



CLIMATIC
ENVIRONMENT
SOLUTIONS
AND EQUIPMENT



ULTI+ R32 DX



Double-flow heat pump with extraction and recovery module



www.ett-hvac.com

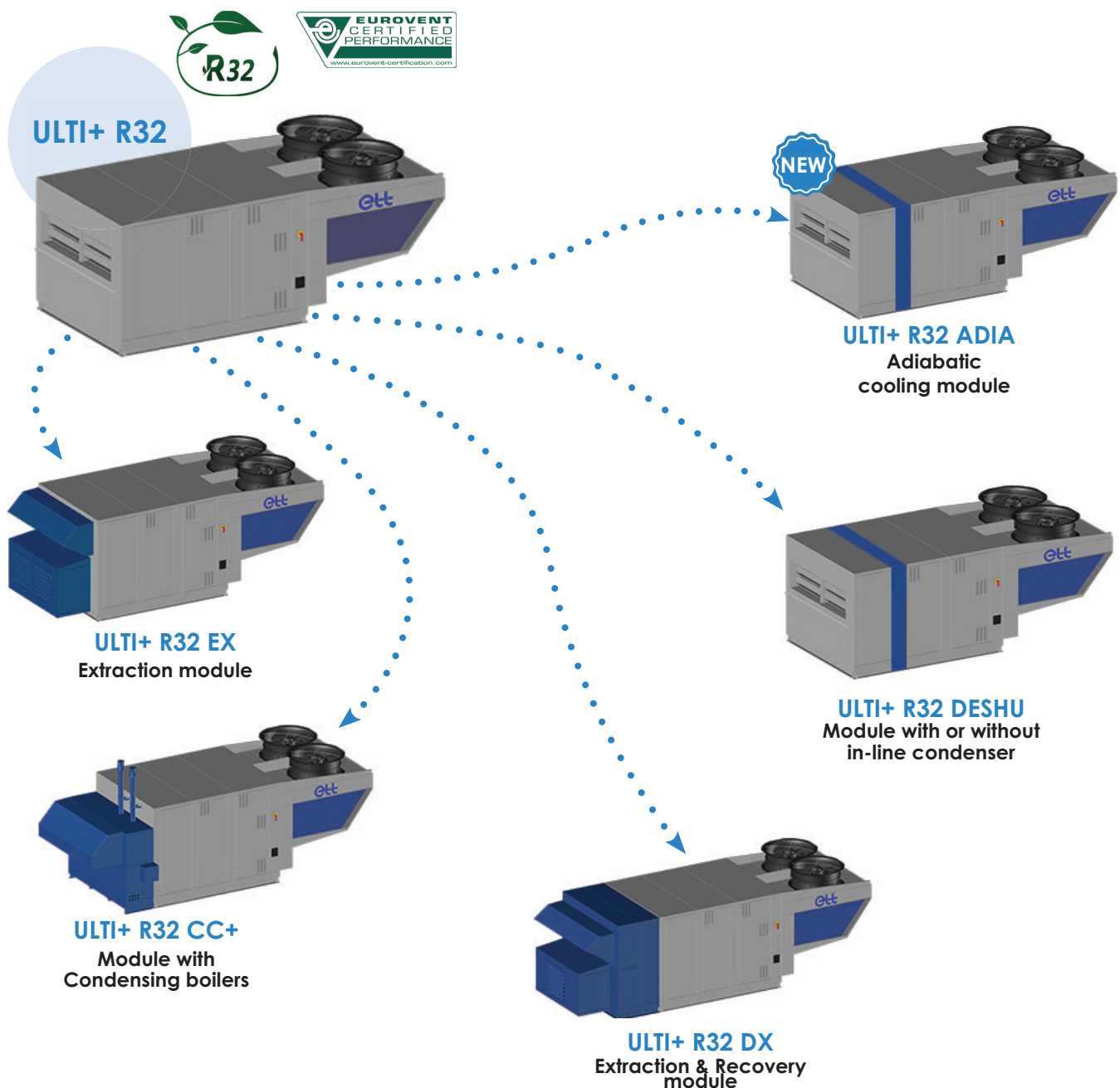
ULTI+ R32 DX: Machine from the ULTIMA Green Line range

The **ULTIMA Green Line** is ETT's latest-generation modular **rooftop range**. It combines **quality materials, performance, energy savings, acoustics, regulation** and **new-generation** connected components to ensure that the units operate at optimum efficiency at all times.

An **unrivalled product line-up** (flow rates/power) that **perfectly meets the weight and space constraints** of existing units to be replaced.

The **modular design** makes it easy to extend the range's capabilities. Users can choose to install the **standard ULTI+ R32 heat pump**, or add modules (condensing boiler(s), extract unit, extract unit with rotary energy recovery, dehu, adiabatic module) to this single-block unit in order to adjust the unit's performance to the environment and the requirements of the application.

ULTIMA Green Line modular principle



ULTI+ R32 DX: ErP Rooftop



When they adopted the KYOTO protocol, the Member States of the European Union (EU) voted a set of measures known as the "energy-climate package", aiming at:

- ✓ reducing greenhouse gas emissions by 20%;
- ✓ reducing energy consumption by 20%;
- ✓ Increase the share of renewable energy to 20% of the final energy consumption

To achieve these objectives, the ErP directive (Energy related Products) 2009/125/EC Eco-Design has been adopted.

This directive applies to all products using energy or having an impact on energy consumption. It encompasses a « **package of regulations** » setting performance requirements for each type of product. EU regulation **2016/2281 covers air heaters, cooling appliances, high-temperature industrial chillers and fan coil units.**

- 1st January 2021



Information on CC+ and other warm air heaters:

Nitrogen emissions, expressed as nitrogen dioxide, from warm air heaters (including those integrated into rooftops) must not exceed the following values:

- 26 sept. 2021
70 mg/kWh PCS



Since 1st January 2018, rooftops that do not comply with ErP Regulation EU 2281/2016 shall no longer be marketed in Europe.

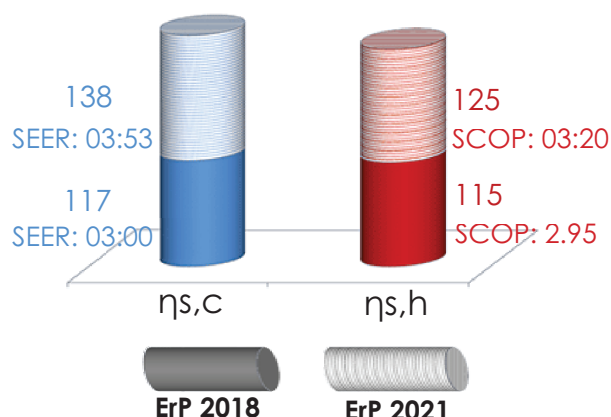
Regulatory impacts since 1st January 2018

The European Parliament compels rooftop manufacturers to comply with Regulation (EU) 2281/2016 on ErPs, in order to give the users the possibility to evaluate their energy consumption.

A new method for assessing the energy efficiency of rooftops has been defined under this regulation, which specifies the minimum Eco-Design requirements: **seasonal efficiency**.

This new measure gives a **more realistic indication of the energy efficiency** of a heating or air-conditioning system and its impact on the environment.

Seasonal yields to be achieved according to ErP 2018 or ErP 2021.



A summary sheet specifying **rated power & seasonal efficiency** is available on request.

SCOP

Seasonal Coefficient of Performance

The SCOP is the ratio between annual heating demand to the reference climate and the annual electricity consumption for heating.

$$\eta_{s,h} = \frac{SCOP}{2.5} - 3\%$$

SEER

Seasonal energy efficiency

The SEER is the ratio between annual cooling demand to the reference climate and the annual electricity consumption for cooling.

$$\eta_{s,c} = \frac{SEER}{2.5} - 3\%$$

2.5: Primary energy conversion coefficient
3: Factor corresponding to regulation.

CONTENTS

■ Unit description.....	6
■ Operating principles.....	9
■ Detailed components.....	10
■ Operating tips.....	13
■ Main options.....	14
Technical features	
■ ULTI+ R32 01 DX.....	15
■ ULTI+ R32 11 DX.....	21
■ ULTI+ R32 12 DX.....	27
■ ULTI+ R32 21 DX.....	33
■ ULTI+ R32 22 DX.....	39
■ ULTI+ R32 23 DX.....	45
Dimensions and connections	
■ ULTI+ R32 01 DX.....	16
■ ULTI+ R32 11 DX.....	22
■ ULTI+ R32 12 DX.....	28
■ ULTI+ R32 21 DX.....	34
■ ULTI+ R32 22 DX.....	40
■ ULTI+ R32 23 DX.....	46
Auxiliaries: Hot water coils	
■ ULTI+ R32 01 DX.....	19
■ ULTI+ R32 11 DX.....	25
■ ULTI+ R32 12 DX.....	31
■ ULTI+ R32 21 DX.....	37
■ ULTI+ R32 22 DX.....	43
■ ULTI+ R32 23 DX.....	49
Pre-heating: Hot water coils	
■ ULTI+ R32 01 DX.....	20
■ ULTI+ R32 11 DX.....	26
■ ULTI+ R32 12 DX.....	32
■ ULTI+ R32 21 DX.....	38
■ ULTI+ R32 22 DX.....	44
■ ULTI+ R32 23 DX.....	50
Aeraulic arrangements	
■ Aeraulic Arrangements	51
Auxiliaries: Sequential electric coils	
■ Sequential electric coils	52
Weight of options	
■ Weight of options	53
Sensor connection drawings	
■ Sensor connection drawings.....	54
Roof curbs & feet	
■ Adjustable connecting roof curb.....	56
■ Ventilated adjustable roof curb.....	57
■ Feet.....	59

General description

The **ETT** packaged unit is delivered ready to operate. Its full aluminium structure (frame and casing) ensures an excellent corrosion protection (20-year anti-corrosion guarantee).

Aluminium promotes the REFURBISHING of machines for a second life: Aluminium allows our machines to be refurbished for a second life, unlike a steel structure.

Environmental impact :



The Ultima Green Line is environmentally responsible and uses the R32, a refrigerant with low environmental impact:

- ✓ Zero ozone depletion (ODP)
- ✓ Global Warming Potential (GWP) of 675

Our technical choices have a major impact on the environment

• DECARBONATION:

ETT is committed to an ambitious approach to reducing Greenhouse Gas Emissions:

- Reducing the energy consumption of our machines
- Fluid refrigerants with low GWP
- Energy monitoring & AI
- Adiabatic cooling
- Development of machine retrofits

• ALUMINIUM: PERFORMANCE AND DURABILITY!

- Lightweight: 3 times lighter than steel
- Corrosion resistant and long lifespan
- Thermal performance
- 100% recyclable indefinitely
- Facilitates the refurbishing of our machines

100% aluminium,
recyclable.

• ECO-DESIGN:

Our technologies are designed with sustainability in mind, reducing their environmental impact throughout their life cycle.

• LOW-POLLUTION MANUFACTURING PROCESS:

- Selective sorting: 80% recovery rate
- No paint or solvents

• END OF MACHINE LIFE:

In compliance with regulations, ETT is a member of the Ecologic eco-organisation for the end-of-life processing of machines, which are 98% recyclable.



• ETT CERTIFICATIONS

- **CSR assessment: ECOVADIS Gold Medal** for our CSR approach



- **Iso 14001 & Iso 9001 certification** for our Quality and Environmental Management system



- **Certificate of competence for handling refrigerants**

- **Membership of the UN Global Compact**

- **Qualiopi certification** for our training centre



As a positive-impact company, ETT contributes to a more sustainable world through our decarbonising products and services.



In addition, each unit is delivered with an **certificate of conformity to EU** standards and complies with the following standards:

- Machinery Directive 2006/42/EC - Operator's safety
- Low Voltage Directive (LVD) 2014/35/EU - Electricity
- Electromagnetic Compatibility (EMC) Directive 2014/30/EU
- Regulation (EU) 2016/426 – Gas appliances
- Standard NF EN 60204 -1- Electrical appliances
- Standard EN 378-2 : 2017 – Safety and environmental requirements
- PED Directive 2014/68/EU (in accordance with Articles 2.10, 2.11, 3.4, 5a and 5d of Annex 1) - Pressure equipment
- EcoDesign regulations ErP UE 2281/2016

20-year guarantee
against corrosion
frame - casing



ULTI+ R32 DX
MARK-BRO_39-EN_U

ETT may change equipment technical data without prior notice.
Specifications given in this document are for information only and are not contractual.

Unit description

20-year guarantee
against corrosion
frame - casing



Aluminium frame and casing assembly

Optimised tightness and thermal insulation.
Reduced weight, for new and refurbish projects.
Multiple airflow configurations available.
20-year anti-corrosion guarantee.

Eco-design filtration

Low pressure drop.
Analogue clogging controller.

Options ISO Coarse 65% (G4) refillable, ISO ePM10 50% (M5), ISO Coarse 65% (G4) + ISO ePM1 50% (F7), ISO Coarse 65% (G4) + ISO ePM1 80% (F9), ISO ePM1 50% (F7), ISO ePM1 80% (F9).

Propeller fans

Variable-speed, communicating propeller fans, bionic blade design, electronically commutated « EC », motor, optimum efficiency and low noise levels.

Waterproof electrical enclosure

Separate electrical board in a **IP44 waterproof enclosure** for greater safety.

Connected components

Optimum unit operation .
Can be connected to myETTvision communication platform

myETTvision

New generation PLC with display

Control enabling optimum operation in all conditions.

Multi-stage circuit with R32 new generation compressors

Optimum performance whatever the part load.
Electronic expansion valves.

Leak detection

Reduces the number of periodic inspections.



Thermal heat exchangers

Optimised heat exchanger for improved energy performance.
Vinyl option available.

Internal supply and extract fans

Variable-speed fans with flow rate measurement.

Analogue Flow Controller (AFC) with self-adjusting flow rate, communicating, direct transmission, electronically commutated « EC », motor, optimum efficiency and low noise level.

Low Noise Option available.

Extraction box

Rotary scavenge exchanger

Minimum efficiency of 70%
EUROVENT certified

* ErP (Energy related Product) 2021: the Ultima Green Line range meets the eco-design regulatory requirements applicable to air heaters and cooling appliances (Regulation 2016/2281).

ETT may change equipment technical data without prior notice.
Specifications given in this document are for information only and are not contractual.

ULTI+ R32 DX
MARK-BRO_39-EN_J



Unit description



Energy savings

The ULTIMA Green Line range is an efficient, economical and environmentally friendly solution for heating or cooling buildings.

Thanks to its design, ULTI+ R32 provides **precise regulation for optimum energy performance throughout** its years of operation.

QUALITY

Premium process and components

- **Sustainable and recyclable equipment: Aluminium frame and casing**, 100% recyclable, 20 year anti-corrosion guarantee
- Non-polluting process
- **Eco Design approach** to combine **economy** and **optimum performance** (SEER, SCOP)
- Simplified replacement of existing units; **identical existing roof curbs**
- Reduced unit size and weight

DX Module

Extraction and recovery module

The DX uses a **rotary heat exchanger** to recover heat from the extracted air **reducing the unit's operating costs**.

Building pressure is managed by an integrated extraction module.

It is recommended for applications requiring an air renewal of 50% or less of fresh air.

Connected components

New Generation PLC

- allows communication between units
- Transfers the technical data from the units to an external server for optimum remote control with myETVision.



R32 fluid

Low GWP



- New **ULTIMA Green Line** range with R32, a low GWP fluid (675).
- **plays an active role in meeting the CO₂ equivalent tonnage quota** a legal obligation imposed on gas producers/importers.
- minimizes the impact on the greenhouse effect.

Access and flexibility

- **Technical compartment** allowing quick and easy access to the air streams.
- Free and easy access to **the filters by removable panels**.
- **Accessible components for maintenance purposes**.
- **Wide range of power ratings** to suit the needs of each project.
- **Numerous airflow arrangements**, meeting integration constraints.

Acoustic performance

MAIN FEATURES

- **New-generation variable-speed fans and propeller fans**
- **Regulation system adapting rotation speeds to power stages**

Because respect for the sound environment is essential, we offer **standard stand-alone units that meet your acoustic constraints**.

ETT goes the extra mile...

Installation

Outdoor, on the rooftop or at ground level.

ETT Services

- Guarantee: please consult us !
- A team to guide you from commissioning to operational support
- Manufacturer visits and audits
- Installation optimisation and retrofit
- Service contracts
- Training your teams.
- Access to the ETT Services hotline

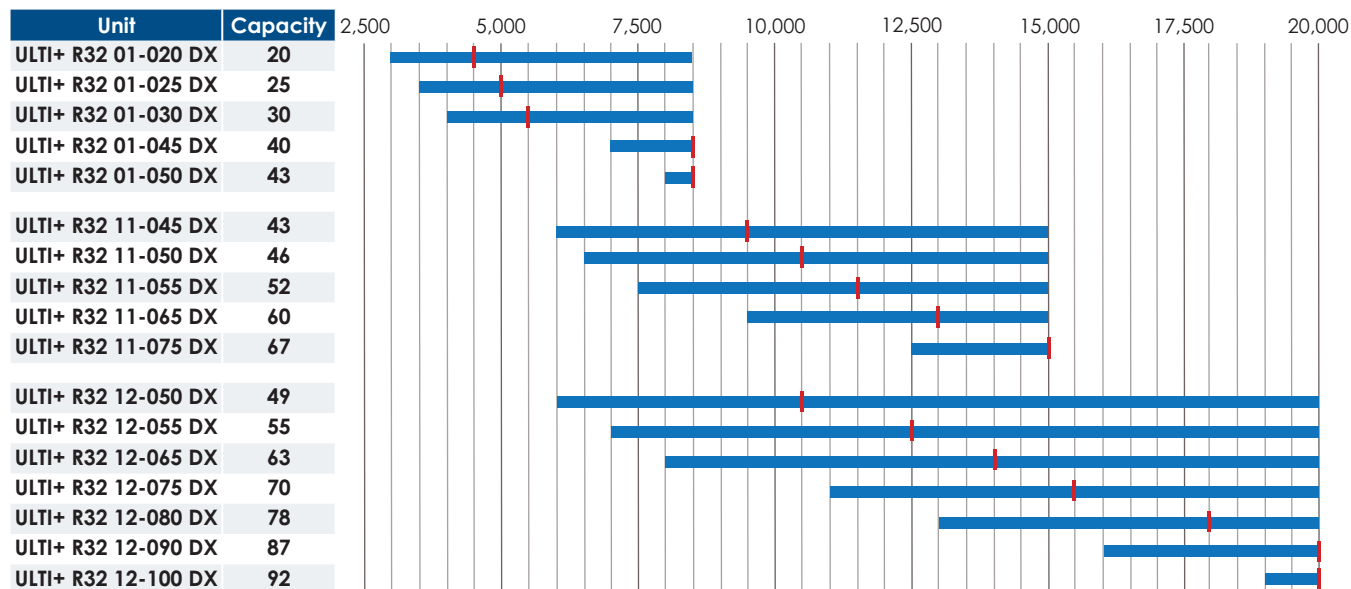
myETVision platform

myETVision allows you to control and optimise your installation remotely and instantly.

