | | | | | | | • | • | • | • |
| 60 | 86.6 | 24 | 36 | | | | | | | | | | | | | | | | | | |
| 60 | 86.6 | 18 | 42 | | | | | | | | | | | | | | | • | • | • | • |
| 66 | 95.3 | 24 | 42 | | | | | | | | | | | | | | | • | • | • | • |
| 72 | 103.9 | 30 | 42 | | | | | | | | | | | | | | | | | | |

Note: An additional coil can be mounted in the supply air duct or on the fresh air inlet for higher performance. Please consult us.



Fan sound* level at supply air and exhaust air

On supply air side
Available pressure: 250 Pa at supply air and 150 Pa at exhaust

| | | FREQUENCY BAI | ND Hz ▶ | | | | | | | | | Lw general |
|------|-----|-------------------------------|--------------------------------|----|-----|-----|-----|------|------|------|------|---------------|
| | | Supply air flow rate (m³/h) ▼ | Exhaust air flow rate (m³/h) ▼ | 63 | 125 | 250 | 500 | 1000 | 2000 | 4000 | 8000 | level (dB(A)) |
| | 020 | 4500 | 6300 | 47 | 65 | 63 | 66 | 67 | 67 | 63 | 60 | 74 |
| | 025 | 5000 | 7000 | 44 | 62 | 63 | 68 | 68 | 68 | 64 | 61 | 74 |
| 01 | 030 | 6000 | 8400 | 43 | 61 | 65 | 70 | 71 | 70 | 67 | 62 | 76 |
| O1 | 035 | 6500 | 9100 | 43 | 62 | 66 | 72 | 72 | 71 | 68 | 63 | 78 |
| | 045 | 8500 | 11900 | 45 | 67 | 72 | 78 | 78 | 76 | 73 | 69 | 83 |
| | 050 | 8500 | 11900 | 45 | 67 | 72 | 77 | 78 | 76 | 73 | 69 | 83 |
| | 050 | 10500 | 14700 | 48 | 66 | 68 | 72 | 73 | 73 | 69 | 65 | 79 |
| 11 | 055 | 11500 | 16100 | 47 | 66 | 68 | 73 | 74 | 74 | 70 | 66 | 80 |
| ''' | 065 | 13000 | 18200 | 47 | 67 | 70 | 75 | 76 | 75 | 72 | 68 | 82 |
| | 075 | 15000 | 21000 | 48 | 68 | 73 | 78 | 79 | 78 | 74 | 70 | 84 |
| | 080 | 17000 | 23800 | 51 | 66 | 70 | 78 | 81 | 79 | 73 | 67 | 85 |
| 21 | 090 | 19000 | 26600 | 49 | 67 | 71 | 79 | 82 | 80 | 76 | 69 | 86 |
| 21 | 095 | 21000 | 29400 | 47 | 67 | 72 | 79 | 83 | 82 | 77 | 71 | 87 |
| | 110 | 23000 | 32200 | 47 | 67 | 72 | 81 | 84 | 83 | 79 | 72 | 88 |
| | 115 | 25000 | 35000 | 56 | 59 | 66 | 77 | 78 | 77 | 73 | 66 | 83 |
| 22 | 130 | 27000 | 37800 | 55 | 61 | 67 | 77 | 79 | 77 | 74 | 67 | 84 |
| - 22 | 140 | 30000 | 42000 | 52 | 63 | 68 | 78 | 81 | 79 | 76 | 69 | 85 |
| | 150 | 33000 | 46200 | 51 | 64 | 69 | 79 | 83 | 80 | 78 | 70 | 86 |