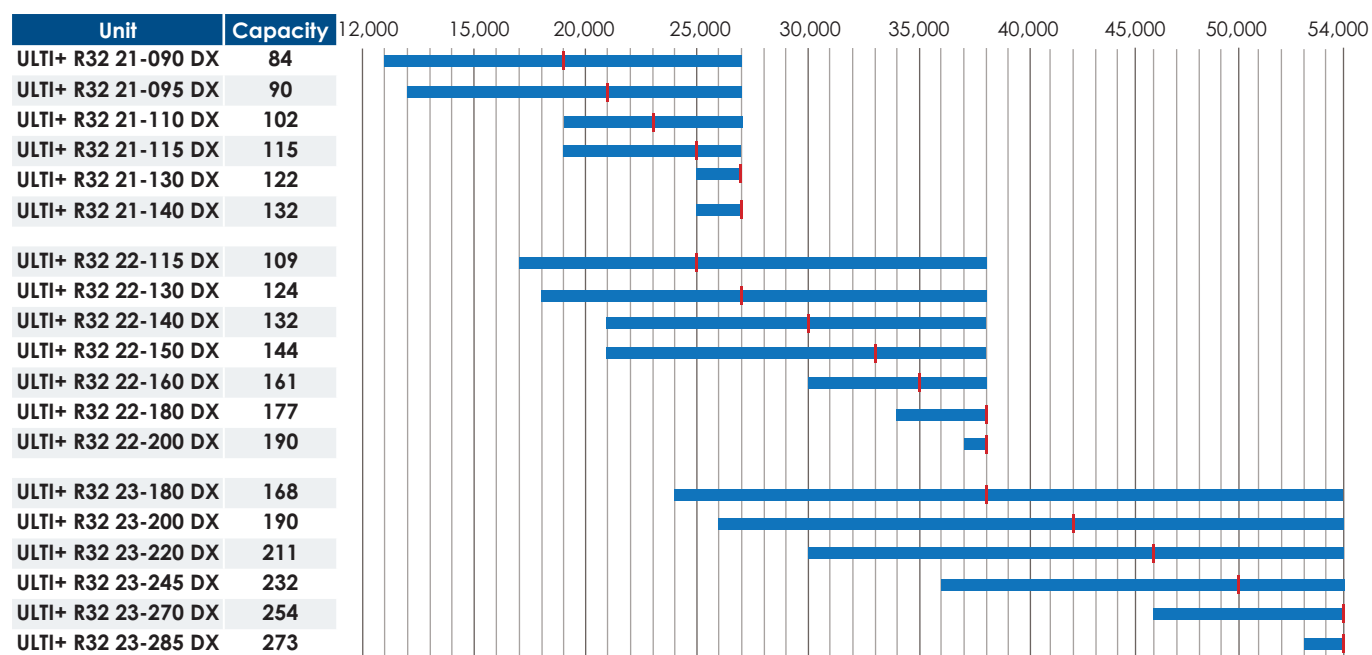
Unit description

A WIDE RANGE

Flow rate range (m³/h) & rated flow rate (l)



Flow rate range (m³/h) & rated flow rate (l)



Operating principles

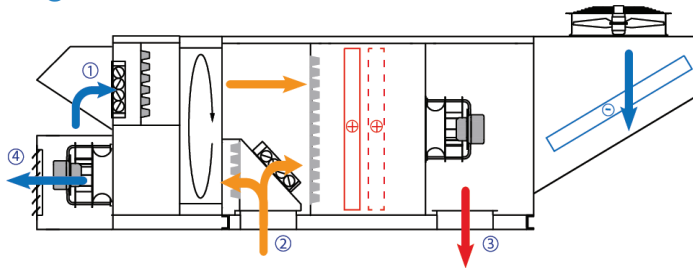
The unit operates as a reversible air-to-air heat pump combined with a vertical double-flow rotary recuperator on the fresh air / extracted air section:

- > Source: outside air
- > Treated fluid: inside air

The DX module operates:

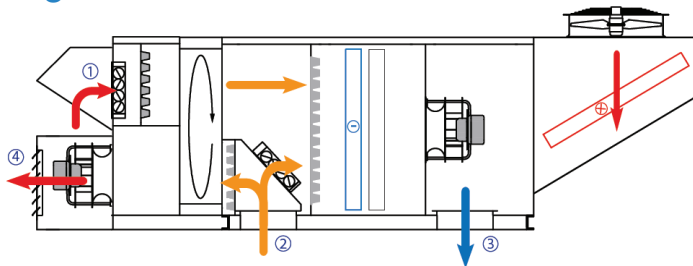
- > in full recirculation mode when in vacancy or when there is no need for hygienic fresh air; or
- > in air conditioner/heat pump mode or in Free Cooling mode with a maximum of 50% fresh air compared to the maximum flow rate.

Heating Mode



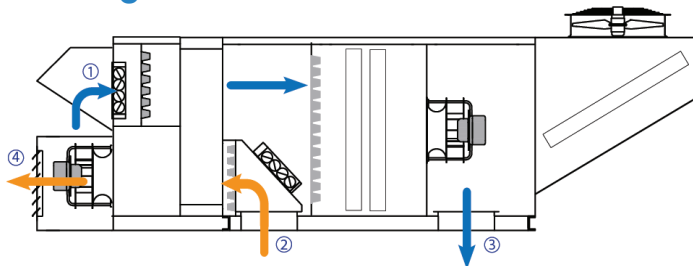
Heating Mode: Heating comfort temperature maintained by the thermodynamic system and by the auxiliary heaters (optional) with heat recovery from the extraction system.

Cooling Mode



Cooling Mode: Cooling comfort temperature maintained by the thermodynamic system with heat recovery from the extraction system.

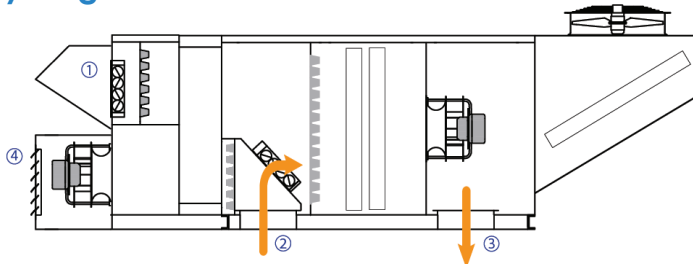
Free Cooling Mode



Free Cooling Mode: Mid-season comfort temperature maintained by using the temperature difference between the outside air and the inside air to cool the building.

Free Cooling **enables significant savings** to be made by delaying the thermodynamic system.

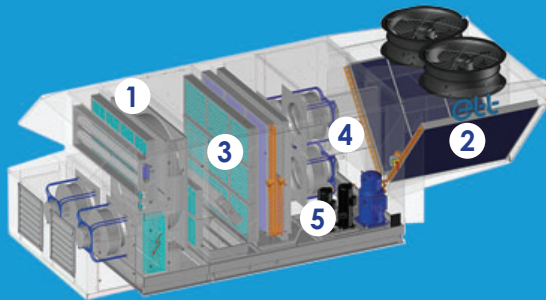
Recycling Mode



Recycling Mode: Destratification of the volume treated by recycling, when the return temperature is much higher than the ambient temperature.

① Fresh air ② Return air ③ Supply air ④ Exhaust air

Detailed components of the unit



The ETT packaged unit comprises 5 different sections:

- 1 An external compartment to ensure heat exchange with the outside air.
- 2 A separate technical compartment housing the refrigerating and regulating components.
- 3 An internal compartment ensures air change and air treatment.
- 4 A sealed electrical compartment (IP44).
- 5 A heat recovery compartment to modulate the flow of hygienic fresh air required, while guaranteeing energy transfer with the extract air.

Aluminium frame and casing assembly :

- The ULTI+ R32 is equipped with a **2-damper motorised mixing box with low-load aluminium dampers, Class 3 Upstream-Downstream sealing and Class B frame sealing (in accordance with EN1751)**:
 - ✓ Combined with the CO₂ sensor, optimised fresh air dosage.
 - ✓ Free Cooling mode switch to delay thermodynamic circuit operation and allow significant energy savings.
 - ✓ **Perfect weather resistance, 20-year anti corrosion guarantee on casing.**
- **Watertight floor** with drainage outlets around the unit, connected to rubber traps.
- **Aluminium vertical panels and roof, mounted on aluminium frame.**
- A separate **technical section** facilitates unit control and maintenance and allows measurement and adjustment during operation.
- **Access through large** removable panels. The removable panels are sealed by compression on a flexible lip seal, ensuring a perfect sealing over time.
- **Sound and thermal insulation provided by 80 mm to 100 mm rock wool** (M0 classification) in the frame and by **50 mm glass wool** (M0 classification in accordance with PAB (Public Access Buildings) regulations, article CH36 in the walls and roof.
- **Optional rain proof cowl on fresh air** (to be fitted by the installer)

Aeraulics assembly:

- **Eco-design filtration**, easy to dismantle - ISO Coarse efficiency 65% (G4) in **98 mm** pleated media to increase filter life and reduce pressure drops, fouling controlled by analogue pressure switch.
- **Several levels of filtration available** to suit your project needs: ISO Coarse 65% refillable (G4) 98mm, ISO ePM10 50% (M5) 98mm, ISO Coarse 65% (G4) + ISO ePM1 50% (F7) 48+48mm, ISO ePM1 50% (F7) 98mm, ISO Coarse 65% (G4) + ISO ePM1 80% (F9) 48+48mm, ISO ePM1 80% (F9) 98mm.
- **Replacement filter kit available as an option**
- **High energy efficiency propeller fans**

As a forerunner, ETT has chosen the latest generation of fans:

- ✓ Fitted with a variable-speed electronically commutated « EC » motor, these newly-designed fans can increase the airflow through the heat exchangers by up to 15%, while maintaining the same power consumption,
- ✓ **Innovative blade design** - this new blade profile generates lower compressor consumption, given the lower and higher HP and LP respectively in the various operating modes,
- ✓ Communicating for real time operation adjustment.
- ✓ Increased diameter for unrivalled efficiency and low noise levels.

Last generation internal fans (High Energy Performance):

- ✓ **Direct transmission** (savings in maintenance, reliability and consumption),
- ✓ **Fitted with a variable speed electronically commutated «EC» motor** combined with AFC flow rate measurement (savings on commissioning) with auto-adjustment of flow rate, to compensate for filter clogging.
- ✓ With an aluminium wheel design,
- ✓ Communicating for real time operation adjustment.
- ✓ With integrated Soft Starter to reduce starting current and enable soft starting (textile sheaths).
- **Low Noise Option** available.
- **VPF option** (Variable Power Flow) to reduce energy consumption.



Detailed components of the unit

Energy and thermodynamic assembly:

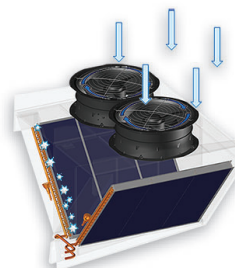
- **For units with several thermodynamic circuits**, only the first circuit is equipped with a tandem. This allows the thermal power provided to be staggered according to the needs of the application, for less consumption and greater comfort.
- **Communicating electronic expansion valves**, combining increased optimisation of the heat exchangers and fast stabilisation of the thermodynamic system.
- Reinforced **heat exchangers** with aluminium fins and copper tubes with double helical grooves for improved heat exchange. External heat exchangers designed to delay frost build-up and ensure fast and efficient defrosting.
Vinyl coating available on request.
- **Refrigeration circuits** compliant with the European directive on pressure equipment (PED 2014/68/EU).
- **Refrigerant** R32.
- **Tandem circuits**, for staggered power delivery and energy savings during part-load operation. Part-load operation significantly reduces defrost times and their duration.
- **The refrigerant circuit is equipped with isolation valves at** the compression unit terminals. When working on the compression unit, these isolation valves make it easier to repair and maintain the refrigerant circuit.
- **Completely independent** refrigeration circuit: each refrigeration circuit has its own independent propeller fan ventilating its heat exchanger.
- **Anti-acid filter drier.**
- **Switch over valve.**
- **Optimised defrosting** with a new external compartment design (**optimised for eco-design**).
- **Leak detection** : The ULTI+ R32 DX is equipped with leak detection as standard. This detection allows the user to be warned in case of R32 fluid leakage. **Leak detection also reduces the need for periodic inspections of your equipment.**



Optimised defrosting:

Defrosting principle:

- ✓ The coil frosts by condensing the moisture in the air.
- ✓ Stops the propeller fan of the defrosting circuit (with simultaneous defrosting prohibited).
- ✓ Reversal of the refrigeration system's 4-way valve: the defrosting coil switches to condenser.
- ✓ Coil drying.
- ✓ The other refrigeration circuit continues to operate normally.



Recovery assembly – DX module:

- **High-efficiency aluminium rotary recovery heat exchanger** (minimum efficiency 70%) with built-in purge sector⁽¹⁾.
- **Fitted with a variable speed « EC »** electronically commutated motor combined with an Analogue Flow Controller - AFC (savings on commissioning).
 - ✓ With an aluminium wheel design,
 - ✓ Communicating for real time operation adjustment.
 - ✓ With integrated Soft Starter to reduce starting current and enable soft starting (textile sheaths).
- **Temperature and pressure sensor assembly** to operate the recovery module.
- **Additional PLC** ensuring optimum operation of the recovery module. There is a wired link between the module's PLC and the rooftop's PLC to adjust the flow rate and power demand according to ambient requirements.
- **Pressure relief valve** to close the discharge compartment if the extract fan stops.
- **Floor tracer** to prevent condensate freezing on extraction in low outdoor temperatures.

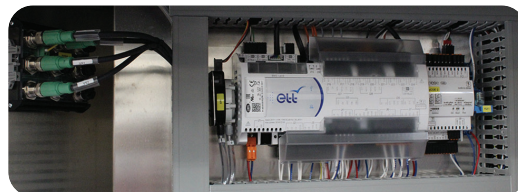


Electrical assembly in a sealed compartment (IP44):

⁽¹⁾ The rotary heat exchanger built into this machine is manufactured by HEATEX, which participates in the Eurovent Certita Certification programme for air-to-air regenerative heat exchangers. You can check the validity of certified data by logging on to www.eurovent-certification.com or using www.certiflash.com

Detailed components of the unit

- **Electrical board** in accordance with NF EN C15-100 and NF EN 60204-01 including:
 - ✓ **An ETT PLC** with remote Control Box display
 - ✓ **A power switch** with lockable external handle for full load cut-off. Connection using standard universal cable. Optional copper/aluminium connection boxes.
 - ✓ **A 400-230-24** volt transformer for control and regulation circuits.
 - ✓ **A fault summary** with a dry contact on standby at terminal.
 - ✓ **Numbered terminal blocks** with disconnectable terminals for all transfers or remote controls.
 - ✓ **A terminal block** for compressor load shedding.
 - ✓ **Internal wiring** fully numbered at both ends with numbered rings.
 - ✓ **A Ik3 basic breaking capacity** of 10 kA.
 - ✓ **A phase controller.**
 - ✓ Components **protection** using circuit breakers.
 - ✓ **The nominal LV** distribution voltage is governed by the French Interministerial Order of 24 December 2007. Consult us if the regulations of the country of installation require other characteristics for the nominal distribution voltage. This sets the nominal voltage level at 230/400 V. It defines minimum and maximum values that are acceptable at a user's point of delivery (average value over 10 ml), corresponding to a range of -10 % / +10 % around the nominal values. It also defines the maximum allowable value of the voltage drop gradient: 2%. This is the additional voltage drop generated at a network point if 1 Kw single-phase is added at that same point.

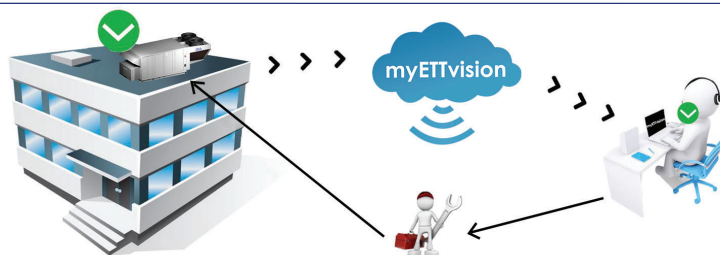


Advanced control assembly:

- **Temperature control with 2 set points for cooling/heating mode: responsive, precision and anticipation.**
Economy or Comfort Mode controls available.
- **Filters Fouling Analogue control (FFAC), measures and indicates filter fouling to the PLC**, enabling preventive filter replacement for optimum air quality and reduced consumption.
- **Real-time regulation of the speed of the propeller fans** according to operating mode, outdoor temperature and thermodynamic power, for optimum acoustic performance and energy savings.
- **Optional VDP (variable airflow / power)**, which adapts the indoor airflow according to the thermodynamic power.
- **Analogue Air Flow Controller (AFC)** for measuring and indicating the air flow rate of supply fans on the PLC, with optional auto-adjustment of the air flow rate, to compensate for filter fouling.
- **Air quality control by CO₂**, sensor to optimise fresh air dosage and reduce energy consumption.
- **Free Cooling** function: cooling with outside air, delaying thermodynamic operation for significant energy savings.
- **Optional function to prohibit Free Cooling by comparing water weights**, in order to limit latent inputs during Free Cooling phase by comparing indoor and outdoor water weights.
- **Optional indoor humidity control**, with or without energy recovery.
- **Optional all-weather kit function**, for air-conditioning operation at outdoor temperatures below 15°C.
- **Metering of electrical energy**, with breakdown of electrical consumption by operating modes.
- **Monitoring, diagnostic and safety and faults management** (anti-freeze thermostat, smoke detector, fire thermostat, HP switch, compressor MAP monitoring...), with written fault history.
- **Diagnostic help for detecting refrigerant leaks.**
- **myETTVision remote communication platform providing access to parameter setting, operation and energy monitoring, access to faults in your fleet of units.**

myETTVision:

ETT Remote Communication Platform:



Operating tips for the ULTI+ R32 DX unit

OPERATION: COSTS, PERFORMANCE AND GUARANTEES

The **quality of the operation** combined with the installation has a major impact on the overall **cost of the units**.

It influences 3 parameters:

■ Total cost

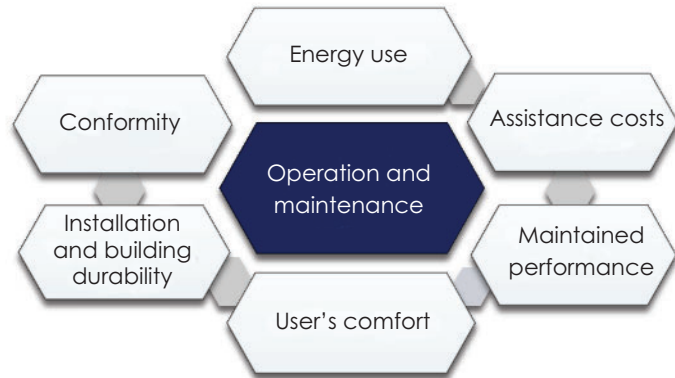
- ✓ Purchase and implementation: 15%
- ✓ Operating costs: 85%

■ Installation efficiency

- ✓ Operating costs
- ✓ Users' comfort
- ✓ Durability
- ✓ Availability

■ Conformity

- ✓ Regulations
- ✓ Manufacturer's **warranty conditions**



As soon as it is commissioned, the plant must be operated and maintained in such a way as to guarantee regulatory compliance. Operating instructions aim at optimising unit performance and settings. Also, the validity of the guarantee is conditional upon strict compliance with these instructions.

Periodic checks must include, at least:

- Checking/adjusting **technical functions** (safety, ventilation, refrigeration circuits, etc.)
- **Control** adjustment (setpoints, time slots, advanced parameters, etc.)
- **Technical and regulatory** checks:
 - Leakage checking, once or twice a year
 - Initial commissioning inspection, periodic inspections, periodic re-qualifications (monitoring of pressure equipment)
 - Filters replacement, 2 to 4 times a year depending on the type of filters and installation environment
 - Checking and replacing sensitive parts of humidity sensors CO₂ sensors or smoke detectors
- Inspection and maintenance of the environment (distribution networks, sensors condition, etc.)

ETT's **service solutions** make it possible to achieve **operational performance** and compliance **objectives** while providing **peace of mind** for the user.

Main options

Frame - Casing	<ul style="list-style-type: none"> Double aluminium skin on inner compartment Motorised external damper for supply air, except downdraft (CH38 - Directive 2006/42/CE)
Acoustics	<ul style="list-style-type: none"> EC Low Noise supply and extraction fans Compressor soundproofing covers
Airflow section	<ul style="list-style-type: none"> Actuating smoke detector with battery back-up Epoxy coating for supply air and extraction air fans Epoxy protection on rotary exchanger Pressure gauge for supply, return and fresh air filters ISO Coarse 65% (G4) refillable 98mm supply filters with analogue sensor ISO ePM10 50% (M5) 98mm supply filters with analogue sensor Double filters ISO Coarse 65% (G4) + ISO ePM1 50% (F7) or ISO ePM1 80% (F9) (48 + 48mm) at supply with analogue sensor ISO ePM1 50% (F7) 98mm supply filters with analogue sensor ISO ePM1 80% (F9) 98mm supply filters with analogue sensor Fresh air cowl extension Defrosting damper
Thermodynamics	<ul style="list-style-type: none"> Air-conditioning operation only (non-reversible machine) Compressor MAP monitoring Vinyl coating on thermodynamic coils HP and LP pressure gauge
Auxiliaries	<ul style="list-style-type: none"> Hot water recovery coil with analogue frost protection thermostat Auxiliary hot water coil with analogue frost protection thermostat Progressive 3-way valve for hot water coil Stop valve on outlet + TA regulating valve on inlet for hot water coil 2-stage sequential electric heaters + load shedding via dry contact
Electrics	<ul style="list-style-type: none"> Totalising electrical energy metering Aluminium/copper terminal block (mandatory for aluminium supply cables) 230V / 16A single-phase PC socket in the technical room (separate power supply to be provided by the installer) IT earthing system compatibility Cable cover for external power supply (to be fitted by the installer)
Installation	<ul style="list-style-type: none"> Adjustable connecting aluminium roof curb Connecting adaptor aluminium roof curb Adjustable ventilated aluminium roof curb Ventilated adaptor aluminium roof curb 200, 400 or 600mm aluminium feet
Control	<ul style="list-style-type: none"> Year-round operation (compressor enabled for air conditioning with external temperature < +15°C) Control in Comfort mode (setpoint temperatures control by PID) Free Cooling banning based on specific humidity comparison HPE+ operation (High Energy Efficiency) VDP operation (Variable Flow / Power) Level 1 dehumidification function (without heat recovery) Level 2 dehumidification function (with heat recovery & on/off 3-WV valve) Average room temperature (4 sensors) Control of minimum fresh air by turret contact (max. 3)
Communication	<ul style="list-style-type: none"> myETTvision ETT 'Control Box' remote touch display CCAD remote display Native RS485 Modbus Modbus IP BacNet IP
Warranty	<ul style="list-style-type: none"> Please contact us

	DESIGNATION	Unit	020	025	030	045	050
VENTILATION	FLOW RATES						
	Rated air flow rate	m ³ /h	4,500	5,000	6,000	8,500	8,500
	Minimum air flow rate	m ³ /h	3,000	3,500	4,000	7,000	8,000
	Maximum air flow rate	m ³ /h	8,500	8,500	8,500	8,500	8,500
	ACOUSTICS ⁽¹⁾						
	Sound power level at supply air	dB(A)	68	69	72	79	78
COOLING PERFORMANCE	Outside sound power level	dB(A)	69	71	73	76	79
	Resulting external sound pressure at 10m ref. 2*10 ⁻⁵ in free field, directivity 1	dB(A)	41	43	45	45	48
	RATED PERFORMANCE AT +35°C ⁽¹⁾						
	Net cooling capacity	kW	20.3	23.5	28.6	40.0	42.2
	Net EER	kW/kW	3.60	3.57	3.18	2.95	2.90
	SEASONAL EFFICIENCY ⁽²⁾						
HEATING PERFORMANCE	Net design cooling capacity	kW	20.3	23.5	28.6	40.0	42.2
	SEER	kW/kW	6.29	6.23	6.02	4.70	4.48
	ηs,C	%	249	246	238	185	176
	RATED PERFORMANCE AT +7°C ⁽¹⁾						
	Net heating capacity	kW	19.9	22.2	27.9	41.9	45.7
	Net COP	kW/kW	4.12	4.03	3.77	3.63	3.50
ROTARY HEAT EXCHANGER PERFORMANCE ⁽¹⁰⁾	RATED PERFORMANCE AT -7°C ⁽³⁾						
	Net heating capacity	kW	14.1	15.5	19.3	28.8	31.6
	Net COP	kW/kW	3.34	3.27	3.14	2.96	2.90
	SEASONAL EFFICIENCY ⁽²⁾						
	Net design heat output	kW	19.6	21.8	24.6	37.2	37.7
	SCOP	kW/kW	4.60	4.56	4.22	3.89	3.80
GENERAL INFORMATION	ηs,H	%	181	179	166	153	149
	PERFORMANCE IN COOLING MODE AT +35°C ^{(1) (9)}						
	Recovery capacity	kW	5.1	5.6	6.5	8.4	8.4
	Thermal recovery efficiency on fresh air	%	81.8	80.6	78.0	71.8	71.8
	PERFORMANCE IN HEATING MODE AT +7°C ^{(1) (9)}						
	Recovery capacity	kW	8.1	8.8	10.2	13.3	13.3
	Thermal recovery efficiency on fresh air	%	81.2	79.9	77.3	70.9	70.9
	PERFORMANCE IN HEATING MODE AT -7°C ^{(1) (9)}						
	Recovery capacity	kW	18.8	20.5	23.6	30.1	30.1
	Thermal recovery efficiency on fresh air	%	81.2	79.9	77.2	70.7	70.7
	ELECTRICAL DATA						
	Total installed electrical power ⁽⁴⁾	kW	13.7	14.6	17.0	24.4	25.8
	Total installed electrical current ⁽⁴⁾	A	22.1	23.6	27.4	39.5	41.7
	Starting current	A	34.5	34.5	34.5	127.5	128.6
	Maximum absorbed electrical power ⁽⁵⁾	kW	9.7	10.7	13.4	17.6	18.6
	REFRIGERATION CIRCUIT(S)						
	Power stages	-	Variable			2	2
	OPERATING LIMITS IN COOLING MODE						
	Maximum outside temperature ⁽⁶⁾	°C	+53	+52	+50	+51	+ 50
	Minimum outside temperature ⁽⁶⁾	°C			+15		
	Minimum inside coil inlet temperature	°C			+18		
	OPERATING LIMITS IN HEATING MODE						
	Minimum outside temperature	°C			-15		
	Minimum inside coil inlet temperature	°C			+12		
	WEIGHT						
	Unit weight without options ⁽⁷⁾	kg	684	684	684	735	738
	Weight of connecting roof curb	kg			73		
	Weight of standard ventilated roof curb	kg			102		

(1) In accordance with EN 14511.

Air-conditioning mode: inside conditions: +27°C DB/+19°C WB and outside conditions: +35°C DB / 24°C WB

Heating Mode: inside conditions: +20°C DB/+12°C WB and outside conditions: +7°C DB / +6°C WB.

(2) According to EcoDesign regulations 2016/2281.

(3) In accordance with EN 14511.

Heating Mode: inside conditions: +20°C DB and outside conditions: -7°C DB / -8°C WB.

(4) Three-phase power supply 400V - 50 Hz + earth without neutral.

The values given do not include any options and may change during the design stage. They must be confirmed after the purchase order has been placed.

(5) Cooling Mode: inside conditions: +27°C DB /+19°C WB and outside conditions: +35°C DB / 24°C WB. Nominal flow, 400Pa available pressure on return + supply & ISO Coarse 65% filters clogged. 100 Pa pressure available at return + rejection.

(6) For inside conditions: +27°C DB /+19°C WB at nominal air flow.

(7) Weight for an available pressure of 400 Pa for return and supply, 100 Pa for return and discharge.

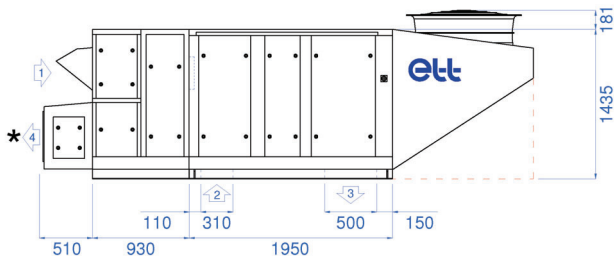
(8) For an extraction airflow = 50% of the nominal airflow, 100 Pa pressure available for return + extraction.

(9) For a fresh air flow rate = 50% of the nominal flow rate.

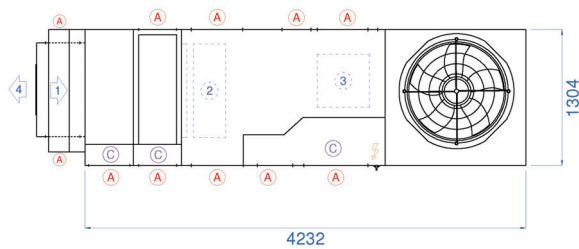
(10) Eurovent certified rotary heat exchanger.

SUPPLY AIR underneath

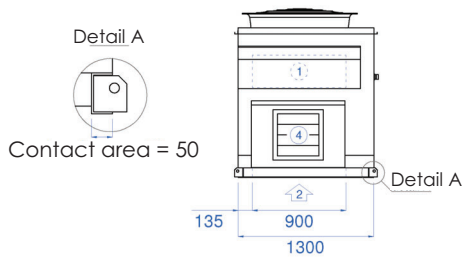
Front view:



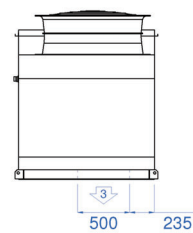
Top view :



Return side view:



Supply air side view :



- ① Fresh air
- ② Return air
- ③ Supply air
- ④ Exhaust air
- ⚡ Power supply
- (A) Access
- (C) Technical section

--- Allow at least 400 mm of air space under the machine.

* Minimum distance of 8 m between discharge and fresh air to avoid recirculation of stale air.

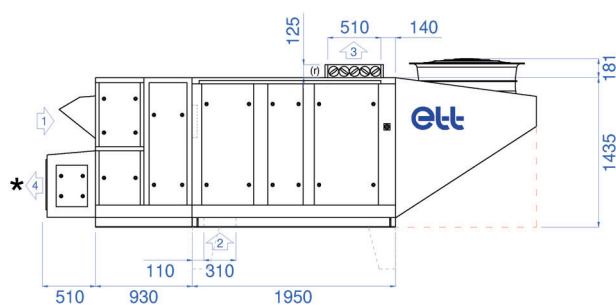
	Length	Width ⁽¹⁾	Height
Casing dimensions	4232 mm	1304 mm	1435 mm

(1) Side return: +125 mm

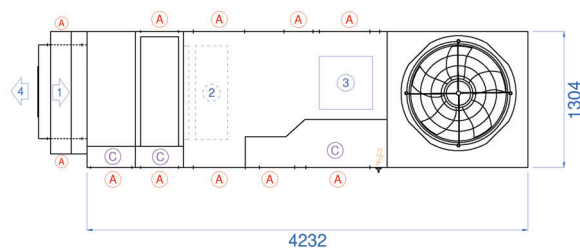
Note: fresh air cowl shall be installed by the installer.

SUPPLY AIR on top

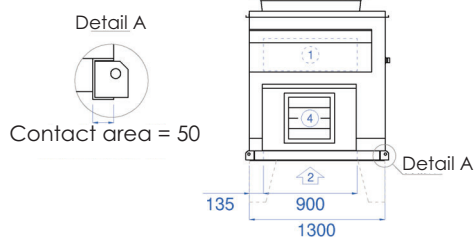
Front view:



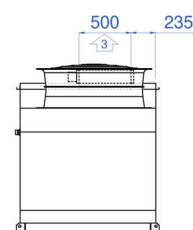
Top view :



Return side view:



Supply air side view :



* Minimum distance of 8 m between discharge and fresh air to avoid recirculation of stale air.

- ① Fresh air
- ② Return air
- ③ Supply air
- ④ Exhaust air
- ⚡ Power supply

Ⓐ Access

Ⓒ Technical section

--- Allow at least 400 mm of air space under the machine.

Casing dimensions

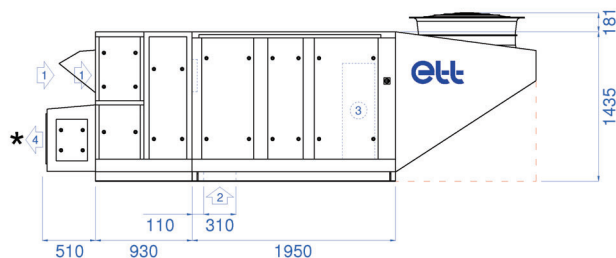
(1) Side return: +125 mm

Note: fresh air cowls shall be installed by the installer.

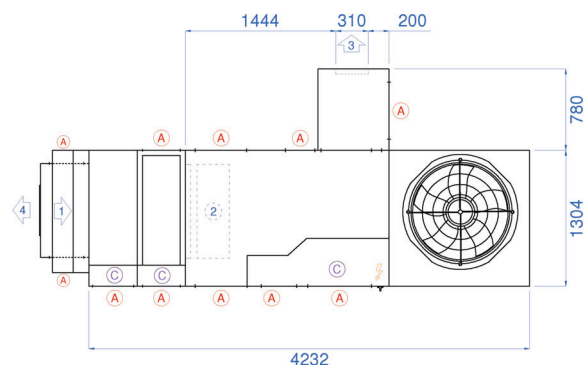
	Length	Width ⁽¹⁾	Height
Casing dimensions	4232 mm	1304 mm	1435 mm

Side SUPPLY AIR

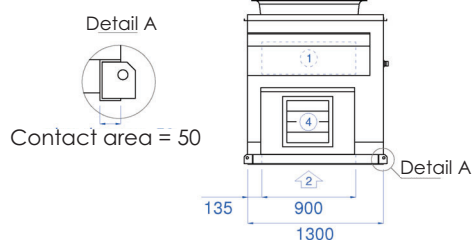
Front view:



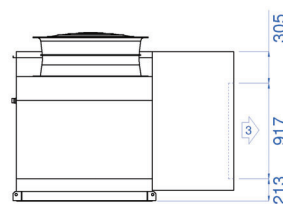
Top view :



Return side view:



Supply air side view :



* Minimum distance of 8 m between discharge and fresh air to avoid recirculation of stale air.

- ① Fresh air
- ② Return air
- ③ Supply air
- ④ Exhaust air
- ⚡ Power supply

ⓐ Access

ⓐ Technical section

--- Allow at least 400 mm of air space under the machine.

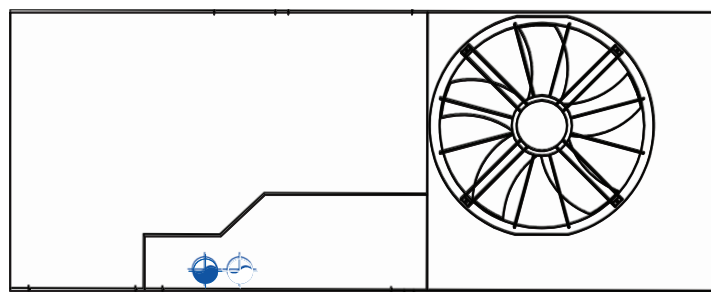
Casing dimensions

(1) Side return: +125 mm

Note: - fresh air cowl shall be installed by the installer.
- the side box shall be installed by the installer.
- the electrical connection of the supply air damper is the responsibility of the installer.

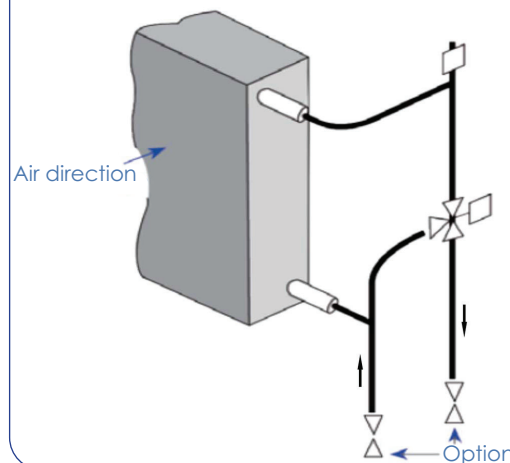
DIAGRAM AND CONNECTION

Top view



Connection diameter: 40/49 (1 1/2")

Principle



POWER RATINGS

		Unit	020	025	030	045	050
Water regime 90/70°C and Exchanger inlet air temperature 10°C	Heating capacity	kW	75.3	80.8	91.1	113.2	113.2
	Water flow rate	m³/h	3.3	3.6	4.1	5.0	5.0
	Exchanger pressure drop	mWC	0.9	1.0	1.2	1.8	1.8
	Exchanger pressure drop and 3-WV ⁽¹⁾	mWC	1.3	1.5	1.8	2.8	2.8
	Exchanger pressure drop, 3-WV, VA and VTA ⁽²⁾	mWC	1.7	2.0	2.5	3.8	3.8
Water regime 80/60°C and Exchanger inlet air temperature 10°C	Heating capacity	kW	63.7	68.4	77.0	95.4	95.4
	Water flow rate	m³/h	2.8	3.0	3.4	4.2	4.2
	Exchanger pressure drop	mWC	0.7	0.7	0.9	1.4	1.4
	Exchanger pressure drop and 3-WV ⁽¹⁾	mWC	1.0	1.1	1.4	2.0	2.0
	Exchanger pressure drop, 3-WV, VA and VTA ⁽²⁾	mWC	1.3	1.4	1.8	2.7	2.7
Water regime 90/70°C and Exchanger inlet air temperature 20°C	Heating capacity	kW	64.2	68.9	77.6	96.2	96.2
	Water flow rate	m³/h	2.8	3.0	3.4	4.2	4.2
	Exchanger pressure drop	mWC	0.6	0.7	0.9	1.4	1.4
	Exchanger pressure drop and 3-WV ⁽¹⁾	mWC	0.9	1.1	1.4	2.0	2.0
	Exchanger pressure drop, 3-WV, VA and VTA ⁽²⁾	mWC	1.3	1.4	1.8	2.7	2.7
Water regime 80/60°C and Exchanger inlet air temperature 20°C	Heating capacity	kW	52.6	56.4	63.4	78.4	78.4
	Water flow rate	m³/h	2.3	2.5	2.8	3.5	3.5
	Exchanger pressure drop	mWC	0.5	0.5	0.6	0.9	0.9
	Exchanger pressure drop and 3-WV ⁽¹⁾	mWC	0.7	0.8	0.9	1.4	1.4
	Exchanger pressure drop, 3-WV, VA and VTA ⁽²⁾	mWC	0.9	1.0	1.2	1.9	1.9

(1) With 3-WV option

(2) With 3-WV, VTA, VA option

3-WV: 3-Way valve

VA: Return flow shut-off valve

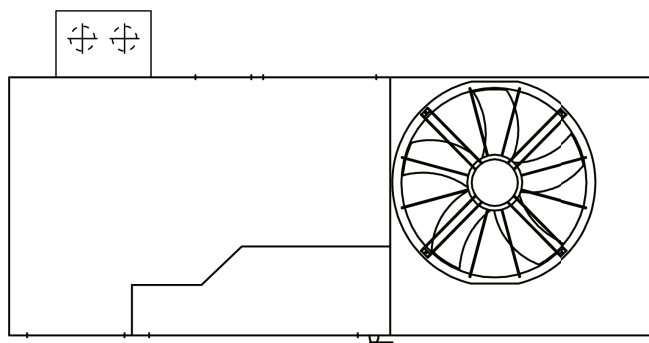
VTA: TA return control valve, 7/8th opening

Technical data for non-glycol water at nominal air flow rate.

DIAGRAM AND CONNECTION

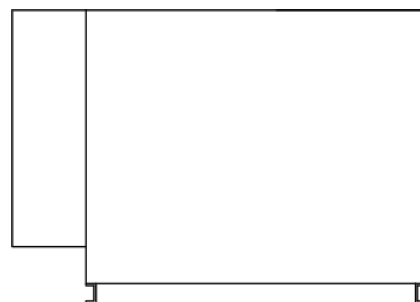
► Connection opposite the technical compartment.

Top view



Connection diameter: 40/49 (1 1/2)

Side view



► Connection identical to hot water coil connection.

See diagram and connection.