On exhaust air side

Available pressure: 250 Pa at supply air and 150 Pa at exhaust

| | | FREQUENCY BAI | ND Hz ▶ | 63 | 125 | 250 | 500 | 1000 | 2000 | 4000 | 8000 | Lw general |
|----|-----|-------------------------------|--------------------------------|----|-----|-----|-----|------|------|------|------|---------------|
| | | Supply air flow rate (m³/h) ▼ | Exhaust air flow rate (m³/h) ▼ | 03 | 125 | 250 | 500 | 1000 | 2000 | 4000 | 8000 | level (dB(A)) |
| | 020 | 4500 | 6300 | 40 | 61 | 66 | 70 | 70 | 69 | 66 | 60 | 76 |
| | 025 | 5000 | 7000 | 42 | 63 | 68 | 73 | 73 | 71 | 68 | 63 | 78 |
| 01 | 030 | 6000 | 8400 | 44 | 67 | 72 | 78 | 78 | 76 | 72 | 68 | 83 |
| O1 | 035 | 6500 | 9100 | 46 | 69 | 74 | 80 | 80 | 79 | 74 | 70 | 85 |
| | 045 | 8500 | 11900 | 52 | 67 | 84 | 88 | 88 | 87 | 83 | 79 | 94 |
| | 050 | 8500 | 11900 | 52 | 67 | 84 | 88 | 88 | 87 | 83 | 79 | 94 |
| | 050 | 10500 | 14700 | 45 | 68 | 73 | 78 | 77 | 75 | 72 | 67 | 83 |
| 11 | 055 | 11500 | 16100 | 47 | 70 | 75 | 80 | 80 | 78 | 74 | 70 | 85 |
| | 065 | 13000 | 18200 | 49 | 72 | 78 | 83 | 83 | 82 | 77 | 74 | 89 |
| | 075 | 15000 | 21000 | 52 | 73 | 82 | 87 | 87 | 86 | 81 | 78 | 93 |
| | 080 | 17000 | 23800 | 46 | 65 | 70 | 79 | 82 | 81 | 79 | 71 | 87 |
| 21 | 090 | 19000 | 26600 | 48 | 66 | 73 | 82 | 84 | 84 | 81 | 75 | 89 |
| 41 | 095 | 21000 | 29400 | 49 | 68 | 75 | 84 | 87 | 86 | 82 | 79 | 92 |
| | 110 | 23000 | 32200 | 51 | 67 | 79 | 86 | 91 | 89 | 84 | 83 | 95 |
| | 115 | 25000 | 35000 | 51 | 63 | 69 | 78 | 80 | 79 | 81 | 68 | 86 |
| 22 | 130 | 27000 | 37800 | 50 | 66 | 71 | 80 | 83 | 80 | 84 | 70 | 88 |
| 22 | 140 | 30000 | 42000 | 50 | 68 | 73 | 83 | 85 | 82 | 87 | 73 | 91 |
| | 150 | 33000 | 46200 | 52 | 69 | 75 | 85 | 87 | 84 | 89 | 76 | 93 |

*Lw: sound power level (dB(A))



Fan sound* level at fresh air intake and return

At unit fresh air intake

Available pressure: 250 Pa at supply air and 150 Pa at exhaust

| | | FREQUENCY BAI | ND Hz ► | 63 | 125 | 250 | 500 | 1000 | 2000 | 4000 | 8000 | Lw general level |
|------|-----|-------------------------------|--------------------------------|----|-----|-----|-----|------|------|------|------|---------------------|
| | | Supply air flow rate (m³/h) ▼ | Exhaust air flow rate (m³/h) ▼ | 00 | 123 | 250 | 300 | 1000 | 2000 | 4000 | 3000 | (dB(A)) |
| | 020 | 4500 | 6300 | 47 | 61 | 64 | 63 | 64 | 64 | 61 | 54 | 71 |
| | 025 | 5000 | 7000 | 45 | 62 | 66 | 66 | 66 | 66 | 63 | 56 | 73 |
| 01 | 030 | 6000 | 8400 | 45 | 64 | 70 | 70 | 70 | 70 | 66 | 61 | 77 |
| UI | 035 | 6500 | 9100 | 46 | 65 | 72 | 73 | 72 | 72 | 68 | 63 | 79 |
| | 045 | 8500 | 11900 | 49 | 65 | 79 | 81 | 79 | 80 | 75 | 72 | 87 |
| | 050 | 8500 | 11900 | 49 | 65 | 79 | 81 | 79 | 80 | 75 | 72 | 87 |
| | 050 | 10500 | 14700 | 48 | 66 | 71 | 70 | 70 | 70 | 67 | 61 | 77 |
| 11 | 055 | 11500 | 16100 | 48 | 67 | 72 | 72 | 72 | 72 | 69 | 63 | 79 |
| ''' | 065 | 13000 | 18200 | 49 | 68 | 75 | 76 | 75 | 75 | 71 | 67 | 82 |
| | 075 | 15000 | 21000 | 51 | 69 | 78 | 80 | 79 | 79 | 75 | 71 | 86 |
| | 080 | 17000 | 23800 | 50 | 62 | 70 | 72 | 76 | 77 | 75 | 65 | 82 |
| 21 | 090 | 19000 | 26600 | 48 | 63 | 72 | 73 | 78 | 79 | 77 | 69 | 84 |
| 21 | 095 | 21000 | 29400 | 48 | 64 | 74 | 75 | 80 | 82 | 78 | 74 | 86 |
| | 110 | 23000 | 32200 | 50 | 65 | 77 | 77 | 81 | 84 | 79 | 78 | 88 |
| | 115 | 25000 | 35000 | 52 | 60 | 69 | 69 | 76 | 75 | 77 | 63 | 81 |
| 22 | 130 | 27000 | 37800 | 51 | 62 | 71 | 70 | 77 | 76 | 79 | 64 | 83 |
| _ 22 | 140 | 30000 | 42000 | 50 | 65 | 73 | 72 | 79 | 78 | 83 | 67 | 86 |
| | 150 | 33000 | 46200 | 49 | 66 | 75 | 75 | 80 | 79 | 85 | 70 | 88 |