POWER RATINGS

		Unit	020	025	030	045	050
Water regime 35/30°C and Exchanger inlet air temperature 10°C	Heating capacity	kW	23.6	25.3	28.6	35.5	35.5
	Water flow rate	m³/h	4.1	4.4	5.0	6.2	6.2
	Exchanger pressure drop	mWC	1.4	1.6	2.0	3.0	3.0
	Exchanger pressure drop and 3-WV ⁽¹⁾	mWC	2.1	2.4	3.0	4.5	4.5
	Exchanger pressure drop, 3-WV, VA and VTA ⁽²⁾	mWC	2.7	3.1	4.0	6.0	6.0
Water regime 35/30°C and Exchanger inlet air temperature 20°C	Heating capacity	kW	12.6	13.4	15.1	18.6	18.6
	Water flow rate	m³/h	2.2	2.3	2.6	3.2	3.2
	Exchanger pressure drop	mWC	0.5	0.5	0.6	0.9	0.9
	Exchanger pressure drop and 3-WV ⁽¹⁾	mWC	0.6	0.7	0.9	1.3	1.3
	Exchanger pressure drop, 3-WV, VA and VTA ⁽²⁾	mWC	0.8	0.9	1.2	1.7	1.7

(1) With 3-WV option

(2) With 3-WV, VTA, VA option

3-WV: 3-Way valve

VA: Return flow shut-off valve

VTA: TA return control valve, 7/8th opening

Technical data for non-glycol water at nominal air flow rate

	DESIGNATION	Unit	045	050	055	065	075
VENTILATION	FLOW RATES						
	Rated air flow rate	m ³ /h	9,500	10,500	11,500	13,000	15,000
	Minimum air flow rate	m ³ /h	6,000	6,500	7,500	9,500	12,500
	Maximum air flow rate	m ³ /h	15,000	15,000	15,000	15,000	15,000
	ACOUSTICS ⁽¹⁾						
	Sound power level at supply air	dB(A)	75	78	79	82	87
COOLING PERFORMANCE	Outside sound power level	dB(A)	70	70	74	80	86
	Resulting external sound pressure at 10m ref. 2*10 ⁻⁵ in free field, directivity 1	dB(A)	39	39	43	49	55
	RATED PERFORMANCE AT +35°C ⁽¹⁾						
	Net cooling capacity	kW	43.2	46.5	52.0	59.8	67.0
	Net EER	kW/kW	3.38	3.31	3.21	3.16	3.06
	SEASONAL EFFICIENCY ⁽²⁾						
HEATING PERFORMANCE	Net design cooling capacity	kW	43.2	46.5	52.0	59.8	67.0
	SEER	kW/kW	5.28	4.78	4.68	4.55	4.65
	ηs,C	%	208	188	184	179	183
	RATED PERFORMANCE AT +7°C ⁽¹⁾						
	Net heating capacity	kW	43.9	47.5	54.1	61.6	69.9
	Net COP	kW/kW	4.18	4.23	4.08	3.99	3.92
ROTARY HEAT EXCHANGER PERFORMANCE ⁽¹⁰⁾	RATED PERFORMANCE AT -7°C ⁽³⁾						
	Net heating capacity	kW	30.0	33.1	37.1	43.0	48.3
	Net COP	kW/kW	3.33	3.35	3.27	3.15	2.96
	SEASONAL EFFICIENCY ⁽²⁾						
	Net design heat output	kW	39.3	40.7	45.3	51.8	58.5
	SCOP	kW/kW	4.22	4.12	4.01	3.80	3.67
GENERAL INFORMATION	ηs,H	%	166	162	158	149	144
	PERFORMANCE IN COOLING MODE AT +35°C ^{(1) (9)}						
	Recovery capacity	kW	10.7	11.6	12.5	13.8	15.4
	Thermal recovery efficiency on fresh air	%	81.1	79.8	78.5	76.6	74.0
	PERFORMANCE IN HEATING MODE AT +7°C ^{(1) (9)}						
	Recovery capacity	kW	16.9	18.3	19.8	21.8	24.3
ELECTRICAL DATA	Thermal recovery efficiency on fresh air	%	80.4	79.1	77.8	75.8	73.2
	PERFORMANCE IN HEATING MODE AT -7°C ^{(1) (9)}						
	Recovery capacity	kW	39.2	42.5	45.6	50.0	55.3
	Thermal recovery efficiency on fresh air	%	80.4	79.1	77.7	75.7	73.0
	REFRIGERATION CIRCUIT(S)						
	Power stages	-	2	2	2	2	2
OPERATING LIMITS IN COOLING MODE	OPERATING LIMITS IN COOLING MODE						
	Maximum outside temperature ⁽⁴⁾	°C	+50	+ 49	+ 51	+ 50	+ 48
	Minimum outside temperature ⁽⁴⁾	°C			+15		
	Minimum inside coil inlet temperature	°C			+18		
	OPERATING LIMITS IN HEATING MODE						
	Minimum outside temperature	°C			-15		
WEIGHT	Minimum inside coil inlet temperature	°C			+12		
	WEIGHT						
	Unit weight without options ⁽⁷⁾	kg	1,021	1,041	1,068	1,063	1,158
	Weight of connecting roof curb	kg			80		
	Weight of standard ventilated roof curb	kg			112		

(1) In accordance with EN 14511.

Air-conditioning mode: inside conditions: +27°C DB/+19°C WB and outside conditions: +35°C DB / 24°C WB

Heating Mode: inside conditions: +20°C DB/+12°C WB and outside conditions: +7°C DB / +6°C WB.

(2) According to EcoDesign regulations 2016/2281.

(3) In accordance with EN 14511.

Heating Mode: inside conditions: +20°C DB and outside conditions: -7°C DB / -8°C WB.

(4) Three-phase power supply 400V - 50 Hz + earth without neutral.

The values given do not include any options and may change during the design stage. They must be confirmed after the purchase order has been placed.

(5) Cooling Mode: inside conditions: +27°C DB / +19°C WB and outside conditions: +35°C DB / 24°C WB. Nominal flow. 400Pa available pressure on return + supply & ISO Coarse 65µ filters clogged. 100 Pa pressure available at return + rejection.

(6) For inside conditions: +27°C DB / +19°C WB at nominal air flow.

(7) Weight for an available pressure of 400 Pa for return and supply, 100 Pa for return and discharge.

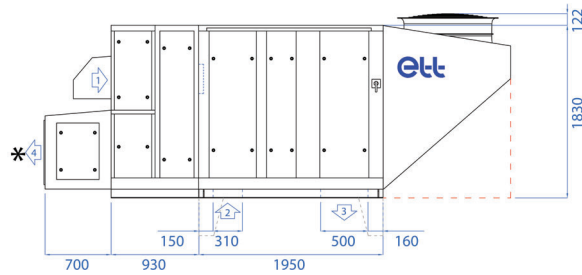
(8) For an extraction airflow = 50% of the nominal airflow, 100 Pa pressure available for return + extraction.

(9) For a fresh air flow rate = 50% of the nominal flow rate.

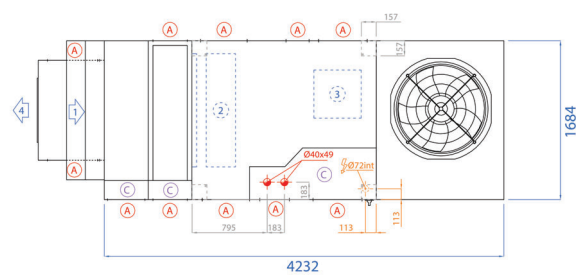
(10) Eurovent certified rotary heat exchanger.

SUPPLY AIR underneath

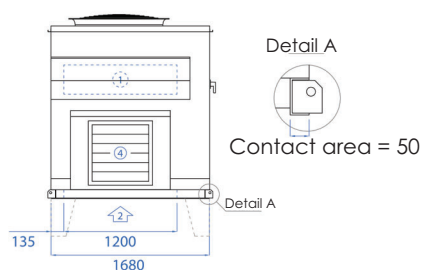
Front view:



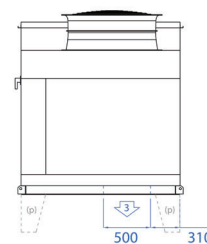
Top view :



Return side view:



Supply air side view :



- ① Fresh air
- ② Return air
- ③ Supply air
- ④ Exhaust air
- ⚡ Power supply
- Ⓐ Access
- Ⓒ Technical section
- Allow at least 400 mm of air space under the machine.

	Length	Width ⁽¹⁾	Height
Casing dimensions	4232 mm	1684 mm	1830 mm

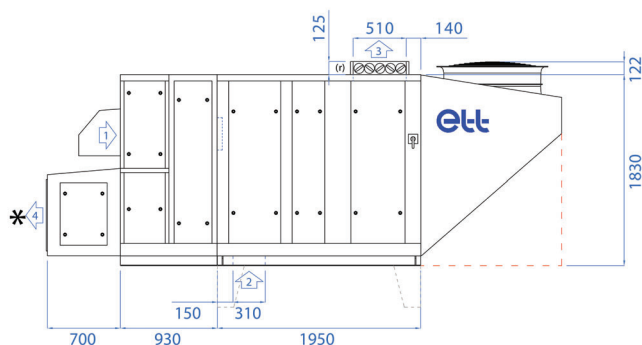
(1) Side return: +125 mm

Note: fresh air cowls shall be installed by the installer.

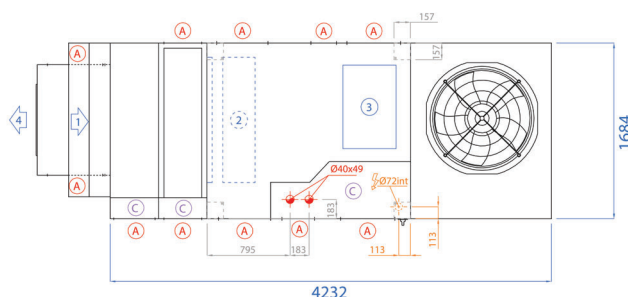
* Minimum distance of 8 m between discharge and fresh air to avoid recirculation of stale air.

SUPPLY AIR on top

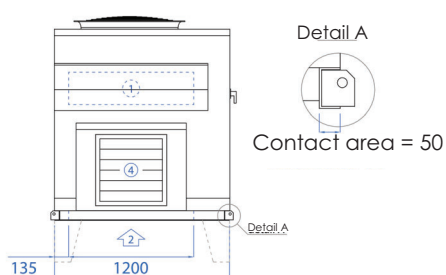
Front view:



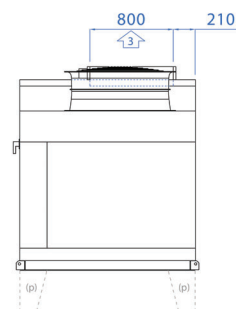
Top view :



Return side view:



Supply air side view :



- ① Fresh air
- ② Return air
- ③ Supply air
- ④ Exhaust air
- ⚡ Power supply

- (A) Access
- (C) Technical section

--- Allow at least 400 mm of air space under the machine.

	Length	Width ⁽¹⁾	Height
Casing dimensions	4232 mm	1684 mm	1830 mm

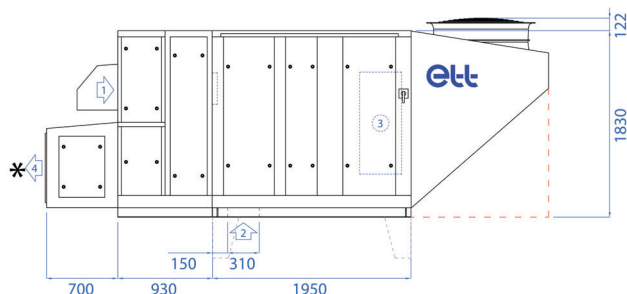
(1) Side return: +125 mm

Note: fresh air cowls shall be installed by the installer.

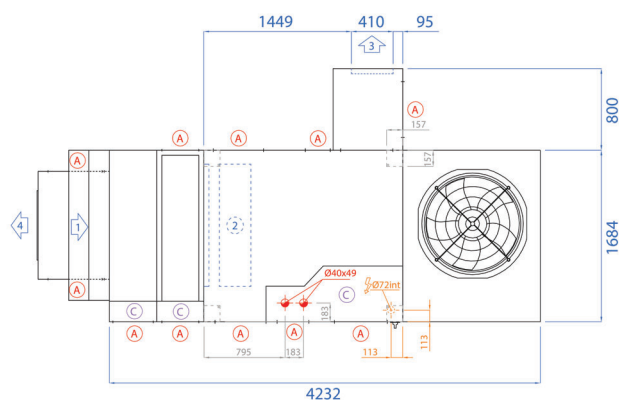
* Minimum distance of 8 m between discharge and fresh air to avoid recirculation of stale air.

Side SUPPLY AIR

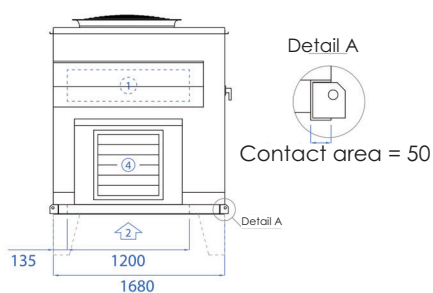
Front view:



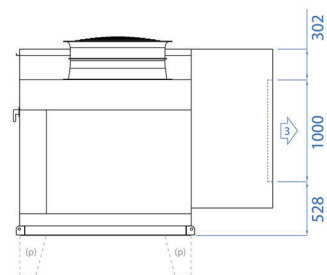
Top view :



Return side view:



Supply air side view :



- ① Fresh air
- ② Return air
- ③ Supply air
- ④ Exhaust air
- ⚡ Power supply

(A) Access

(C) Technical section

--- Allow at least 400 mm of air space under the machine.

	Length	Width ⁽¹⁾	Height
Casing dimensions	4232 mm	1 684 mm	1830 mm

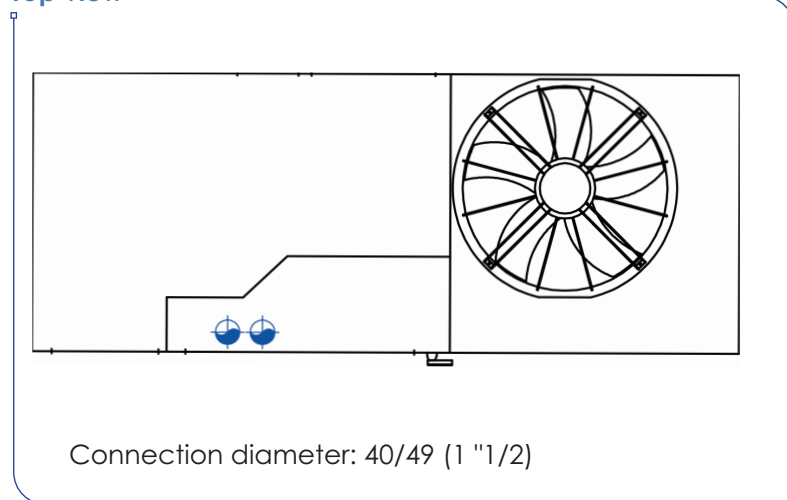
(1) Side return: +125 mm

Note: - fresh air cowls shall be installed by the installer.
- the side box shall be installed by the installer.
- the electrical connection of the supply air damper is the responsibility of the installer.

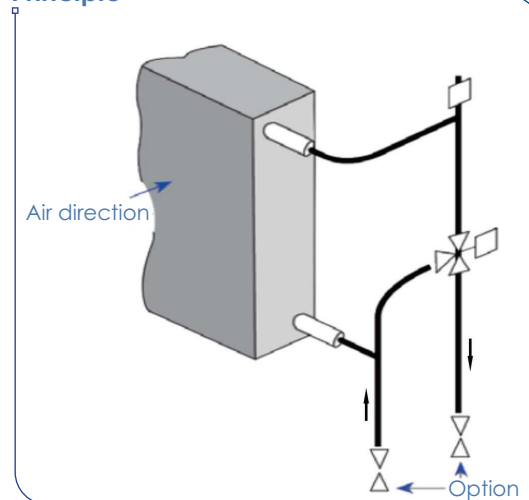
* Minimum distance of 8 m between discharge and fresh air to avoid recirculation of stale air.

DIAGRAM AND CONNECTION

Top view



Principle



POWER RATINGS

		Unit	045	050	055	065	075
Water regime 90/70°C and Exchanger inlet air temperature 10°C	Heating capacity	kW	153.2	163.7	173.6	187.7	205.1
	Water flow rate	m³/h	6.8	7.3	7.7	8.3	9.1
	Exchanger pressure drop	mWC	2.4	2.7	3.0	3.5	4.1
	Exchanger pressure drop and 3-WV ⁽¹⁾	mWC	4.1	4.7	5.2	6.1	7.2
	Exchanger pressure drop, 3-WV, VA and VTA ⁽²⁾	mWC	5.9	6.7	7.5	8.8	10.4
Water regime 80/60°C and Exchanger inlet air temperature 10°C	Heating capacity	kW	130.1	138.8	147.2	159.1	173.6
	Water flow rate	m³/h	5.8	6.1	6.5	7.0	7.7
	Exchanger pressure drop	mWC	1.8	2.0	2.2	2.6	3.0
	Exchanger pressure drop and 3-WV ⁽¹⁾	mWC	3.0	3.4	3.8	4.5	5.3
	Exchanger pressure drop, 3-WV, VA and VTA ⁽²⁾	mWC	4.3	4.9	5.5	6.4	7.6
Water regime 90/70°C and Exchanger inlet air temperature 20°C	Heating capacity	kW	130.8	139.7	148.0	160.0	174.7
	Water flow rate	m³/h	5.8	6.2	6.6	7.1	7.7
	Exchanger pressure drop	mWC	1.8	2.0	2.2	2.6	3.0
	Exchanger pressure drop and 3-WV ⁽¹⁾	mWC	3.0	3.5	3.9	4.5	5.3
	Exchanger pressure drop, 3-WV, VA and VTA ⁽²⁾	mWC	4.4	4.9	5.5	6.4	7.6
Water regime 80/60°C and Exchanger inlet air temperature 20°C	Heating capacity	kW	107.7	114.8	121.6	131.3	143.1
	Water flow rate	m³/h	4.8	5.1	5.4	5.8	6.3
	Exchanger pressure drop	mWC	1.3	1.4	1.6	1.8	2.1
	Exchanger pressure drop and 3-WV ⁽¹⁾	mWC	2.1	2.4	2.7	3.1	3.7
	Exchanger pressure drop, 3-WV, VA and VTA ⁽²⁾	mWC	3.0	3.4	3.8	4.4	5.2

(1) With 3-WV option

(2) With 3-WV, VTA, VA option

3-WV: 3-Way valve

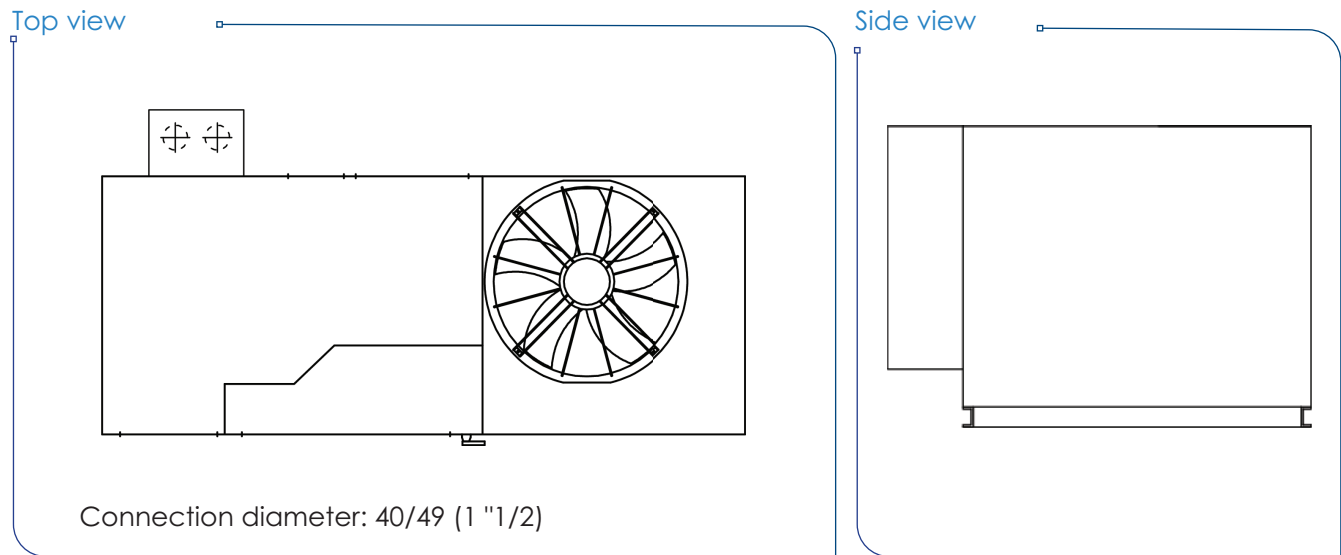
VA: Return flow shut-off valve

VTA: TA return control valve, 7/8th opening

Technical data for non-glycol water at nominal air flow rate.

DIAGRAM AND CONNECTION

- Connection opposite the technical compartment.



- Connection identical to hot water coil connection.
See diagram and connection.

POWER RATINGS

		Unit	045	050	055	065	075
Water regime 35/30°C and Exchanger inlet air temperature 10°C	Heating capacity	kW	48.2	51.5	54.7	59.1	64.6
	Water flow rate	m³/h	8.4	8.9	9.5	10.2	11.2
	Exchanger pressure drop	mWC	4.0	4.5	5.0	5.8	6.8
	Exchanger pressure drop and 3-WV ⁽¹⁾	mWC	6.7	7.6	8.5	9.8	11.6
	Exchanger pressure drop, 3-WV, VA and VTA ⁽²⁾	mWC	9.4	10.7	12.0	14.0	16.6
Water regime 35/30°C and Exchanger inlet air temperature 20°C	Heating capacity	kW	25.9	27.6	29.3	31.5	34.3
	Water flow rate	m³/h	4.5	4.8	5.1	5.5	6.0
	Exchanger pressure drop	mWC	1.3	1.4	1.6	1.8	2.1
	Exchanger pressure drop and 3-WV ⁽¹⁾	mWC	2.1	2.3	2.6	3.0	3.5
	Exchanger pressure drop, 3-WV, VA and VTA ⁽²⁾	mWC	2.9	3.2	3.6	4.2	4.9

(1) With 3-WV option

(2) With 3-WV, VTA, VA option

3-WV: 3-Way valve

VA: Return flow shut-off valve

VTA: TA return control valve, 7/8th opening

Technical data for non-glycol water at nominal air flow rate.

	DESIGNATION	Unit	050	055	065	075	080	090	100
VENTILATION	FLOW RATES								
	Rated air flow rate	m ³ /h	11,000	12,500	14,000	16,000	18,000	20,000	20,000
	Minimum air flow rate	m ³ /h	6,000	7,000	8,000	11,000	13,000	16,000	19,000
	Maximum air flow rate	m ³ /h	20,000	20,000	20,000	20,000	20,000	20,000	20,000
	ACOUSTICS ⁽¹⁾								
	Sound power level at supply air	dB(A)	74	76	77	80	83	86	86
COOLING PERFORMANCE	Outside sound power level	dB(A)	71	74	78	80	84	93	94
	Resulting external sound pressure at 10m ref. 2*10 ⁻⁵ in free field, directivity 1	dB(A)	40	43	47	49	53	62	63
	RATED PERFORMANCE AT +35°C ⁽¹⁾								
	Net cooling capacity	kW	49.0	55.1	62.8	69.9	77.6	87.0	92.1
	Net EER	kW/kW	3.54	3.43	3.31	3.23	3.15	2.87	2.98
	SEASONAL EFFICIENCY ⁽²⁾								
HEATING PERFORMANCE	Net design cooling capacity	kW	49.0	55.1	62.8	69.9	77.6	87.0	92.1
	SEER	kW/kW	5.08	5.05	4.85	4.90	4.73	4.80	4.38
	ηs,C	%	200	199	191	193%	186	189	172
	RATED PERFORMANCE AT +7°C ⁽¹⁾								
	Net heating capacity	kW	48.1	54.2	63.5	71.5	80.1	91.5	97.7
	Net COP	kW/kW	4.67	4.59	4.40	4.25	4.09	3.72	3.74
ROTARY HEAT EXCHANGER PERFORMANCE ⁽¹⁰⁾	RATED PERFORMANCE AT -7°C ⁽³⁾								
	Net heating capacity	kW	33.0	37.1	43.4	48.7	55.0	63.3	66.9
	Net COP	kW/kW	3.67	3.59	3.43	3.26	3.15	2.88	2.88
	SEASONAL EFFICIENCY ⁽²⁾								
	Net design heat output	kW	43.8	48.0	55.8	62.6	70.0	79.7	84.6
	SCOP	kW/kW	4.60	4.45	4.20	4.18	3.93	3.70	3.63
GENERAL INFORMATION	ηs,H	%	181	175	165	164	154	145	142
	PERFORMANCE IN COOLING MODE AT +35°C ^{(1) (9)}								
	Recovery capacity	kW	12.4	13.8	15.1	16.8	18.3	19.8	19.8
	Thermal recovery efficiency on fresh air	%	81.3	79.6	78.0	75.8	73.7	71.6	71.6
	PERFORMANCE IN HEATING MODE AT +7°C ^{(1) (9)}								
	Recovery capacity	kW	19.6	21.8	23.9	26.5	29.0	31.2	31.2
ELECTRICAL DATA	Thermal recovery efficiency on fresh air	%	80.7	79.0	77.3	75.0	72.8	70.7	70.7
	PERFORMANCE IN HEATING MODE AT -7°C ^{(1) (9)}								
	Recovery capacity	kW	45.6	50.5	55.1	60.8	65.9	70.6	70.6
	Thermal recovery efficiency on fresh air	%	80.7	78.9	77.2	74.9	72.7	70.5	70.5
	ELECTRICAL DATA								
	Total installed electrical power ⁽⁴⁾	kW	25.8	28.1	32.6	34.4	39.3	46.9	45.7
REFRIGERATION CIRCUIT(S)	Total installed electrical current ⁽⁴⁾	A	41.7	45.6	52.8	54.7	62.7	78.2	73.7
	Starting current	A	128.6	157.6	173.1	172.0	184.4	243.6	218.2
	Total installed electrical power ⁽⁵⁾	kW	19.1	20.7	24.4	28.9	33.2	39.6	40.9
	OPERATING LIMITS IN COOLING MODE								
	Power stages	-	2	2	2	2	2	2	2
	Maximum outside temperature ⁽⁶⁾	°C	+ 50	+ 48	+50	+ 49	+ 50	+ 49	+ 48
WEIGHT	Minimum outside temperature ⁽⁶⁾	°C				+ 15			
	Minimum inside coil inlet temperature	°C				+ 18			
	OPERATING LIMITS IN HEATING MODE								
	Minimum outside temperature	°C				- 15			
	Minimum inside coil inlet temperature	°C				+ 12			
	WEIGHT								
	Unit weight without options ⁽⁷⁾	kg	1,232	1,255	1,271	1,311	1,364	1,340	1,377
	Weight of connecting roof curb	kg				104			
	Weight of standard ventilated roof curb	kg				146			

(1) In accordance with EN 14511.

Air-conditioning mode: inside conditions: +27°C DB/+19°C WB and outside conditions: +35°C DB / 24°C WB

Heating Mode: inside conditions: +20°C DB/+12°C WB and outside conditions: +7°C DB / +6°C WB.

(2) According to EcoDesign regulations 2016/2281.

(3) In accordance with EN 14511.

Heating Mode: inside conditions: +20°C DB and outside conditions: -7°C DB / -8°C WB.

(4) Three-phase power supply 400V - 50 Hz + earth without neutral.

The values given do not include any options and may change during the design stage. They must be confirmed after the purchase order has been placed.

(5) Cooling Mode: inside conditions: +27°C DB / +19°C WB and outside conditions: +35°C DB / 24°C WB. Nominal flow. 400Pa available pressure on return + supply & ISO Coarse 65% filters clogged. 100 Pa pressure available at return + rejection.

(6) For inside conditions: +27°C DB / +19°C WB at nominal air flow.

(7) Weight for an available pressure of 400 Pa for return and supply, 100 Pa for return and discharge.

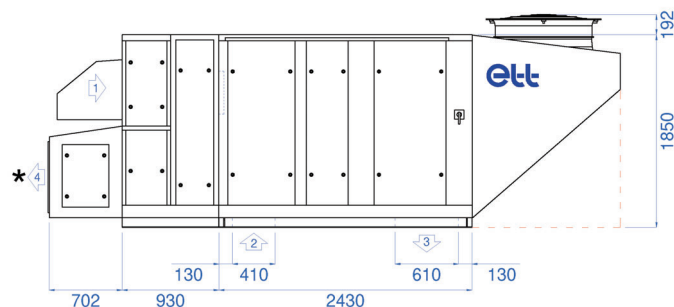
(8) For an extraction airflow = 50% of the nominal airflow, 100 Pa pressure available for return + extraction.

(9) For a fresh air flow rate = 50% of the nominal flow rate.

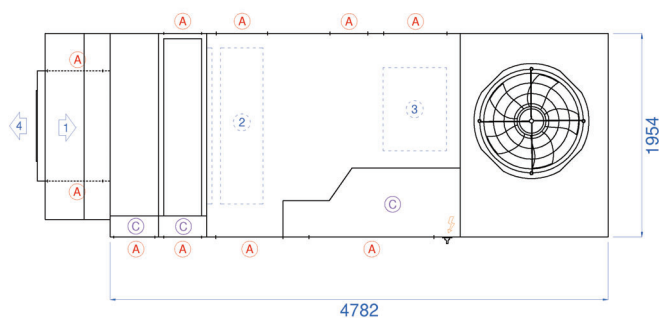
(10) Eurovent certified rotary heat exchanger.

SUPPLY AIR underneath

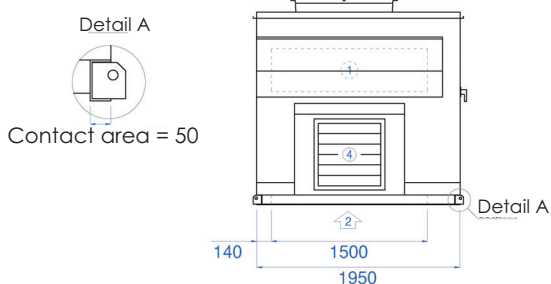
Front view:



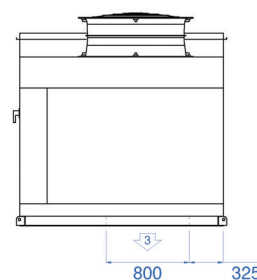
Top view :



Return side view:



Supply air side view :



* Minimum distance of 8 m between discharge and fresh air to avoid recirculation of stale air.

- ① Fresh air
- ② Return air
- ③ Supply air
- ④ Exhaust air

⚡ Power supply

Ⓐ Access

Ⓒ Technical section

--- Allow at least 400 mm of air space under the machine.

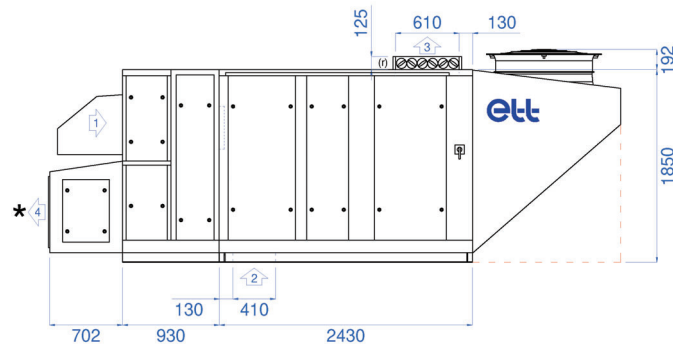
	Length	Width ⁽¹⁾	Height
Casing dimensions	4782 mm	1954 mm	1850 mm

(1) Side return: +125 mm

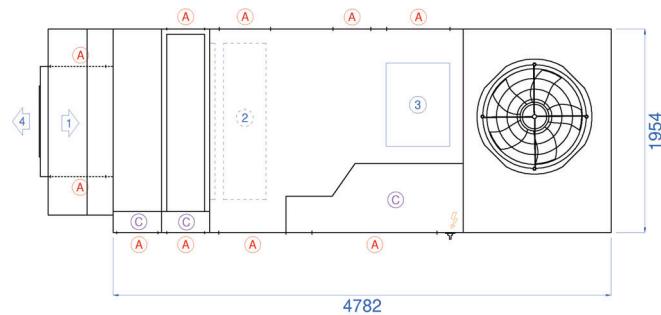
Note: fresh air cowls shall be installed by the installer.

SUPPLY AIR on top

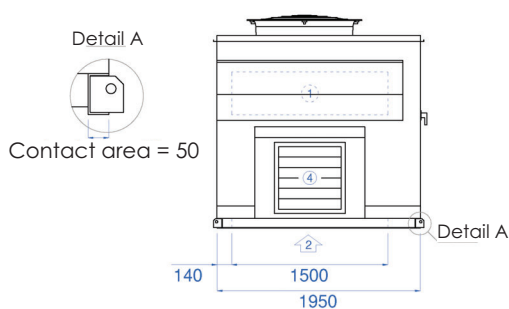
Front view:



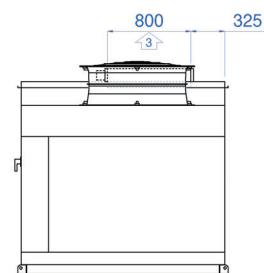
Top view :



Return side view:



Supply air side view :



* Minimum distance of 8 m between discharge and fresh air to avoid recirculation of stale air.

- ① Fresh air
- ② Return air
- ③ Supply air
- ④ Exhaust air

⚡ Power supply

Ⓐ Access

Ⓒ Technical section

--- Allow at least 400 mm of air space under the machine.

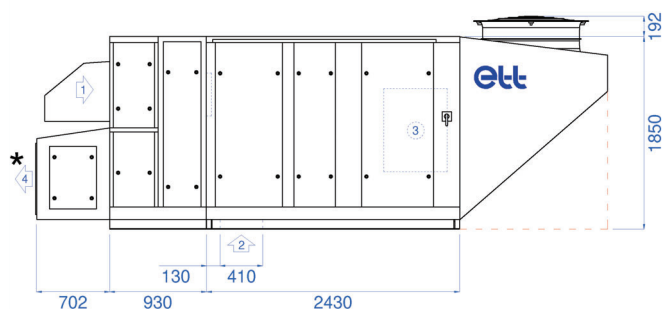
	Length	Width ⁽¹⁾	Height
Casing dimensions	4782 mm	1954 mm	1850 mm

(1) Side return: +125 mm

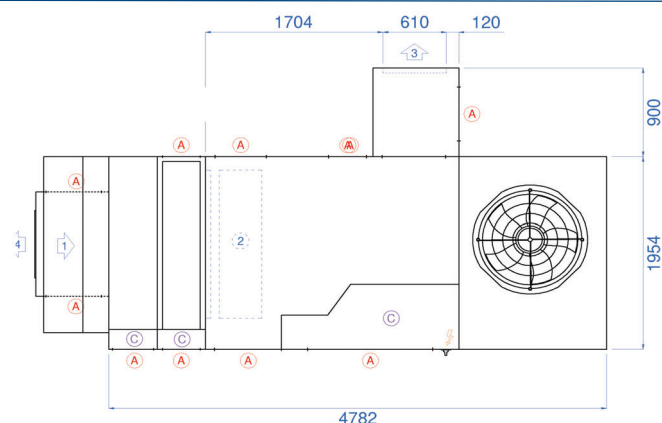
Note: fresh air cowl shall be installed by the installer.

Side SUPPLY AIR

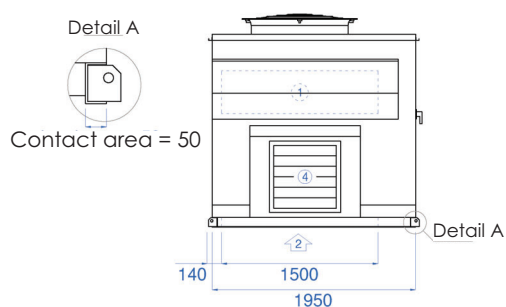
Front view:



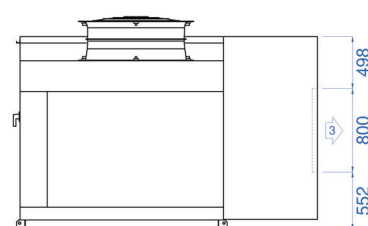
Top view :



Return side view:



Supply air side view :



* Minimum distance of 8 m between discharge and fresh air to avoid recirculation of stale air.

- ① Fresh air
- ② Return air
- ③ Supply air
- ④ Exhaust air
- ⚡ Power supply
- Ⓐ Access
- Ⓒ Technical section

--- Allow at least 400 mm of air space under the machine.

	Length	Width	Height
Casing dimensions	4782 mm	1954 mm	1850 mm

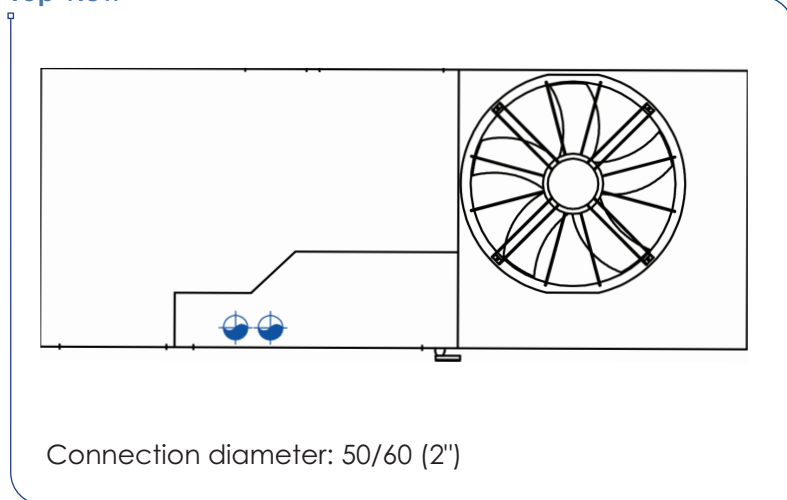
(1) Side return: +125 mm

Note:

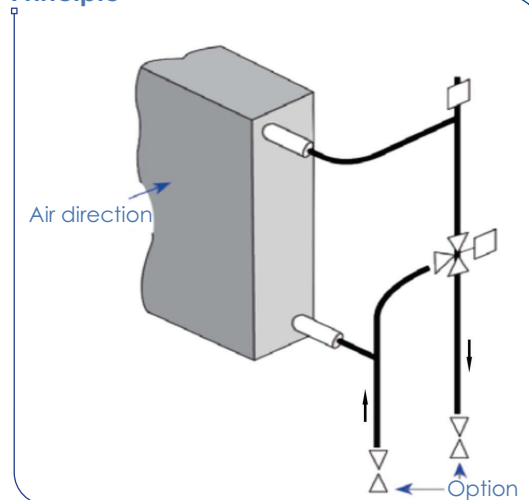
- fresh air cowls shall be installed by the installer.
- the side box shall be installed by the installer.
- the electrical connection of the supply air damper is the responsibility of the installer.

DIAGRAM AND CONNECTION

Top view



Principle



POWER RATINGS

		Unit	050	055	065	075	080	090	100
Water regime 90/70°C and Exchanger inlet air temperature 10°C	Heating capacity	kW	179.7	195.7	210.7	229.4	246.8	263.0	263.0
	Water flow rate	m³/h	8.0	8.7	9.4	10.2	11.0	11.7	11.7
	Exchanger pressure drop	mWC	0.9	1.1	1.2	1.4	1.6	1.9	1.9
	Exchanger pressure drop and 3-WV ⁽¹⁾	mWC	1.8	2.1	2.5	2.9	3.3	3.8	3.8
	Exchanger pressure drop, 3-WV, VA and VTA ⁽²⁾	mWC	2.8	3.3	3.8	4.5	5.2	5.9	5.9
Water regime 80/60°C and Exchanger inlet air temperature 10°C	Heating capacity	kW	151.6	164.9	177.4	193.0	207.4	220.9	220.9
	Water flow rate	m³/h	6.7	7.3	7.8	8.5	9.2	9.8	9.8
	Exchanger pressure drop	mWC	0.7	0.8	0.9	1.0	1.2	1.4	1.4
	Exchanger pressure drop and 3-WV ⁽¹⁾	mWC	1.3	1.5	1.8	2.1	2.4	2.7	2.7
	Exchanger pressure drop, 3-WV, VA and VTA ⁽²⁾	mWC	2.0	2.4	2.7	3.2	3.7	4.2	4.2
Water regime 90/70°C and Exchanger inlet air temperature 20°C	Heating capacity	kW	152.9	166.3	179.0	194.7	209.3	223.0	223.0
	Water flow rate	m³/h	6.7	7.3	7.9	8.6	9.2	9.8	9.8
	Exchanger pressure drop	mWC	0.7	0.8	0.9	1.1	1.2	1.4	1.4
	Exchanger pressure drop and 3-WV ⁽¹⁾	mWC	1.3	1.5	1.8	2.1	2.4	2.7	2.7
	Exchanger pressure drop, 3-WV, VA and VTA ⁽²⁾	mWC	2.0	2.4	2.8	3.3	3.8	4.3	4.3
Water regime 80/60°C and Exchanger inlet air temperature 20°C	Heating capacity	kW	124.7	135.5	145.5	158.1	170.0	180.9	180.9
	Water flow rate	m³/h	5.5	6.0	6.4	7.0	7.5	8.0	8.0
	Exchanger pressure drop	mWC	0.5	0.5	0.6	0.7	0.8	0.9	0.9
	Exchanger pressure drop and 3-WV ⁽¹⁾	mWC	0.9	1.0	1.2	1.4	1.6	1.8	1.8
	Exchanger pressure drop, 3-WV, VA and VTA ⁽²⁾	mWC	1.4	1.6	1.9	2.2	2.5	2.8	2.8

(1) With 3-WV option

(2) With 3-WV, VTA, VA option

3-WV: 3-Way valve

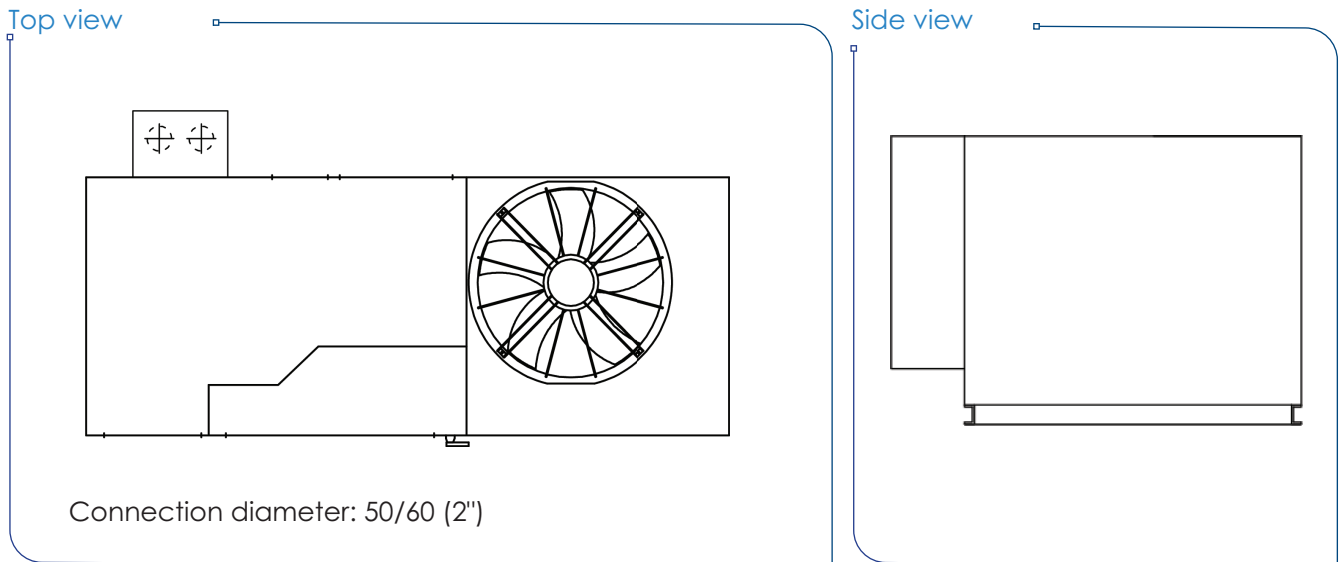
VA: Return flow shut-off valve

VTA: TA return control valve, 7/8th opening

Technical data for non-glycol water at nominal air flow rate.