On return air side

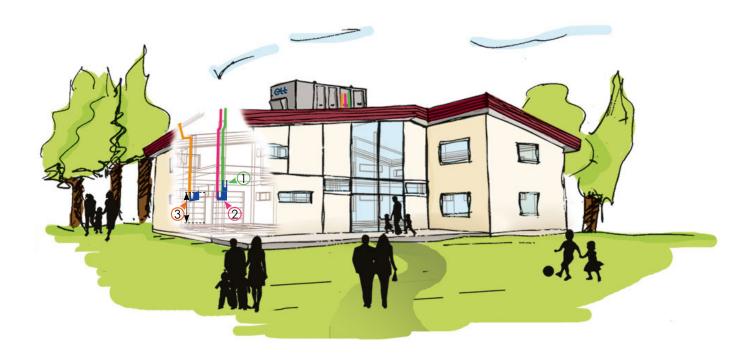
Available pressure: 250 Pa at supply air and 150 Pa at exhaust

| | | FREQUENCY BAN | ND Hz ▶ | 63 | 105 | 250 | 500 | 1000 | 2000 | 4000 | 8000 | Lw general |
|------|-----|-------------------------------|--------------------------------|----|-----|-----|-----|------|------|------|------|------------------|
| | | Supply air flow rate (m³/h) ▼ | Exhaust air flow rate (m³/h) ▼ | 03 | 125 | 250 | 500 | 1000 | 2000 | 4000 | 8000 | level (dB(A)) |
| | 020 | 4500 | 6300 | 47 | 61 | 64 | 63 | 64 | 64 | 61 | 54 | 71 |
| | 025 | 5000 | 7000 | 45 | 62 | 66 | 66 | 66 | 66 | 63 | 56 | 73 |
| 01 | 030 | 6000 | 8400 | 45 | 64 | 70 | 70 | 70 | 70 | 66 | 61 | 77 |
| UI | 035 | 6500 | 9100 | 46 | 65 | 72 | 73 | 72 | 72 | 68 | 63 | 79 |
| | 045 | 8500 | 11900 | 49 | 65 | 79 | 81 | 79 | 80 | 75 | 72 | 87 |
| | 050 | 8500 | 11900 | 49 | 65 | 79 | 81 | 79 | 80 | 75 | 72 | 87 |
| | 050 | 10500 | 14700 | 48 | 66 | 71 | 70 | 70 | 70 | 67 | 61 | 77 |
| 11 | 055 | 11500 | 16100 | 48 | 67 | 72 | 72 | 72 | 72 | 69 | 63 | 79 |
| ''' | 065 | 13000 | 18200 | 49 | 68 | 75 | 76 | 75 | 75 | 71 | 67 | 82 |
| | 075 | 15000 | 21000 | 51 | 69 | 78 | 80 | 79 | 79 | 75 | 71 | 86 |
| | 080 | 17000 | 23800 | 50 | 62 | 70 | 72 | 76 | 77 | 75 | 65 | 82 |
| 21 | 090 | 19000 | 26600 | 48 | 63 | 72 | 73 | 78 | 79 | 77 | 69 | 84 |
| 21 | 095 | 21000 | 29400 | 48 | 64 | 74 | 75 | 80 | 82 | 78 | 74 | 86 |
| | 110 | 23000 | 32200 | 50 | 65 | 77 | 77 | 81 | 84 | 79 | 78 | 88 |
| | 115 | 25000 | 35000 | 52 | 60 | 69 | 69 | 76 | 75 | 77 | 63 | 81 |
| 22 | 130 | 27000 | 37800 | 51 | 62 | 71 | 70 | 77 | 76 | 79 | 64 | 83 |
| - ZZ | 140 | 30000 | 42000 | 50 | 65 | 73 | 72 | 79 | 78 | 83 | 67 | 86 |
| | 150 | 33000 | 46200 | 49 | 66 | 75 | 75 | 80 | 79 | 85 | 70 | 88 |

*Lw: sound power level (dB(A))



Sensors connection principle



- (1) **Room sensor:** 1 pair shielded cable, 2 x 0,75 mm² LIY-CY (max.length 100 lm)
- (2) CO₃/VOC sensor: 2-pair shielded cable, 4 x 0,75 mm² LIY-CY (max. length 100 lm)
- Humidity sensor: 2-pair shielded cable, 4 x 0,75 mm² LIY-CY (max. length 100 lm) (optional)

Note: To measure a sensor value that is as representative as possible of the environment, avoid installing them:

- > Close to heat sources (spotlight, cooking appliances, glass wall, flues)
- > In draft zones (close to entrance, stockrooms, openings)
- > In dead zones (behind shelves, building corner)
- > Close to crowded areas (checkout, fitting rooms)

For accurate measurements:

- > Do not install the sensors in the axis of the duct used for their wiring to avoid stray airflow.
- > Do not install control cables and power cables in the same duct (risk of electromagnetic interference).

ULTI+ R32 RE























Reference: MARK-BRO_44-EN_ E

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