DIAGRAM AND CONNECTION

► Connection opposite the technical compartment.



► Connection identical to hot water coil connection.

See diagram and connection.

POWER RATINGS

		Unit	050	055	065	075	080	090	100
Water regime 35/30°C and Exchanger inlet air temperature 10°C	Heating capacity	kW	56.1	61.1	65.8	71.7	77.1	82.2	82.2
	Water flow rate	m³/h	9.7	10.6	11.4	12.4	13.4	14.2	14.2
	Exchanger pressure drop	mWC	1.5	1.7	2.0	2.3	2.7	3.0	3.0
	Exchanger pressure drop and 3-WV ⁽¹⁾	mWC	2.8	3.3	3.9	4.5	5.2	5.9	5.9
	Exchanger pressure drop, 3-WV, VA and VTA ⁽²⁾	mWC	4.4	5.2	6.0	7.0	8.1	9.2	9.2
Water regime 35/30°C and Exchanger inlet air temperature 20°C	Heating capacity	kW	29.5	32.0	34.4	37.3	40.0	42.5	42.5
	Water flow rate	m³/h	5.1	5.5	6.0	6.5	6.9	7.4	7.4
	Exchanger pressure drop	mWC	0.4	0.5	0.6	0.7	0.8	0.9	0.9
	Exchanger pressure drop and 3-WV ⁽¹⁾	mWC	0.8	0.9	1.1	1.3	1.5	1.6	1.6
	Exchanger pressure drop, 3-WV, VA and VTA ⁽²⁾	mWC	1.2	1.4	1.7	2.0	2.2	2.5	2.5

(1) With 3-WV option

(2) With 3-WV, VTA, VA option

3-WV: 3-Way valve

VA: Return flow shut-off valve

VTA: TA return control valve, 7/8th opening

Technical data for non-glycol water at nominal air flow rate.

	DESIGNATION	Unit	090	095	110	115	130	140
VENTILATION	FLOW RATES							
	Rated air flow rate	m ³ /h	19,000	21,000	23,000	25,000	27,000	27,000
	Minimum air flow rate	m ³ /h	12,000	13,000	19,000	19,000	25,000	25,000
	Maximum air flow rate	m ³ /h	27,000	27,000	27,000	27,000	27,000	27,000
	ACOUSTICS ⁽¹⁾							
	Sound power level at supply air	dB(A)	77	79	80	81	83	83
COOLING PERFORMANCE	Outside sound power level	dB(A)	77	77	81	83	86	88
	Resulting external sound pressure at 10m ref. 2*10 ⁻⁵ in free field, directivity 1	dB(A)	46	46	50	52	55	57
	RATED PERFORMANCE AT +35°C ⁽¹⁾							
	Net cooling capacity	kW	84.2	90.0	102.1	115.1	122.2	131.8
	Net EER	kW/kW	3.50	3.37	3.24	3.16	3.13	3.04
	SEASONAL EFFICIENCY ⁽²⁾							
HEATING PERFORMANCE	Net design cooling capacity	kW	84.2	90.0	102.1	115.1	122.2	131.8
	SEER	kW/kW	5.35	5.03	4.85	4.75	4.73	4.58
	ηs,C	%	211	198	191	187	188	180
	RATED PERFORMANCE AT +7°C ⁽¹⁾							
	Net heating capacity	kW	84.5	90.9	105.9	120.1	127.3	139.5
	Net COP	kW/kW	4.26	4.27	4.04	3.99	3.98	3.84
ROTARY HEAT EXCHANGER PERFORMANCE ⁽¹⁰⁾	RATED PERFORMANCE AT -7°C ⁽³⁾							
	Net heating capacity	kW	57.4	62.5	72.3	81.9	86.4	95.1
	Net COP	kW/kW	3.39	3.40	3.20	3.16	3.11	3.02
	SEASONAL EFFICIENCY ⁽²⁾							
	Net design heat output	kW	76.8	80.3	92.5	101.5	111.1	117.3
	SCOP	kW/kW	4.06	3.98	3.78	3.74	3.68	3.43
GENERAL INFORMATION	ηs,H	%	159	156	148	146	144	134
	PERFORMANCE IN COOLING MODE AT +35°C ⁽¹⁾⁽⁹⁾							
	Recovery capacity	kW	20.4	22.1	23.7	25.2	26.7	26.7
	Thermal recovery efficiency on fresh air	%	77.8	76.2	74.6	73.0	71.5	71.5
	PERFORMANCE IN HEATING MODE AT +7°C ⁽¹⁾⁽⁹⁾							
	Recovery capacity	kW	32.3	35.0	37.5	39.8	42.1	42.1
ELECTRICAL DATA	Thermal recovery efficiency on fresh air	%	77.1	75.4	73.7	72.1	70.6	70.6
	PERFORMANCE IN HEATING MODE AT -7°C ⁽¹⁾⁽⁹⁾							
	Recovery capacity	kW	74.5	80.2	85.5	90.4	95.0	95.0
	Thermal recovery efficiency on fresh air	%	77.0	75.3	73.6	72.0	70.4	70.4
	REFRIGERATION CIRCUIT(S)							
	Power stages	-	4	4	4	4	4	4
OPERATING LIMITS IN COOLING MODE	OPERATING LIMITS IN COOLING MODE							
	Maximum outside temperature ⁽⁶⁾	°C	+ 50	+ 49	+ 49	+ 49	+ 48	+ 48
	Minimum outside temperature ⁽⁶⁾	°C				+ 15		
	Minimum inside coil inlet temperature	°C				+ 18		
	OPERATING LIMITS IN HEATING MODE							
	Minimum outside temperature	°C				- 15		
WEIGHT	Minimum inside coil inlet temperature	°C				+ 12		
	WEIGHT							
	Unit weight without options ⁽⁷⁾	kg	1,708	1,715	1,751	1,766	1,885	1,879
	Weight of connecting roof curb	kg				121		
	Weight of standard ventilated roof curb	kg				169		

(1) In accordance with EN 14511.

Air-conditioning mode: inside conditions: +27°C DB/+19°C WB and outside conditions: +35°C DB / 24°C WB

Heating Mode: inside conditions: +20°C DB/+12°C WB and outside conditions: +7°C DB / +6°C WB.

(2) According to EcoDesign regulations 2016/2281.

(3) In accordance with EN 14511.

Heating Mode: inside conditions: +20°C DB and outside conditions: -7°C DB / -8°C WB.

(4) Three-phase power supply 400V - 50 Hz + earth without neutral.

The values given do not include any options and may change during the design stage. They must be confirmed after the purchase order has been placed.

(5) Cooling Mode: inside conditions: +27°C DB / +19°C WB and outside conditions: +35°C DB / 24°C WB. Nominal flow, 400Pa available pressure on return + supply & ISO Coarse 65% filters clogged. 100 Pa pressure available at return + rejection.

(6) For inside conditions: +27°C DB / +19°C WB at nominal air flow.

(7) Weight for an available pressure of 400 Pa for return and supply, 100 Pa for return and discharge.

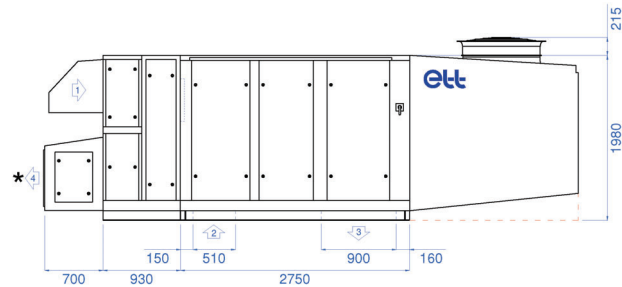
(8) For an extraction airflow = 50% of the nominal airflow, 100 Pa pressure available for return + extraction.

(9) For a fresh air flow rate = 50% of the nominal flow rate.

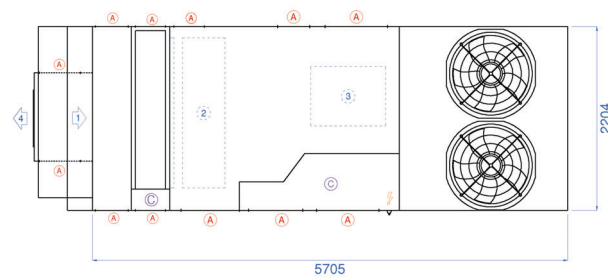
(10) Eurovent certified rotary heat exchanger.

SUPPLY AIR underneath

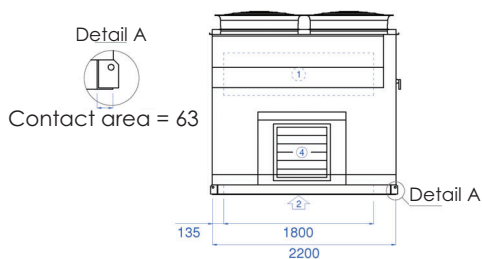
Front view:



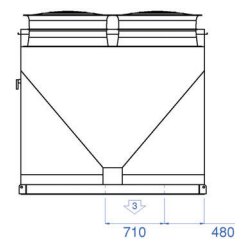
Top view :



Return side view:



Supply air side view :



- ① Fresh air
- ② Return air
- ③ Supply air
- ④ Exhaust air
- ⚡ Power supply
- Ⓐ Access
- Ⓒ Technical section
- Allow at least 400 mm of air space under the machine.

* Minimum distance of 8 m between discharge and fresh air to avoid recirculation of stale air.

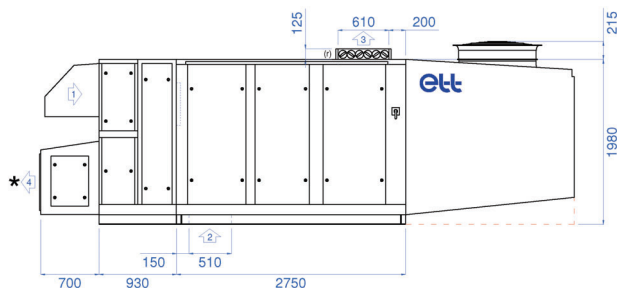
	Length	Width ⁽¹⁾	Height
Casing dimensions	5705 mm	2204 mm	1980 mm

(1) Side return: +125 mm

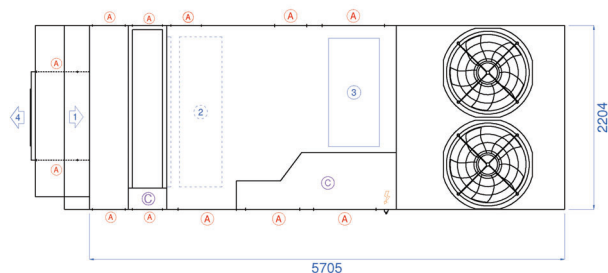
Note: fresh air cowl shall be installed by the installer.

SUPPLY AIR on top

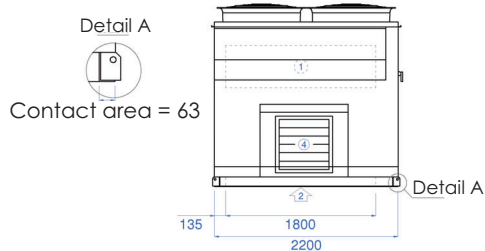
Front view:



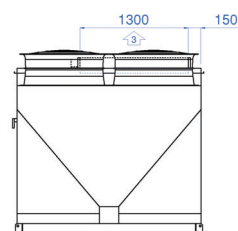
Top view :



Return side view:



Supply air side view :



* Minimum distance of 8 m between discharge and fresh air to avoid recirculation of stale air.

- ① Fresh air
- ② Return air
- ③ Supply air
- ④ Exhaust air

⚡ Power supply

Ⓐ Access

Ⓒ Technical section

--- Allow at least 400 mm of air space under the machine.

Casing dimensions

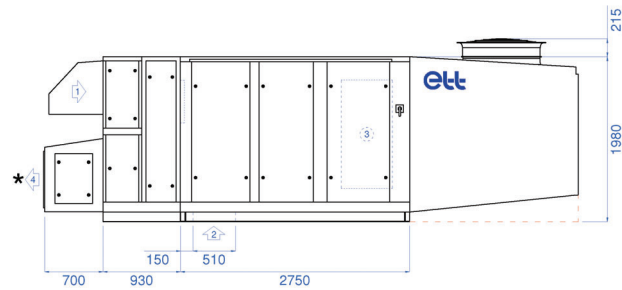
(1) Side return: +125 mm

Note: fresh air cowl shall be installed by the installer.

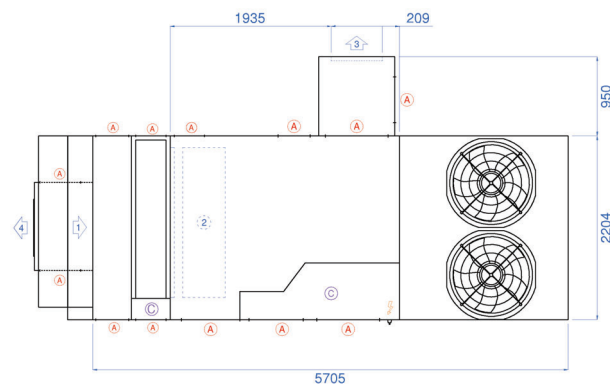
	Length	Width ⁽¹⁾	Height
Casing dimensions	5705 mm	2204 mm	1980 mm

Side SUPPLY AIR

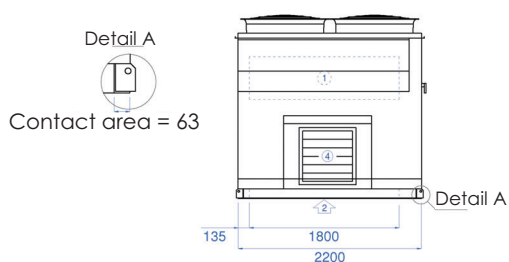
Front view:



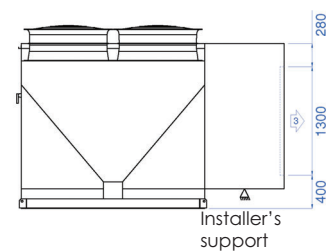
Top view :



Return side view:



Supply air side view :



- ① Fresh air
- ② Return air
- ③ Supply air
- ④ Exhaust air
- ⚡ Power supply
- Ⓐ Access
- Ⓒ Technical section

--- Allow at least 400 mm of air space under the machine.

* Minimum distance of 8 m between discharge and fresh air to avoid recirculation of stale air.

	Length	Width ⁽¹⁾	Height
Casing dimensions	5705 mm	2204 mm	1980 mm

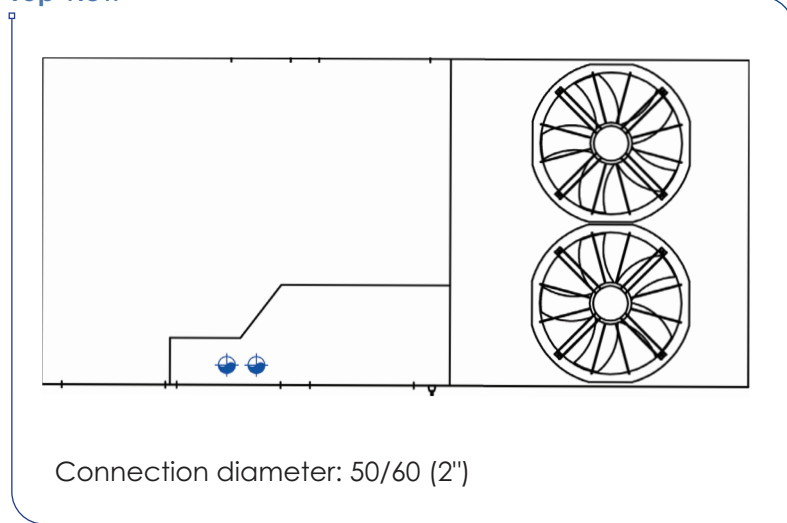
(1) Side return: +125 mm

Note:

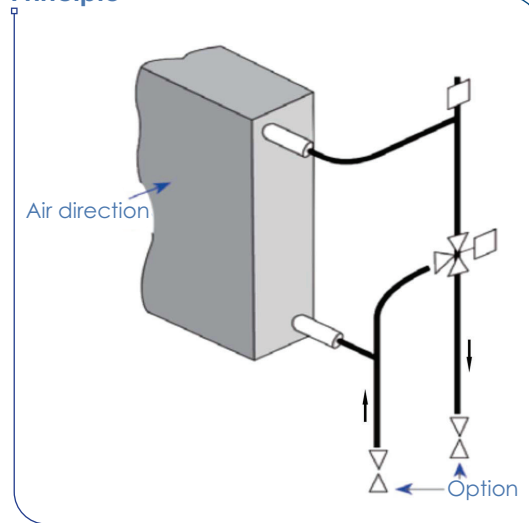
- fresh air cowl shall be installed by the installer.
- the side box shall be installed by the installer.
- the electrical connection of the supply air damper is the responsibility of the installer.

DIAGRAM AND CONNECTION

Top view



Principle



Power ratings

		Unit	090	095	110	115	130	140
Water regime 90/70°C and Exchanger inlet air temperature 10°C	Heating capacity	kW	287.6	306.6	324.5	341.6	357.9	357.9
	Water flow rate	m³/h	12.8	13.6	14.4	15.2	15.9	15.9
	Exchanger pressure drop	mWC	2.0	2.3	2.6	2.8	3.1	3.1
	Exchanger pressure drop and 3-WV ⁽¹⁾	mWC	4.3	4.9	5.5	6.1	6.7	6.7
	Exchanger pressure drop, 3-WV, VA and VTA ⁽²⁾	mWC	6.9	7.9	8.8	9.7	10.7	10.7
Water regime 80/60°C and Exchanger inlet air temperature 10°C	Heating capacity	kW	242.7	258.6	273.5	287.8	301.3	301.3
	Water flow rate	m³/h	10.7	11.4	12.1	12.7	13.3	13.3
	Exchanger pressure drop	mWC	1.5	1.7	1.9	2.1	2.3	2.3
	Exchanger pressure drop and 3-WV ⁽¹⁾	mWC	3.1	3.5	4.0	4.4	4.8	4.8
	Exchanger pressure drop, 3-WV, VA and VTA ⁽²⁾	mWC	5.0	5.6	6.3	6.9	7.6	7.6
Water regime 90/70°C and Exchanger inlet air temperature 20°C	Heating capacity	kW	244.6	260.6	275.7	290.1	303.8	303.8
	Water flow rate	m³/h	10.8	11.5	12.2	12.8	13.4	13.4
	Exchanger pressure drop	mWC	1.5	1.7	1.9	2.1	2.3	2.3
	Exchanger pressure drop and 3-WV ⁽¹⁾	mWC	3.2	3.6	4.0	4.4	4.8	4.8
	Exchanger pressure drop, 3-WV, VA and VTA ⁽²⁾	mWC	5.0	5.7	6.4	7.0	7.7	7.7
Water regime 80/60°C and Exchanger inlet air temperature 20°C	Heating capacity	kW	199.7	212.6	224.8	236.3	247.3	247.3
	Water flow rate	m³/h	8.8	9.4	9.9	10.5	10.9	10.9
	Exchanger pressure drop	mWC	1.0	1.2	1.3	1.4	1.6	1.6
	Exchanger pressure drop and 3-WV ⁽¹⁾	mWC	2.1	2.4	2.7	3.0	3.2	3.2
	Exchanger pressure drop, 3-WV, VA and VTA ⁽²⁾	mWC	3.4	3.8	4.3	4.7	5.1	5.1

(1) With 3-WV option

(2) With 3-WV, VTA, VA option

3-WV: 3-Way valve

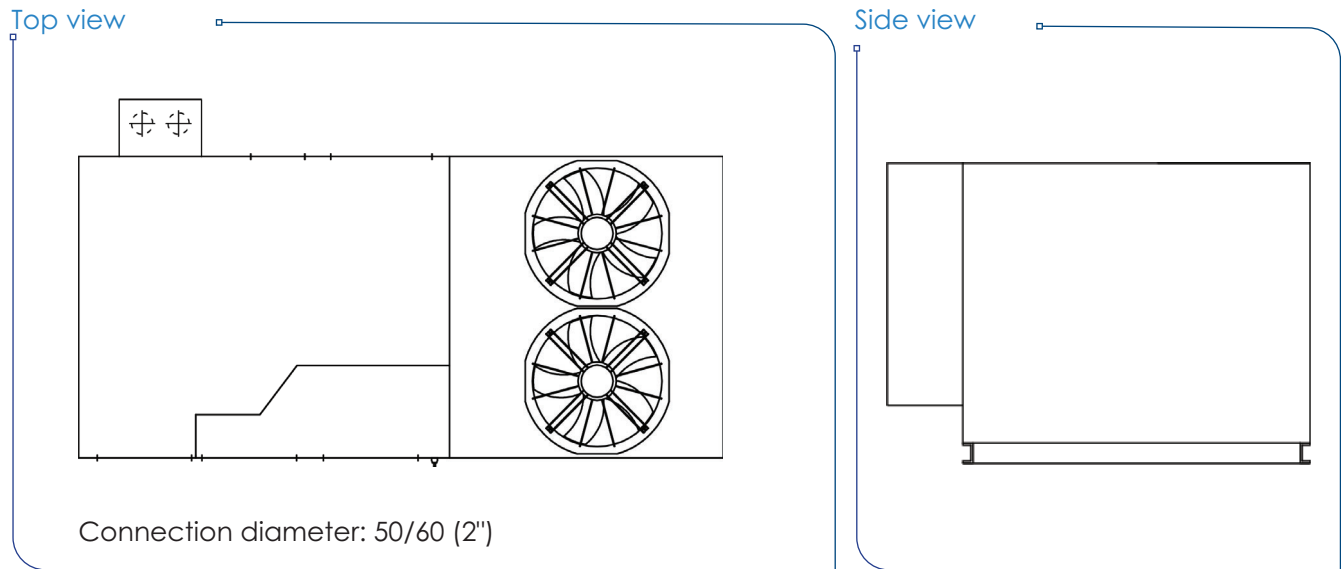
VA: Return flow shut-off valve

VTA: TA return control valve, 7/8th opening

Technical data for non-glycol water at nominal air flow rate.

DIAGRAM AND CONNECTION

► Connection opposite the technical compartment.



► Connection identical to hot water coil connection.
See diagram and connection.

Power ratings

		Unit	090	095	110	115	130	140
Water regime 35/30°C and Exchanger inlet air temperature 10°C	Heating capacity	kW	90.1	96.0	101.7	107.0	112.1	112.1
	Water flow rate	m³/h	15.6	16.6	17.6	18.5	19.4	19.4
	Exchanger pressure drop	mWC	3.3	3.7	4.2	4.6	5.0	5.0
	Exchanger pressure drop and 3-WV ⁽¹⁾	mWC	6.8	7.7	8.7	9.6	10.5	10.5
	Exchanger pressure drop, 3-WV, VA and VTA ⁽²⁾	mWC	10.8	12.2	13.7	15.2	16.6	16.6
Water regime 35/30°C and Exchanger inlet air temperature 20°C	Heating capacity	kW	47.4	50.4	53.3	56.0	58.5	58.5
	Water flow rate	m³/h	8.2	8.7	9.2	9.7	10.1	10.1
	Exchanger pressure drop	mWC	1.0	1.1	1.2	1.4	1.5	1.5
	Exchanger pressure drop and 3-WV ⁽¹⁾	mWC	2.0	2.2	2.5	2.7	2.9	2.9
	Exchanger pressure drop, 3-WV, VA and VTA ⁽²⁾	mWC	3.1	3.5	3.8	4.2	4.6	4.6

(1) With 3-WV option

(2) With 3-WV, VTA, VA option

3-WV: 3-Way valve

VA: Return flow shut-off valve

VTA: TA return control valve, 7/8th opening

Technical data for non-glycol water at nominal air flow rate.

	DESIGNATION	Unit	115	130	140	150	160	180	200
VENTILATION	FLOW RATES								
	Rated air flow rate	m ³ /h	25,000	27,000	30,000	33,000	35,000	38,000	38,000
	Minimum air flow rate	m ³ /h	17,000	18,000	21,000	21,000	30,000	34,000	37,000
	Maximum air flow rate	m ³ /h	38,000	38,000	38,000	38,000	38,000	38,000	38,000
	ACOUSTICS ⁽¹⁾								
	Sound power level at supply air	dB(A)	77	78	80	82	84	85	85
COOLING PERFORMANCE	Outside sound power level	dB(A)	82	84	85	86	89	91	94
	Resulting external sound pressure at 10m ref. 10 ⁻⁵ in free field, directivity 1	dB(A)	51	53	54	55	58	60	63
	RATED PERFORMANCE AT +35°C ⁽¹⁾								
	Net cooling capacity	kW	109.3	123.9	132.0	144.4	161.2	177.4	183.9
	Net EER	kW/kW	3.56	3.46	3.41	3.29	3.18	3.04	3.07
	SEASONAL EFFICIENCY ⁽²⁾								
HEATING PERFORMANCE	Net design cooling capacity	kW	109.3	123.9	132.0	144.4	161.2	177.4	183.9
	SEER	kW/kW	5.30	5.10	5.20	5.05	4.80	4.58	4.72
	ηs,C	%	209	201	205	199%	189	180	186
	RATED PERFORMANCE AT +7°C ⁽¹⁾								
	Net heating capacity	kW	107.5	123.0	130.9	144.3	163.4	183.4	190.8
	Net COP	kW/kW	4.64	4.57	4.57	4.47	4.23	4.05	4.01
ROTARY HEAT EXCHANGER PERFORMANCE ⁽¹⁰⁾	RATED PERFORMANCE AT -7°C ⁽³⁾								
	Net heating capacity	kW	72.8	82.7	89.3	98.8	112.3	127.7	132.3
	Net COP	kW/kW	3.51	3.48	3.48	3.38	3.18	3.03	2.97
	SEASONAL EFFICIENCY ⁽²⁾								
	Net design heat output	kW	93.0	106.5	116.7	119.8	139.0	156.9	163.2
	SCOP	kW/kW	4.23	4.10	4.18	4.03	3.70	3.40	3.64
GENERAL INFORMATION	ηs,H	%	166	161	164	158	145	133	143
	PERFORMANCE IN COOLING MODE AT +35°C ^{(1) (9)}								
	Recovery capacity	kW	28.3	30.3	33.0	35.7	37.5	39.9	39.9
	Thermal recovery efficiency on fresh air	%	81.9	81.0	79.7	78.3	77.4	76.0	76.0
	PERFORMANCE IN HEATING MODE AT +7°C ^{(1) (9)}								
	Recovery capacity	kW	44.9	48.0	52.3	56.5	59.2	63.1	63.1
GENERAL INFORMATION	Thermal recovery efficiency on fresh air	%	81.3	80.4	79.0	77.6	76.6	75.2	75.2
	PERFORMANCE IN HEATING MODE AT -7°C ^{(1) (9)}								
	Recovery capacity	kW	104.6	111.4	121.2	130.5	136.4	144.8	144.8
	Thermal recovery efficiency on fresh air	%	81.3	80.4	78.9	77.5	76.5	75.1	75.1
	ELECTRICAL DATA								
	Total installed electrical power ⁽⁴⁾	kW	65.9	71.0	72.9	78.3	89.3	97.8	102.5
GENERAL INFORMATION	Total installed electrical current ⁽⁴⁾	A	106.4	114.7	116.5	125.6	143.7	155.5	163.8
	Starting current	A	236.6	319.4	321.2	367.9	386.1	408.6	428.8
	Maximum absorbed electrical power ⁽⁵⁾	kW	39.8	48.4	52.4	57.5	65.3	73.9	73.7
	REFRIGERATION CIRCUIT(S)								
	Power stages	-	4	4	4	4	4	4	4
	OPERATING LIMITS IN COOLING MODE								
GENERAL INFORMATION	Maximum outside temperature ⁽⁶⁾	°C	+ 50	+ 50	+ 49	+ 48	+ 49	+ 48	+ 48
	Minimum outside temperature ⁽⁶⁾	°C				+ 15			
	Minimum inside coil inlet temperature	°C				+ 18			
	OPERATING LIMITS IN HEATING MODE								
	Minimum outside temperature	°C				- 15			
	Minimum inside coil inlet temperature	°C				+ 12			
GENERAL INFORMATION	WEIGHT								
	Unit weight without options ⁽⁷⁾	kg	2,351	2,351	2,454	2,477	2,484	2,554	2,533
	Weight of connecting roof curb	kg				163			
	Weight of standard ventilated roof curb	kg				228			

(1) In accordance with EN 14511.

Air-conditioning mode: inside conditions: +27°C DB/+19°C WB and outside conditions: +35°C DB / 24°C WB

Heating Mode: inside conditions: +20°C DB/+12°C WB and outside conditions: +7°C DB / +6°C WB.

(2) According to EcoDesign regulations 2016/2281.

(3) In accordance with EN 14511.

Heating Mode: inside conditions: +20°C DB and outside conditions: -7°C DB / -8°C WB.

(4) Three-phase power supply 400V - 50 Hz + earth without neutral.

The values given do not include any options and may change during the design stage. They must be confirmed after the purchase order has been placed.

(5) Cooling Mode: inside conditions: +27°C DB / +19°C WB and outside conditions: +35°C DB / 24°C WB. Nominal flow, 400Pa available pressure on return + supply & ISO Coarse 65% filters clogged. 100 Pa pressure available at return + rejection.

(6) For inside conditions: +27°C DB / +19°C WB at nominal air flow.

(7) Weight for an available pressure of 400 Pa for return and supply, 100 Pa for return and discharge.

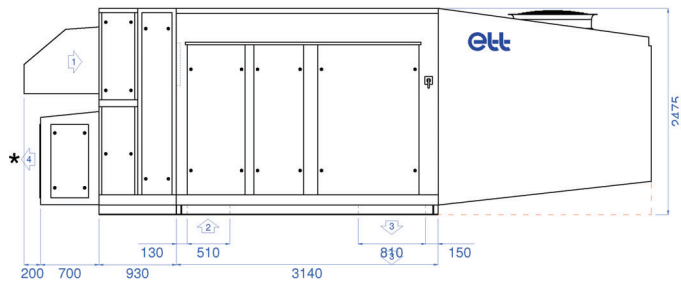
(8) For an extraction airflow = 50% of the nominal airflow, 100 Pa pressure available for return + extraction.

(9) For a fresh air flow rate = 50% of the nominal flow rate.

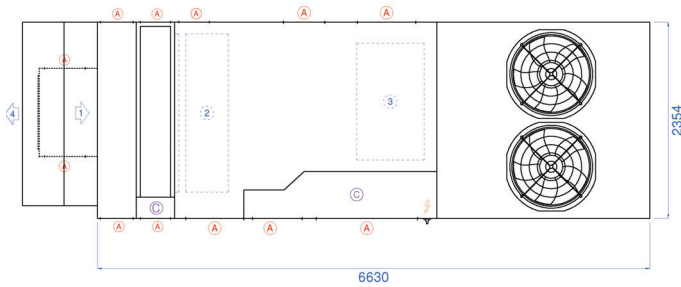
(10) Eurovent certified rotary heat exchanger.

SUPPLY AIR underneath

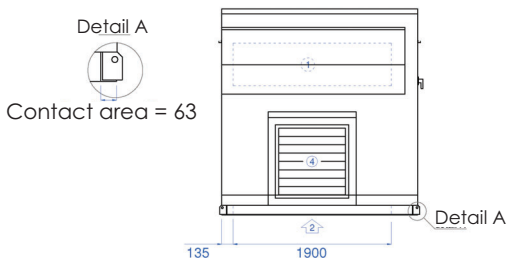
Front view:



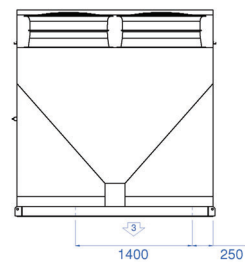
Top view :



Return side view:



Supply air side view :



* Minimum distance of 8 m between discharge and fresh air to avoid recirculation of stale air.

- ① Fresh air
- ② Return air
- ③ Supply air
- ④ Exhaust air
- ⚡ Power supply
- Ⓐ Access
- Ⓒ Technical section
- Allow at least 400 mm of air space under the machine.

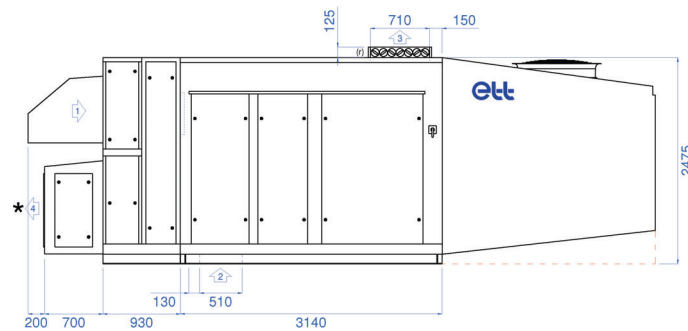
	Length	Width ⁽¹⁾	Height
Casing dimensions	6605 mm	2350 mm	2475 mm

(1) Side return: +125 mm

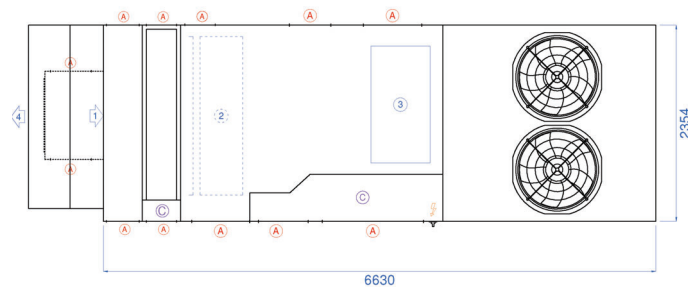
Note: fresh air cowls shall be installed by the installer.

SUPPLY AIR on top

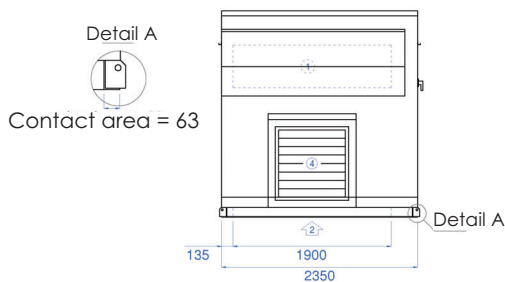
Front view:



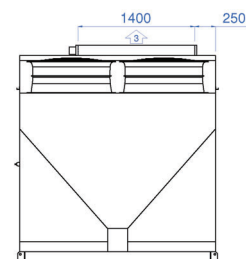
Top view :



Return side view:



Supply air side view :



* Minimum distance of 8 m between discharge and fresh air to avoid recirculation of stale air.

- ① Fresh air
- ② Return air
- ③ Supply air
- ④ Exhaust air
- ⚡ Power supply
- Ⓐ Access
- Ⓒ Technical section
- Allow at least 400 mm of air space under the machine.

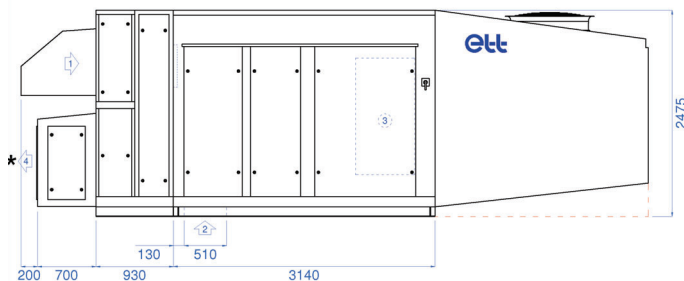
	Length	Width ⁽¹⁾	Height
Casing dimensions	6605 mm	2350 mm	2475 mm

(1) Side return: +125 mm

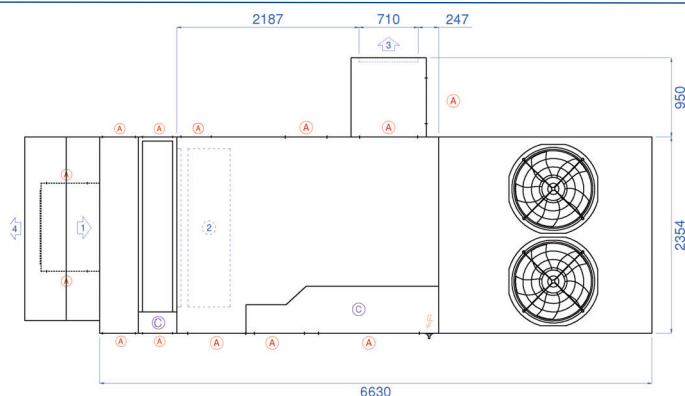
Note: fresh air cowls shall be installed by the installer.

Side SUPPLY AIR

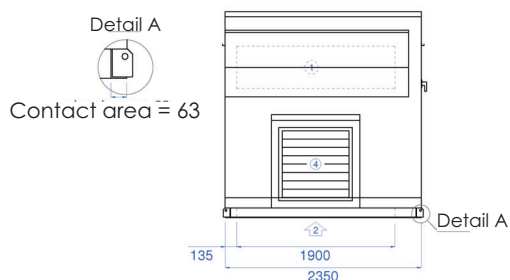
Front view:



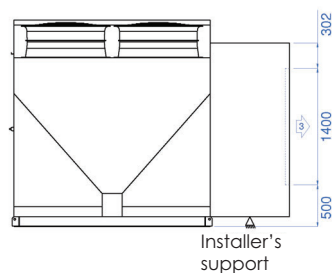
Top view :



Return side view:



Supply air side view :



* Minimum distance of 8 m between discharge and fresh air to avoid recirculation of stale air.

- ① Fresh air
- ② Return air
- ③ Supply air
- ④ Exhaust air
- ⚡ Power supply
- Ⓐ Access
- Ⓢ Technical section
- Allow at least 400 mm of air space under the machine.

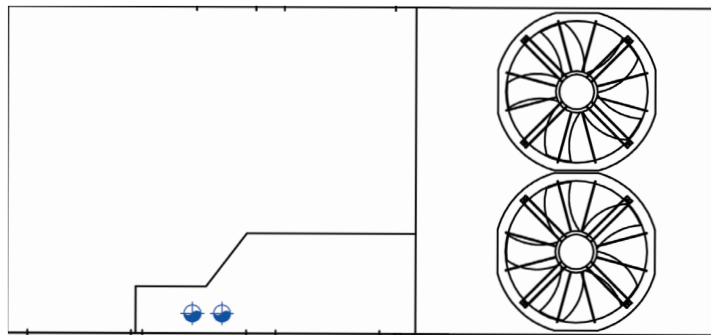
	Length	Width ⁽¹⁾	Height
Casing dimensions	6605 mm	2350 mm	2475 mm

(1) Side return: +125 mm

Note: - fresh air cowls shall be installed by the installer.
- the side box shall be installed by the installer.
- the electrical connection of the supply air damper is the responsibility of the installer.

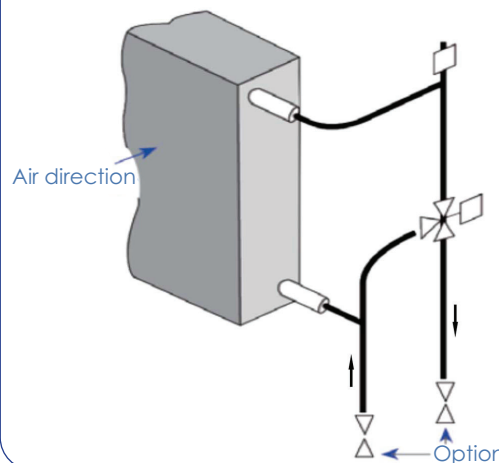
DIAGRAM AND CONNECTION

Top view



Connection diameter: 50/60 (2")

Principle



POWER RATINGS

		Unit	115	130	140	150	160	180	200
Water regime 90/70°C and Exchanger inlet air temperature 10°C	Heating capacity	kW	299.0	314.3	336.2	356.8	370.0	388.9	388.9
	Water flow rate	m³/h	13.3	14.0	14.9	15.9	16.4	17.3	17.3
	Exchanger pressure drop	mWC	2.2	2.4	2.7	3.0	3.3	3.6	3.6
	Exchanger pressure drop and 3-WV ⁽¹⁾	mWC	4.7	5.1	5.9	6.6	7.1	7.8	7.8
	Exchanger pressure drop, 3-WV, VA and VTA ⁽²⁾	mWC	7.4	8.2	9.4	10.6	11.3	12.5	12.5
Water regime 80/60°C and Exchanger inlet air temperature 10°C	Heating capacity	kW	252.7	265.5	283.7	301.0	311.9	327.7	327.7
	Water flow rate	m³/h	11.2	11.7	12.5	13.3	13.8	14.5	14.5
	Exchanger pressure drop	mWC	1.6	1.8	2.0	2.2	2.4	2.6	2.6
	Exchanger pressure drop and 3-WV ⁽¹⁾	mWC	3.4	3.7	4.2	4.7	5.1	5.6	5.6
	Exchanger pressure drop, 3-WV, VA and VTA ⁽²⁾	mWC	5.3	5.9	6.7	7.5	8.1	8.9	8.9
Water regime 90/70°C and Exchanger inlet air temperature 20°C	Heating capacity	kW	254.6	267.5	285.9	303.3	314.4	330.3	330.3
	Water flow rate	m³/h	11.2	11.8	12.6	13.4	13.9	14.6	14.6
	Exchanger pressure drop	mWC	1.6	1.8	2.0	2.2	2.4	2.6	2.6
	Exchanger pressure drop and 3-WV ⁽¹⁾	mWC	3.4	3.7	4.3	4.8	5.1	5.7	5.7
	Exchanger pressure drop, 3-WV, VA and VTA ⁽²⁾	mWC	5.4	6.0	6.8	7.7	8.2	9.1	9.1
Water regime 80/60°C and Exchanger inlet air temperature 20°C	Heating capacity	kW	208.2	218.6	233.5	247.5	256.4	269.2	269.2
	Water flow rate	m³/h	9.2	9.7	10.3	10.9	11.3	11.9	11.9
	Exchanger pressure drop	mWC	1.1	1.2	1.4	1.5	1.6	1.8	1.8
	Exchanger pressure drop and 3-WV ⁽¹⁾	mWC	2.3	2.5	2.9	3.2	3.5	3.8	3.8
	Exchanger pressure drop, 3-WV, VA and VTA ⁽²⁾	mWC	3.6	4.0	4.6	5.1	5.5	6.1	6.1

(1) With 3-WV option

(2) With 3-WV, VTA, VA option

3-WV: 3-Way valve

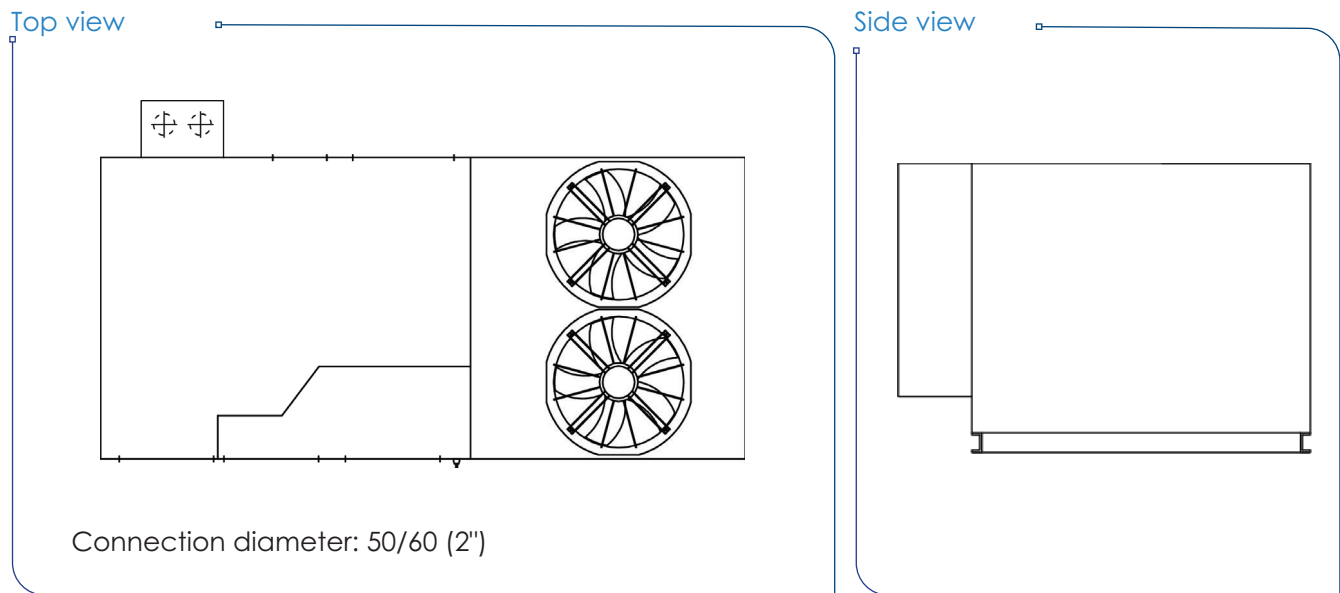
VA: Return flow shut-off valve

VTA: TA return control valve, 7/8th opening

Technical data for non-glycol water at nominal air flow rate.

DIAGRAM AND CONNECTION

► Connection opposite the technical compartment.



► Connection identical to hot water coil connection.
See diagram and connection.

POWER RATINGS

		Unit	115	130	140	150	160	180	200
Water regime 35/30°C and Exchanger inlet air temperature 10°C	Heating capacity	kW	93.7	98.5	105.4	111.9	116.0	121.9	121.9
	Water flow rate	m³/h	16.2	17.1	18.3	19.4	20.1	21.1	21.1
	Exchanger pressure drop	mWC	3.5	3.9	4.4	4.9	5.3	5.8	5.8
	Exchanger pressure drop and 3-WV ⁽¹⁾	mWC	7.3	8.1	9.2	10.4	11.1	12.3	12.3
	Exchanger pressure drop, 3-WV, VA and VTA ⁽²⁾	mWC	11.6	12.8	14.6	16.5	17.7	19.5	19.5
Water regime 35/30°C and Exchanger inlet air temperature 20°C	Heating capacity	kW	49.6	52.0	55.5	58.8	60.8	63.8	63.8
	Water flow rate	m³/h	8.6	9.0	9.6	10.2	10.5	11.1	11.1
	Exchanger pressure drop	mWC	1.1	1.2	1.3	1.5	1.6	1.7	1.7
	Exchanger pressure drop and 3-WV ⁽¹⁾	mWC	2.1	2.3	2.6	3.0	3.2	3.5	3.5
	Exchanger pressure drop, 3-WV, VA and VTA ⁽²⁾	mWC	3.3	3.6	4.1	4.6	5.0	5.5	5.5

(1) With 3-WV option
(2) With 3-WV, VTA, VA option

3-WV: 3-Way valve
VA: Return flow shut-off valve
VTA: TA return control valve, 7/8th opening
Technical data for non-glycol water at nominal air flow rate.

	DESIGNATION	Unit	180	200	220	245	270	285
VENTILATION	FLOW RATES							
	Rated air flow rate	m ³ /h	38,000	42,000	46,000	50,000	54,000	54,000
	Minimum air flow rate	m ³ /h	24,000	26,000	30,000	36,000	46,000	52,000
	Maximum air flow rate	m ³ /h	54,000	54,000	54,000	54,000	54,000	54,000
	ACOUSTICS ⁽¹⁾							
	Sound power level at supply air	dB(A)	80	81	83	85	85	86
COOLING PERFORMANCE	Outside sound power level	dB(A)	84	85	87	88	91	94
	Resulting external sound pressure at 10m ref. 10 ⁻⁵ in free field, directivity 1	dB(A)	53	54	56	57	60	63
	RATED PERFORMANCE AT +35°C ⁽¹⁾							
	Net cooling capacity	kW	168.3	190.5	211.2	231.5	254.8	274.5
	Net EER	kW/kW	3.52	3.40	3.30	3.21	3.08	2.97
	SEASONAL EFFICIENCY ⁽²⁾							
HEATING PERFORMANCE	Net design cooling capacity	kW	168.3	190.5	211.2	231.5	254.8	274.5
	SEER	kW/kW	6.35	5.68	5.63	5.13	5.15	4.88
	η _{s,C}	%	251	224	222	202	203	192
	RATED PERFORMANCE AT +7°C ⁽¹⁾							
	Net heating capacity	kW	164.8	186.6	210.3	233.9	260.5	286.2
	Net COP	kW/kW	4.43	4.22	4.27	4.07	3.92	3.70
ROTARY HEAT EXCHANGER PERFORMANCE ⁽¹⁰⁾	RATED PERFORMANCE AT -7°C ⁽³⁾							
	Net heating capacity	kW	114.3	129.7	145.8	162.9	181.5	200.3
	Net COP	kW/kW	3.54	3.42	3.38	3.28	3.17	3.01
	SEASONAL EFFICIENCY ⁽²⁾							
	Net design heat output	kW	152.9	174.5	181.2	202.6	225.6	248.0
	SCOP	kW/kW	4.65	4.38	4.38	4.15	4.10	3.83
GENERAL INFORMATION	η _{s,H}	%	183	172	172	163	161	150
	PERFORMANCE IN COOLING MODE AT +35°C ^{(1) (9)}							
	Recovery capacity	kW	40.8	44.1	47.3	50.3	53.2	53.2
	Thermal recovery efficiency on fresh air	%	77.6	76.0	74.4	72.8	71.2	71.2
	PERFORMANCE IN HEATING MODE AT +7°C ^{(1) (9)}							
	Recovery capacity	kW	64.5	69.8	74.7	79.4	83.9	83.9
	Thermal recovery efficiency on fresh air	%	76.9	75.2	73.5	71.9	70.3	70.3
	PERFORMANCE IN HEATING MODE AT -7°C ^{(1) (9)}							
	Recovery capacity	kW	148.7	160.0	170.5	180.2	189.3	189.3
	Thermal recovery efficiency on fresh air	%	76.8	75.1	73.4	71.7	70.1	70.1
	ELECTRICAL DATA							
	Total installed electrical power ⁽⁴⁾	kW	98.4	106.1	115.8	130.7	141.5	152.3
	Total installed electrical current ⁽⁴⁾	A	161.0	180.0	192.2	212.9	230.9	248.9
	Starting current	A	291.2	323.2	396.9	417.6	473.3	491.3
	Maximum absorbed electrical power ⁽⁵⁾	kW	64.5	76.0	84.2	95.9	107.7	116.0
	REFRIGERATION CIRCUIT(S)							
	Power stages	-	4	4	4	4	4	4
	OPERATING LIMITS IN COOLING MODE							
	Maximum outside temperature ⁽⁶⁾	°C	+ 52	+ 51	+ 50	+ 51	+ 50	+ 49
	Minimum outside temperature ⁽⁶⁾	°C				+ 15		
	Minimum inside coil inlet temperature	°C				+ 18		
	OPERATING LIMITS IN HEATING MODE							
	Minimum outside temperature	°C				- 15		
	Minimum inside coil inlet temperature	°C				+ 12		
	WEIGHT							
	Unit weight without options ⁽⁷⁾	kg	3,234	3,227	3,331	3,383	3,387	3,387
	Weight of connecting roof curb	kg				210		
	Weight of standard ventilated roof curb	kg				294		

(1) In accordance with EN 14511.

Air-conditioning mode: inside conditions: +27°C DB/+19°C WB and outside conditions: +35°C DB / 24°C WB

Heating Mode: inside conditions: +20°C DB/+12°C WB and outside conditions: +7°C DB / +6°C WB.

(2) According to EcoDesign regulations 2016/2281.

(3) In accordance with EN 14511.

Heating Mode: inside conditions: +20°C DB and outside conditions: -7°C DB / -8°C WB.

(4) Three-phase power supply 400V - 50 Hz + earth without neutral.

The values given do not include any options and may change during the design stage. They must be confirmed after the purchase order has been placed.

(5) Cooling Mode: inside conditions: +27°C DB / +19°C WB and outside conditions: +35°C DB / 24°C WB. Nominal flow, 400Pa available pressure on return + supply & ISO Coarse 65% filters clogged. 100 Pa pressure available at return + rejection.

(6) For inside conditions: +27°C DB / +19°C WB at nominal air flow.

(7) Weight for an available pressure of 400 Pa for return and supply, 100 Pa for return and discharge.

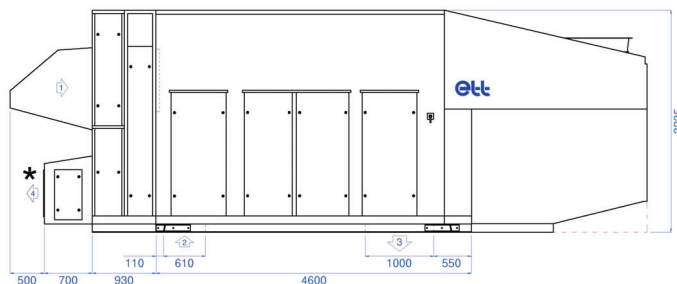
(8) For an extraction airflow = 50% of the nominal airflow, 100 Pa pressure available for return + extraction.

(9) For a fresh air flow rate = 50% of the nominal flow rate.

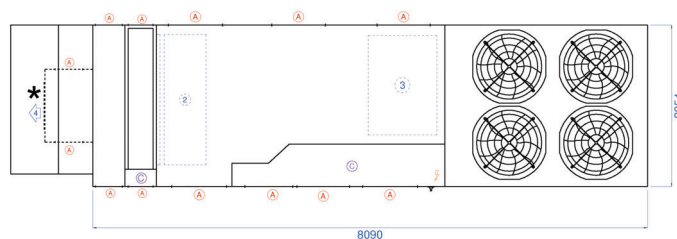
(10) Eurovent certified rotary heat exchanger.

SUPPLY AIR *underneath*

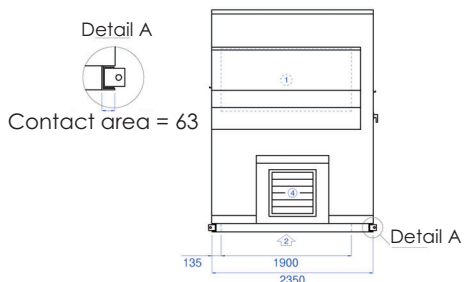
Front view:



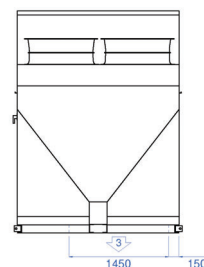
Top view :



Return side view:



Supply air side view :



* Minimum distance of 8 m between discharge and fresh air to avoid recirculation of stale air.

- ① Fresh air
- ② Return air
- ③ Supply air
- ④ Exhaust air
- ⚡ Power supply
- Ⓐ Access
- Ⓒ Technical section
- Allow at least 400 mm of air space under the machine.

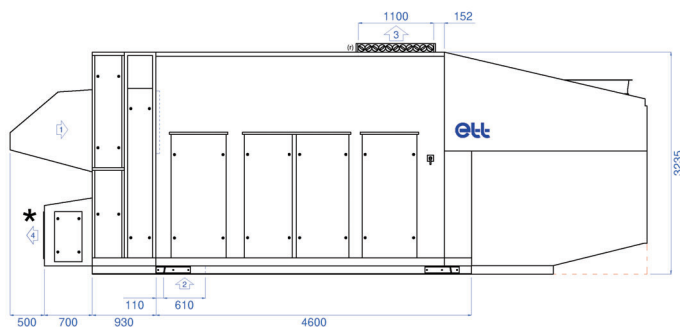
	Length	Width ⁽¹⁾	Height
Casing dimensions	8895 mm	2350 mm	3225 mm

(1) Side return: +125 mm

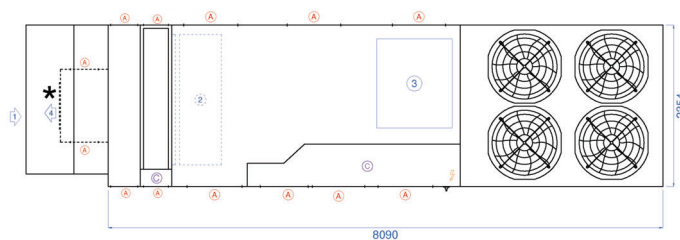
Note: fresh air cowl shall be installed by the installer.

SUPPLY AIR on top

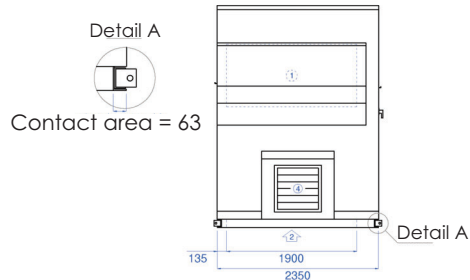
Front view:



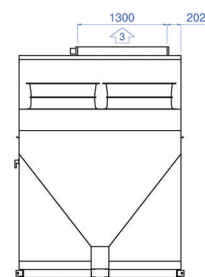
Top view :



Return side view:



Supply air side view :



* Minimum distance of 8 m between discharge and fresh air to avoid recirculation of stale air.

- ① Fresh air
- ② Return air
- ③ Supply air
- ④ Exhaust air
- ⚡ Power supply
- Ⓐ Access
- Ⓢ Technical section

--- Allow at least 400 mm of air space under the machine.

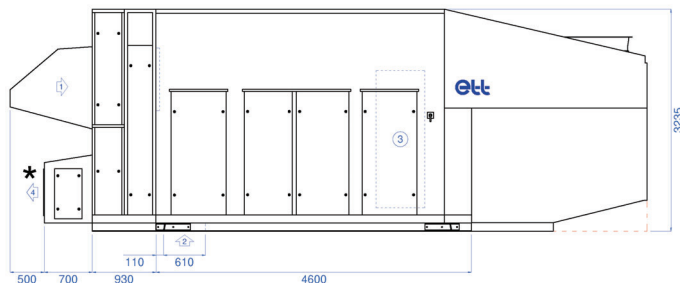
	Length	Width ⁽¹⁾	Height
Casing dimensions	8895 mm	2350 mm	3225 mm

(1) Side return: +125 mm

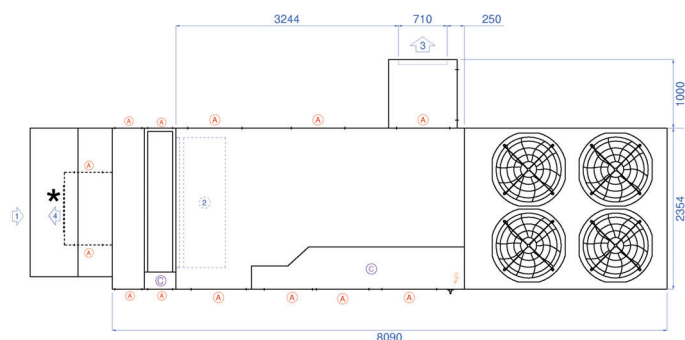
Note: fresh air cowls shall be installed by the installer.

Side SUPPLY AIR

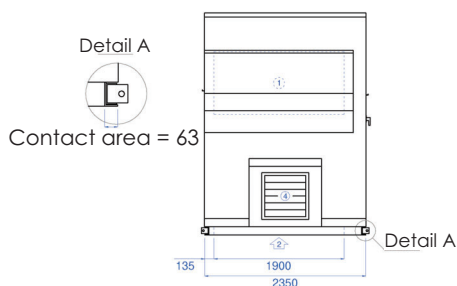
Front view:



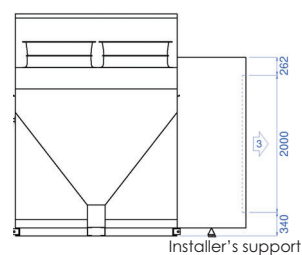
Top view :



Return side view:



Supply air side view :



* Minimum distance of 8 m between discharge and fresh air to avoid recirculation of stale air.

- ① Fresh air
- ② Return air
- ③ Supply air
- ④ Exhaust air

⚡ Power supply

Ⓐ Access

Ⓢ Technical section

--- Allow at least 400 mm of air space under the machine.

	Length	Width ⁽¹⁾	Height
Casing dimensions	8895 mm	2350 mm	3225 mm

(1) Side return: +125 mm

Note: - fresh air cowls shall be installed by the installer.
- the side box shall be installed by the installer.
- the electrical connection of the supply air damper is the responsibility of the installer.